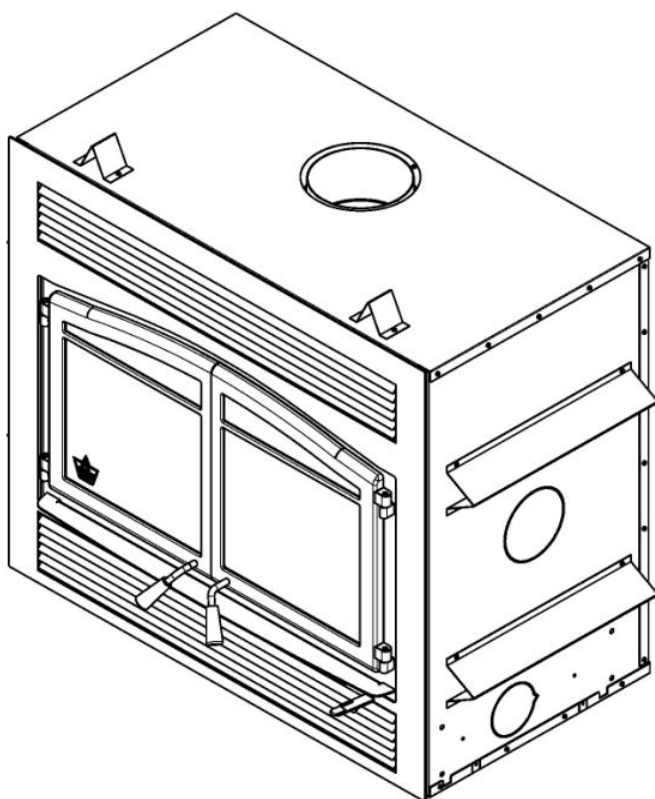




The Warm Side of
TOUGHNESS

INSTALLATION AND OPERATION MANUAL



MONACO XL

(FL064 Model)

Safety tested according to ULC-S610 and
UL 127 standards by an accredited
laboratory

US ENVIRONMENTAL PROTECTION
AGENCY
PHASE II CERTIFIED WOOD FIREPLACE

EPA
≤4.5 g/h

READ AND KEEP THIS MANUAL FOR REFERENCE



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THANK YOU FOR CHOOSING THIS FLAME WOOD FIREPLACE

As one of North America's largest and most respected wood stove and fireplace manufacturers, Stove Builder International takes pride in the quality and performance of all its products. We want to help you get maximum satisfaction as you use this product.

In the pages that follow you will find general advice on wood heating, detailed instructions for safe and effective installation, and guidance on how to get the best performance from this fireplace as you build and maintain fires, and maintain your wood heating system.

We recommend that our wood burning hearth products be installed and serviced by professionals who are certified in the United States by NFI (National Fireplace Institute®) or in Canada by WETT (Wood Energy Technology Transfer) or in Quebec by APC (Association des Professionnels du Chauffage).

Congratulations on making a wise purchase.

If this fireplace is not properly installed, combustible materials near it may overheat. To reduce the risk of fire, follow the installation instructions in this manual exactly. Contact local building or fire officials about restrictions and installation inspection requirements in your area.

Please read this entire manual before you install and use your new fireplace. You may need to get a building permit for the installation of this fireplace and the chimney that it is connected to. Consult your municipal building department or fire department before installation. We recommend that you also inform your home insurance company to find out if the installation will affect your policy.

This heating unit is designed to serve as a supplementary heat source. We recommend that a primary heat source also be available in the home. The manufacturer cannot be responsible for costs associated with the use of another heating system.

CAUTION

- THE INFORMATION GIVEN ON THE CERTIFICATION LABEL AFFIXED TO THE APPLIANCE ALWAYS OVERRIDES THE INFORMATION PUBLISHED, IN ANY OTHER MEDIA (OWNER'S MANUAL, CATALOGUES, FLYERS, MAGAZINES OR WEB SITES).
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REGISTER YOUR WARRANTY ONLINE

To receive full warranty coverage, you will need to show evidence of the date you purchased your unit. Keep your sales invoice. We also recommend that you register your warranty online at

<http://www.flame-intl.com/warranty-registration.aspx>

Registering your warranty online will help us track rapidly the information we need on your unit.

PART A - OPERATION AND MAINTENANCE

1. SAFETY INFORMATION

1.1 Operation and Maintenance Cautions and Warnings

CAUTION - OPERATION

- USING A FIREPLACE WITH CRACKED OR BROKEN COMPONENTS, SUCH AS GLASS OR FIREBRICKS OR BAFFLES MAY PRODUCE AN UNSAFE CONDITION AND MAY DAMAGE THE FIREPLACE.
- OPERATE ONLY WITH DOORS FULLY CLOSED. IF DOORS ARE LEFT PARTLY OPEN, GAS AND FLAME MAY BE DRAWN OUT OF THE OPENING, CREATING RISKS FROM BOTH FIRE AND SMOKE.
- OPEN THE AIR CONTROL FULLY BEFORE OPENING THE LOADING DOOR.
- NEVER USE GASOLINE, LANTERN FUEL (NAPHTHA), FUEL OIL, MOTOR OIL, KEROSENE, CHARCOAL LIGHTER FLUID, OR SIMILAR LIQUIDS OR AEROSOLS TO START A FIRE IN THIS FIREPLACE. KEEP ALL SUCH LIQUIDS OR AEROSOLS WELL AWAY FROM THE FIREPLACE WHILE IT IS IN USE.
- HOT WHILE IN OPERATION, KEEP CHILDREN, CLOTHING AND FURNITURE AWAY. CONTACT MAY CAUSE SKIN BURNS. GLOVES MAY BE NEEDED FOR THE FIREPLACE OPERATION.
- DO NOT STORE FUEL WITHIN FIREPLACE MINIMUM INSTALLATION CLEARANCES.
- BURN ONLY SEASONED NATURAL FIREWOOD.
- DO NOT BURN SCRAP OR GARBAGE, TREATED WOOD OR WOOD SUCH AS DRIFTWOOD FROM THE OCEAN WHICH HAS BEEN EXPOSED TO SALT OR OTHER CHEMICALS. SALT OR CHEMICALS CAN CORRODE THE FIREBOX AND CHIMNEY. DO NOT BURN LARGE AMOUNTS OF PAPER, CARDBOARD, TREE BRANCHES OR BUILDING CONSTRUCTION MATERIALS. INTENSE FIRING WITH THESE MATERIALS MAY OVERHEAT THE FIREPLACE, CAUSING DAMAGE TO THE UNIT, A HOME FIRE OR EVEN POSSIBLY IGNITING A CHIMNEY FIRE IF THE CHIMNEY IS CREOSOTED.
- THIS APPLIANCE SHOULD BE MAINTAINED AND OPERATED AT ALL TIMES IN ACCORDANCE WITH THESE INSTRUCTIONS.
- DO NOT ELEVATE THE FIRE BY MEANS OF GRATES, ANDIRONS OR OTHER MEANS.
- DO NOT OBSTRUCT AIR INLETS. THIS FIREPLACE NEEDS AIR FOR ITS GOOD OPERATION.
- DO NOT BLOCK THE HOT AIR VENTS TO THE FIREPLACE AS THIS WILL CAUSE THE FIREPLACE TO OVERHEAT.

CAUTION - INSTALLATION

- **DO NOT INSTALL THE FIREPLACE OUTDOORS.**
- **THE FIREPLACE AND CHIMNEY MUST BE IN AN ENCLOSURE UP TO THE ATTIC.**
- **SOME JURISDICTIONS IN THE USA REQUIRE A SUPPLY OF OUTDOOR COMBUSTION AIR FOR THE FIREPLACE. IN CANADA, AN OUTDOOR AIR SUPPLY IS NOT REQUIRED, IF A CARBON MONOXIDE (CO) DETECTOR/ALARM IS LOCATED IN THE ROOM IN WHICH THE FIREPLACE IS INSTALLED. THE CO DETECTOR WILL PROVIDE WARNING IF FOR ANY REASON THE WOOD FIREPLACE FAILS TO FUNCTION CORRECTLY. IF YOU ARE REQUIRED TO INSTALL AN OUTDOOR AIR SUPPLY, WE RECOMMEND THAT YOU ALSO INSTALL A CO DETECTOR/ALARM TO PROVIDE WARNING IF SMOKE SPILLAGE FROM THE FIREPLACE OCCURS.**
- **KEEP COMBUSTIBLE MATERIALS AT LEAST 48 INCHES AWAY FROM THE FRONT OF THE FIREPLACE OPENING.**
- **DO NOT USE A FIREPLACE INSERT AND OTHER PRODUCTS NOT SPECIFIED FOR USE WITH THIS FIREPLACE.**
- **DO NOT INSTALL IN A MOBILE HOME (CANADA) OR MANUFACTURED HOME (USA).**

WARNING

- **DO NOT USE MATERIALS OTHER THAN THOSE LISTED IN THE REPLACEMENT PARTS SECTION DURING INSTALLATION AS THEY MAY BE SAFETY HAZARDS AND A FIRE COULD RESULT.**
- **THIS FIREPLACE HAS NOT BEEN TESTED WITH AN UNVENTED OR VENTED GAS LOG SET. TO REDUCE THE RISK OF FIRE OR INJURY, DO NOT INSTALL AN UNVENTED GAS LOG SET INTO THIS FIREPLACE.**

PLEASE NOTE THAT THE PICTURES SHOWN IN THIS MANUAL ARE GENERIC AND MAY NOT MATCH EXACTLY THE LOOK OF YOUR FIREPLACE.

2 GENERAL INFORMATION

2.1 Appliance performance⁽¹⁾

Fuel type	Dry cordwood	
Recommended heating area ^[*]	1,000 to 2,800 ft ² (93 to 260 m ²)	
Firebox volume	4,28 ft ³ (0,113 m ³)	
Maximum burn time ^[*]	10 h	
Maximum heat output ⁽²⁾ (dry cordwood)	95 000 BTU/h	
Overall heat output rate (min. to max.) ⁽²⁾⁽³⁾	16,610 BTU/h to 43,021 BTU/h (4,9 kW to 12,6 kW)	
Average overall efficiency ⁽³⁾ - Dry cordwood	63.9% (HHV ⁽⁴⁾)	68.4% (LHV ⁽⁵⁾)
Optimum efficiency ⁽²⁾⁽⁶⁾	69.7%	
Average particulate emissions rate ⁽⁷⁾	1.6 g/h (EPA)	
Average CO ⁽⁸⁾	157.4 g/h	

⁽¹⁾ Values are as measured per test method, except for the recommended heating area, firebox volume, maximum burn time and maximum heat output.

^[*] Recommended heating area and maximum burn time may vary subject to location in home, chimney draft, heat loss factors, climate, fuel type and other variables. The recommended heated area for a given appliance is defined by the manufacturer as its capacity to maintain a minimum acceptable temperature in the designated area in case of a power failure.

⁽²⁾ The maximum heat output (dry cordwood) is based on a loading density varying between 15 lb/ft³ and 20 lb/ft³. Other performances are based on a fuel load prescribed by the standard. The specified loading density varies between 7 lb/ft³ and 12 lb/ft³. The moisture content is between 19% and 25%.

⁽³⁾ As measured per CSA B415.1-10 stack loss method.

⁽⁴⁾ Higher Heating Value of the fuel.

⁽⁵⁾ Lower Heating Value of the fuel.

⁽⁶⁾ Optimum overall efficiency at a specific burn rate (LHV).

⁽⁷⁾ This appliance is officially tested and certified by an independent agency.

⁽⁸⁾ Carbon monoxide.

2.2 General Features

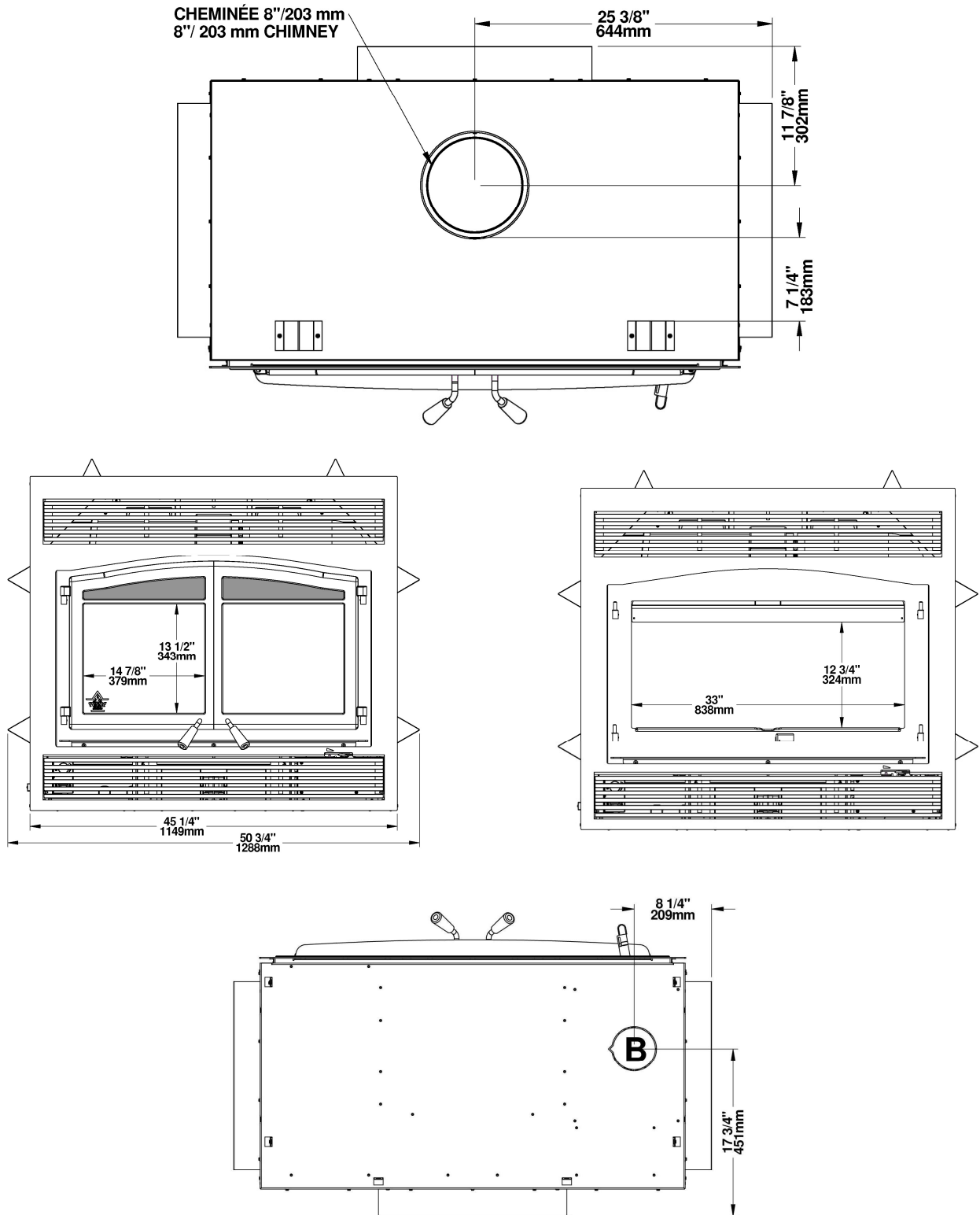
Maximum log length ¹	25 in (635 mm) east-west*
Flue outlet diameter	8 in (203 mm)
Chimney diameter	8 in (203 mm)
Type of chimney	CAN/ULC S629, UL 103 HT (2100 °F)
Baffle material	C-Cast
Approved for alcove installation	Not approved
Approved for mobile home installation [‡]	Not approved
Shipping weight (without options)	545 lb (247 kg)
Appliance weight (Including refractory slabs and faceplate)	665 lb (302 kg)
Type of door	Double, glass with cast iron frame
Type of glass	Ceramic glass
Blower	Included (up to 176 CFM)
Particulate emission standard	EPA / ASTM WK47329
USA standard (safety)	UL 127
Canadian standard (safety)	ULC S610

¹ The recommended log length is 16 inches, placed in the north-south orientation. For more details see section 3 - Fuel.

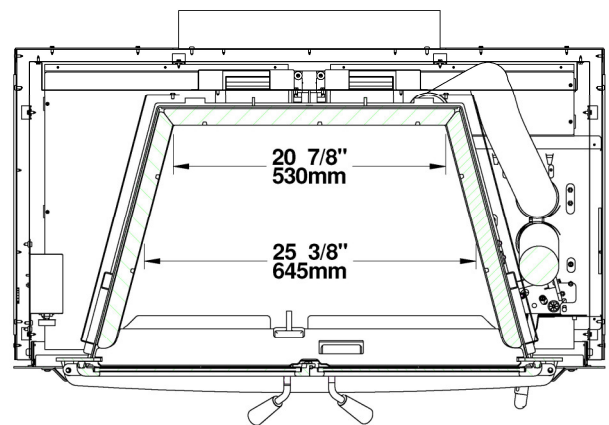
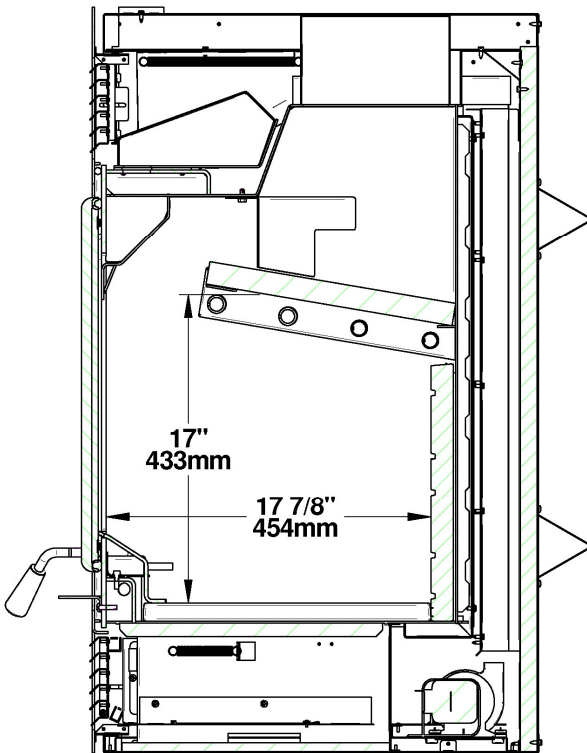
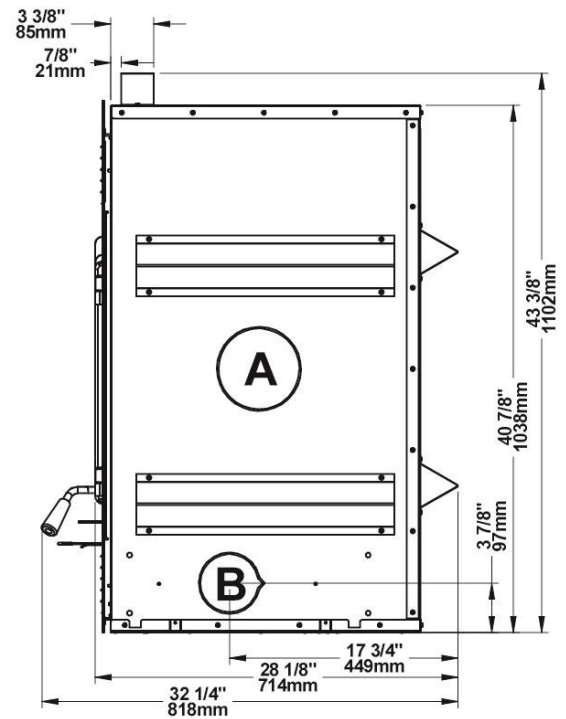
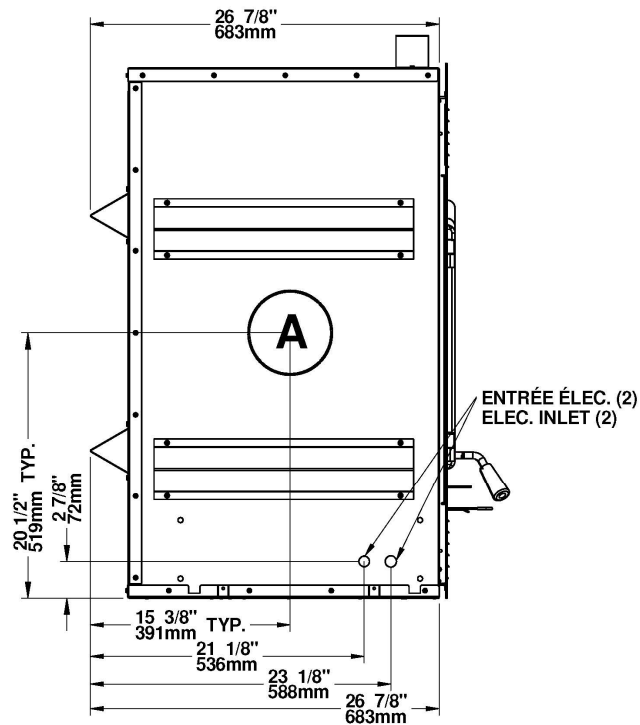
* East-west: through the door you see the longitudinal sides of the logs; north-south: through the door you see the tips of the logs.

[‡] Mobile home (Canada) or manufactured home (USA): The US department of Housing and Urban Development describes “manufactured homes” better known as “mobile homes” as followed; buildings built on fixed wheels and those transported on temporary wheels/axles and set on a permanent foundation. In Canada, a mobile home is a dwelling for which the manufacture and assembly of each component is completed or substantially completed prior to being moved to a site for installation on a foundation and connection to service facilities and which conforms to the CAN/CSA-Z240 MH standard.

2.3 Measurements



B : Fresh air intake 5" (127 mm)



A : Forced air distribution outlet 6" (152 mm)
 B : Fresh air intake 5" (127 mm)

2.4 Zone Heating and How to make it work for you

Your new Monaco XL wood fireplace is a space heater, which means it is intended to heat the area it is installed in, as well as spaces that connect to that area, although to a lower temperature. This is called zone heating and it is an increasingly popular way to heat homes or spaces within homes.

Zone heating can be used to supplement another heating system by heating a particular space within a home, such as a basement family room or an addition that lacks another heat source.

Houses of moderate size and relatively new construction can be heated with a properly sized and located wood fireplace. Whole house zone heating works best when the fireplace is located in the part of the house where the family spends most of its time. This is normally the main living area where the kitchen, dining and living rooms are located. By locating the fireplace in this area, you will get the maximum benefit of the heat it produces and will achieve the highest possible heating efficiency and comfort. The space where you spend most of your time will be warmest, while bedrooms and basement (if there is one) will stay cooler. In this way, you will burn less wood than with other forms of heating.

Although the fireplace may be able to heat the main living areas of your house to an adequate temperature, we strongly recommend that you also have a conventional oil, gas or electric heating system to provide backup heating.

Your success with zone heating will depend on several factors, including the correct sizing and location of the fireplace, the size, layout and age of your home and your climate zone. Three-season vacation homes can usually be heated with smaller fireplaces than houses that are heated all winter.

2.5 The Benefits of Low Emissions and High Efficiency

The low smoke emissions produced by the special features inside the Monaco XL firebox mean that your household will release up to 90% less smoke into the outside environment than if you used an older conventional fireplace. But there is more to the emission control technologies than protecting the environment.

The smoke released from wood when it is heated contains about half of the energy content of the fuel. By burning the wood completely, your fireplace releases all the heat energy from the wood instead of wasting it as smoke up the chimney. Also, the features inside the firebox allow you to reduce the air supply to control heat output, while maintaining clean and efficient flaming combustion, which boosts the efficient delivery of heat to your home.

The emission control and advanced combustion features of your fireplace can only work properly if your fuel is in the correct moisture content range of 15% to 20%. See **Section 3: Fuel** of this manual for suggestions on preparing fuel wood and judging its moisture.

2.6 The SBI Commitment to You and the Environment

The SBI team is committed to protecting the environment, so we do everything we can to use only materials in our products that will have no lasting negative impact on the environment.

2.6.1 What is Your New Fireplace Made Of?

The body of your fireplace, which is most of its weight, is carbon steel. Should it ever become necessary many years in the future, almost the entire fireplace can be recycled into new products, thus eliminating the need to mine new materials.

The paint coating on your fireplace is very thin. Its VOC content (Volatile Organic Compound) is very low. VOCs can be responsible for smog. All the paint used during the manufacturing process meets the latest air quality requirements regarding VOC reduction or elimination.

The air tubes are stainless steel, which can also be recycled.

The baffle (C-Cast) is made of aluminosilicate fibre material that is compressed with a binder to form a rigid board. C-Cast can withstand temperatures above 2 000 °F. It is not considered hazardous waste. Disposal at a landfill is recommended.

Moulded refractory bricks are mainly composed of silicon dioxide, also known as silica, a product processed from a mined mineral. It is most commonly found in nature in the form of sand and clay. Disposal at a landfill is recommended. The steel mesh contained in some refractory bricks can also be recycled.

The door and glass gaskets are fibreglass which is spun from melted sand. Black gaskets have been dipped into a solvent-free solution. Disposal at a landfill is recommended.

The door glass is a 4 mm thick ceramic material that contains no toxic chemicals. It is made of natural raw materials such as sand and quartz that are combined in such a way to form a high temperature glass. Ceramic glass cannot be recycled in the same way as normal glass, so it should not be disposed of with your regular household products. Disposal at a landfill is recommended.

3 FUEL

CAUTION

- **DO NOT BURN SCRAP OR GARBAGE, TREATED WOOD OR WOOD SUCH AS DRIFTWOOD FROM THE OCEAN WHICH HAS BEEN EXPOSED TO SALT OR OTHER CHEMICALS. SALT OR CHEMICALS CAN CORRODE THE FIREBOX AND CHIMNEY. DO NOT BURN LARGE AMOUNTS OF PAPER, CARDBOARD, TREE BRANCHES OR BUILDING CONSTRUCTION MATERIALS. INTENSE FIRING WITH THESE MATERIALS MAY OVERHEAT THE FIREPLACE, CAUSING DAMAGE TO THE UNIT, A HOME FIRE OR EVEN POSSIBLY IGNITING A CHIMNEY FIRE IF THE CHIMNEY IS CREOSOTED.**
- **DO NOT OVER FIRE THIS HEATER OVER FIRING CAN RESULT IN A SAFETY HAZARD AND CAN PERMANENTLY DAMAGE THE FIREPLACE AND CHIMNEY.**

3.1 How to Prepare or Buy Good Firewood

3.1.1 What is Good Firewood?

Good firewood has been cut to the correct length for the fireplace, split to a range of sizes and stacked in the open until its moisture content is reduced to 15% to 20%.

3.1.2 Tree Species

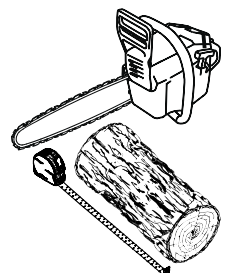
The tree species the firewood is produced from is less important than its moisture content. The main difference in firewood from various tree species is the density of the wood. Hardwoods are denser than softwoods. People who live in the coldest regions of North America usually have only spruce, birch and poplar, other low-density species to burn and yet they can heat their homes successfully.

Homeowners with access to both hardwood and softwood fuel sometimes use both types for different purposes. For example, softer woods make good fuel for relatively mild weather in spring and fall because they light quickly and produce less heat. The softwoods are not as dense as hardwoods so a given volume of wood contains less energy. Using softwoods avoids overheating the house, which can be a common problem with wood heating in moderate weather. Harder woods are best for colder winter weather when more heat and longer burn cycles are desirable.

Note that hardwood trees like oak, maple, ash and beech are slower growing and longer lived than softer woods like poplar and birch. That makes hardwood trees more valuable. The advice that only hardwoods are good to burn is outdated. Old, leaky cast iron stoves wouldn't hold a fire overnight unless they were fed large pieces of hardwood. That is no longer true. You can successfully heat your home by using the less desirable tree species and give the forest a break at the same time.

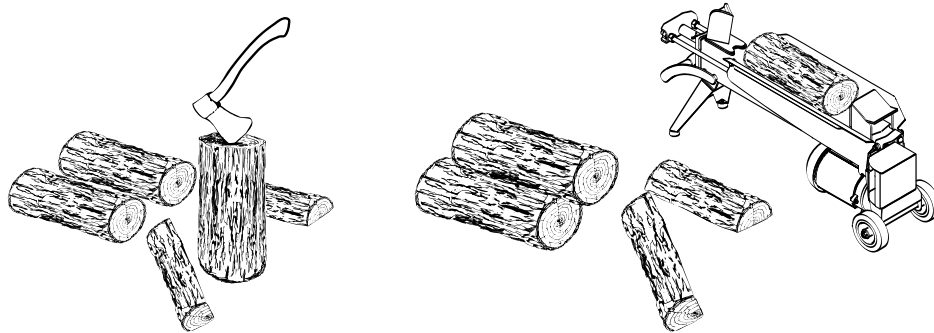
3.1.3 Log Length

Logs should be cut at least 1" (25 mm) shorter than the firebox so they fit in easily. Pieces that are even slightly too long makes loading the fireplace very difficult. The log length recommended for your fireplace is 16" (406 mm). The pieces should be a consistent length, with a maximum of 1" (25 mm) variation from piece to piece.



3.1.4 Piece Size

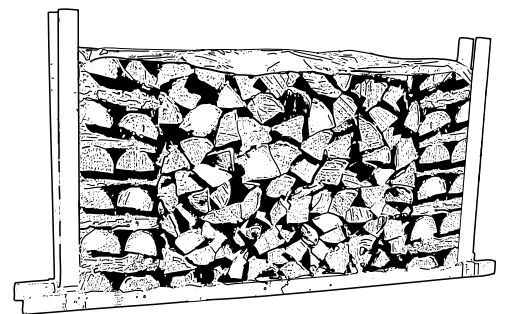
Firewood dries more quickly when it is split. Large unsplit rounds can take years to dry enough to burn. Even when dried, unsplit logs are difficult to ignite because they don't have the sharp edges where the flames first catch. Logs as small as 3" (75 mm) should be split to encourage drying.



Wood should be split to a range of sizes, from about 3" to 6" (75 mm to 150 mm) in cross section. Having a range of sizes makes starting and rekindling fires much easier. Often, the firewood purchased from commercial suppliers is not split finely enough for convenient stoking. It is sometimes advisable to resplit the wood before stacking to dry.

3.1.5 How to Dry Firewood

Firewood that is not dry enough to burn is the cause of most complaints about wood fireplaces. Continually burning green or unseasoned wood produces more creosote and involves lack of heat and dirty glass doors. See **Section 5: Maintaining your wood heating system** for concerns about creosote.



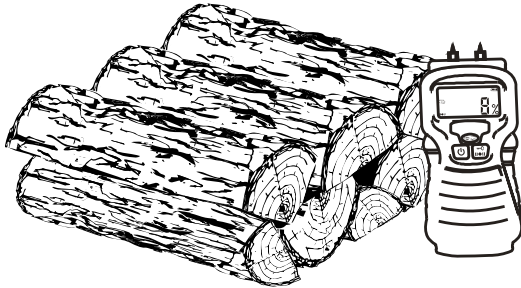
Here are some things to consider in estimating drying time:

- Firewood takes a long time to dry.
- Small pieces dry more quickly than large pieces.
- Split pieces dry more quickly than unsplit rounds.
- Softwoods take less time to dry than hardwoods.
- Softwoods like pine, spruce, and poplar/aspen can be dry enough to burn after being stacked in the open for only the summer months.
- Hardwoods like oak, maple and ash can take one, or even two years to dry fully, especially if the pieces are big.
- Firewood bought from a dealer is rarely dry enough to burn, so it is advisable to buy the wood in spring and dry it yourself.
- Drying happens faster in dry weather than in damp, maritime climates.
- Drying happens faster in warm summer weather than in winter weather.
- Firewood dries more quickly when stacked in the open where it is exposed to sun and wind; it takes much longer to dry when stacked in a wood shed.
- Firewood that is ready to burn has a moisture content between 15% and 20% by weight and will allow your fireplace to produce its highest possible efficiency.

3.1.6 Judging Firewood Moisture Content

You can find out if some firewood is dry enough to burn by using these guidelines:

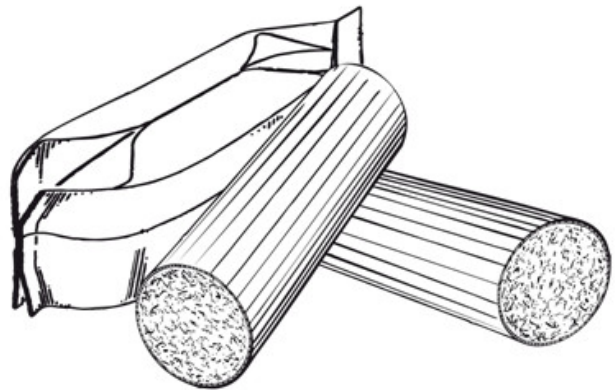
- cracks form at the ends of the logs as they dry,
- as it dries in the sun, the wood turns from white or cream coloured to grey or yellow,
- bang two pieces of wood together; seasoned wood sounds hollow and wet wood sounds dull,
- dry wood is much lighter in weight than wet wood,
- split a piece, and if the fresh face feels warm and dry it is dry enough to burn; if it feels damp, it is too wet,
- burn a piece; wet wood hisses and sizzles in the fire and dry wood does not.



You could buy a wood moisture meter to test your firewood.

3.2 Manufactured Logs

Manufactured logs made of 100% wood residues can be burned in your fireplace. However, they must be used carefully. Therefore, you cannot place a large quantity of such logs into your fireplace. Manufactured logs typically release a much larger heat output over a short period of time. Start with one log and see how the fireplace reacts. You can increase the number of logs burned at a time to a maximum of three. Burning more than three manufactured logs at once can overheat and damage your stove.



CAUTION

- **DO NOT BURN ANY MANUFACTURED LOGS CONTAINING CHEMICAL ADDITIVES. YOU MAY OVERHEAT YOUR FIREPLACE, THEREFORE CAUSING A FIRE HAZARD AND VOIDING YOUR WARRANTY.**
- **DO NOT POKE OR STIR THE LOGS WHILE THEY ARE BURNING.**
- **USE ONLY FIRE LOGS THAT HAVE BEEN TESTED FOR USE IN FIREPLACES (SEE ULC/ORD-C127, COMPOSITE FIRE LOGS) AND PRIOR TO USE, REFER TO FIRE LOG WARNINGS AND CAUTION MARKINGS ON PACKAGING.**

4 OPERATING YOUR FIREPLACE

4.1 Your First Fires

Two things will happen as you burn your first few fires: the paint cures and the internal components of the fireplace are conditioned.

As the paint cures, some of the chemicals vaporize. The vapours are not poisonous, but they do smell bad. Fresh paint fumes can also cause false alarms in smoke detectors. So, when you first light your fireplace, be prepared by opening doors and/or windows to ventilate the house. As you burn hotter and hotter fires, more of the painted surfaces reach the curing temperature of the paint. The smell of curing paint does not disappear until you have burned one or two very hot fires.

Burn one or two small fires to begin the curing and conditioning process. Then build bigger and hotter fires until there is no longer any paint smell from the fireplace.

4.2 Lighting Fires

Each person who heats with wood develops their own favourite way to light fires. Whatever method you choose, your goal should be to get a hot fire burning quickly. A fire that starts fast produces less smoke and deposits less creosote in the chimney. Here are three popular and effective ways to start wood fires.

4.2.1 BEST PRACTICE: The Top Down Fire

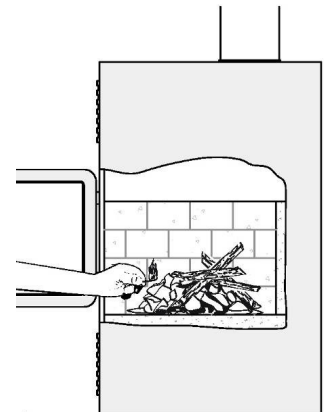
The top down fire starting method solves two problems with the conventional method: first, it does not collapse and smother itself as it burns; and second, it's cleaner. The top down method only works properly if the wood is well seasoned.

Start by crisscrossing around 10 finely split and dry kindling (0.5 to 1 in) leaving air space between the pieces. Then put at least 5 newspaper sheets to the top of the pieces. The best way to have your ignition clean and environmentally friendly is to roll the newspapers to make a long cylinder, then to make 2 knots with it. The goal is to have the newspapers as compact as possible to make it burn slowly. After the ignition of the newspaper, let the door open of 1 inch for 5-10 minutes. The air control should be open.

When you have a small coal bed, it's time to crisscross three or four medium-sized split pieces (2-3 in) of dry firewood in the firebox. You can close the door as soon as you loaded pieces. Let burn until you have a good coal bed. You are now ready for the main load.

4.2.2 Conventional Fire Starting

The conventional way to build a wood fire is to bunch up 5 to 10 sheets of plain newspapers and place them in the firebox. Next, place 10 or so pieces of fine kindling on the newspaper. This kindling should be very thin; fewer than 1" (25 mm). Next, place some larger kindling pieces on the fine kindling. Open the air control fully and light the newspaper. If you have a tall, straight venting system you should be able to close the door immediately and the fire will ignite. Once the fire has ignited, close the door and leave the air control fully open.



A conventional kindling fire with paper under finely split wood.

DO NOT LEAVE THE FIREPLACE UNATTENDED WHEN THE DOOR IS SLIGHTLY OPEN. ALWAYS CLOSE AND LATCH THE DOOR AFTER THE FIRE IGNITES.

After the kindling fire has mostly burned, you can add standard firewood pieces until you have a fire of the right size for the conditions.

CAUTION: PLACE THE WOOD LOGS FAR ENOUGH FROM THE GLASS TO ALLOW PROPER AIRFLOW

4.2.3 Two Parallel Logs

Place two split logs in the firebox. Place a few sheets of twisted newspapers between the logs. Now place some fine kindling across the two logs and some larger kindling across those, log cabin style. Light the newspaper.

4.2.4 Using Fire Starters

Many people like to use commercial fire starters instead of newspapers. Some of these starters are made of sawdust and wax and others are specialized flammable solid chemicals. Follow the package directions for use.

Gel starter may be used but only if there are no hot embers present. Use only in a cold firebox to start a fire.

DO NOT USE FLAMMABLE LIQUIDS SUCH AS GASOLINE, NAPHTHA, FUEL OIL, MOTOR OIL, OR AEROSOLS TO START OR REKINDLE THE FIRE.

4.3 Maintaining Wood Fires

4.3.1 General Advice

Wood heating with a space heater is very different than other forms of heating. There will be variations in the temperature in different parts of the house and there will be variations in temperature throughout the day and night. This is normal, and for experienced wood burners these are advantages of zone heating with wood.

Do not expect steady heat output from your fireplace. It is normal for its surface temperature to rise after a new load of wood is ignited and for its temperature to gradually decline as the fire progresses. This rising and falling of temperature can be matched to your household routines. For example, the area temperature can be cooler when you are active, such as when doing housework or cooking, and it can be warmer when you are inactive, such as when reading or watching television.

IMPORTANT: Wood burns best in cycles. A cycle starts when a new load of wood is ignited by hot coals and ends when that load has been consumed down to a bed of charcoal about the same size as it was when the wood was loaded. Do not attempt to produce a steady heat output by placing a single log on the fire at regular intervals. Always place at least 5 to 8 pieces on the fire at a time in the North-South orientation so that the heat radiated from one piece helps to ignite the pieces next to it. Each load of wood should provide several hours of heating. The size of each load can be matched to the amount of heat needed.

When you burn in cycles, you rarely need to open the fireplace's loading door while the wood is flaming. This is an advantage because it is quite possible that smoke will leak from the fireplace when the door is opened and a full fire is burning.

IF YOU MUST OPEN THE DOOR WHILE THE FUEL IS FLAMING, OPEN AIR CONTROL FULLY FOR A FEW MINUTES, THEN UNLATCH AND OPEN THE DOOR SLOWLY.

4.3.2 Ash Removal

Remove ashes from the firebox every two or three days of regular heating. Do not let the ash build up in the firebox because it will interfere with the proper operation of the fireplace.

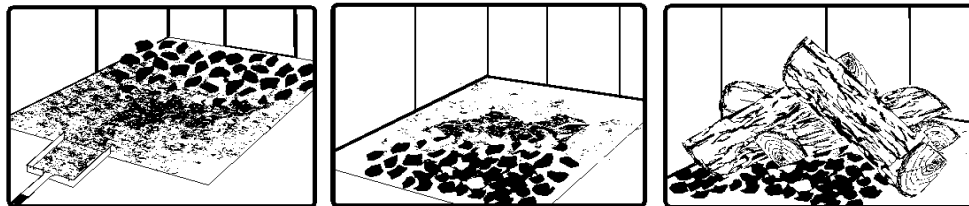
The best time to remove ash is after an overnight fire when the fireplace is relatively cool, but there is still some chimney draft to draw the ash dust into the fireplace and prevent it from coming into the room.

After ashes have been removed from the fireplace, put it in a metal container with a tight lid and take them outside immediately. The container should be placed on a non-combustible floor or on the ground well away from all combustible materials. Ashes normally contain some charcoal that can stay hot for several days. If the ashes are disposed by burial in soil or locally dispersed, they should be kept in the closed container until all cinders have thoroughly cooled. Another waste should not be placed in this container.

NEVER STORE ASHES INDOORS OR IN A NON-METALLIC CONTAINER OR ON A WOODEN DECK.

4.3.3 Raking Charcoal

Rekindle the fire when you notice that the room temperature has fallen. You will find most of the remaining charcoal at the back of the firebox, furthest from the door. Rake these coals towards the door before loading. There are two reasons for this raking of the coals. First, it concentrates them near where most of the combustion air enters the firebox and where they can ignite the new load quickly, and second, the charcoal will not be smothered by the new load of wood. If you were to simply spread the charcoal out, the new load will smoulder for a long time before igniting.



Remove ash first, and then rake charcoal towards the front of the firebox before loading so that it will ignite the new load.

4.3.4 Firing Each New Load Hot

Place the new load of wood on and behind the charcoal, and not too close to the glass. Close the door and open air control fully. Leave the air control fully open until the firebox is full of flames, the wood has charred to black and its edges are glowing red. Firing each load of wood hot accomplishes a few things:

- Drives the surface moisture from the wood,
- Creates a layer of char on the wood, which slows down its release of smoke,
- Heats the firebox components so they reflect heat back to the fire, and
- Heats the chimney so it can produce strong, steady draft for the rest of the cycle.

DO NOT LEAVE THE FIREPLACE UNATTENDED WHILE A NEW LOAD IS BEING FIRED HOT.

DO NOT OVERFIRE.

When you burn a new load of wood hot, the result will be a surge of heat from the fireplace. This heat surge is welcome when the room temperature is a little lower than desirable, but not welcome if the space is already warm. Therefore, allow each load of wood to burn down so that the space begins to cool off a little before loading. Letting the space cool before loading is one of the secrets to clean burning and effective zone heating.

4.3.5 Air Supply Management

The fireplace can operate at three different settings: Maximum combustion rate, medium combustion rate and finally low combustion rate. At the low combustion rate setting, the fireplace is operated with an air control system that regulates the combustion.

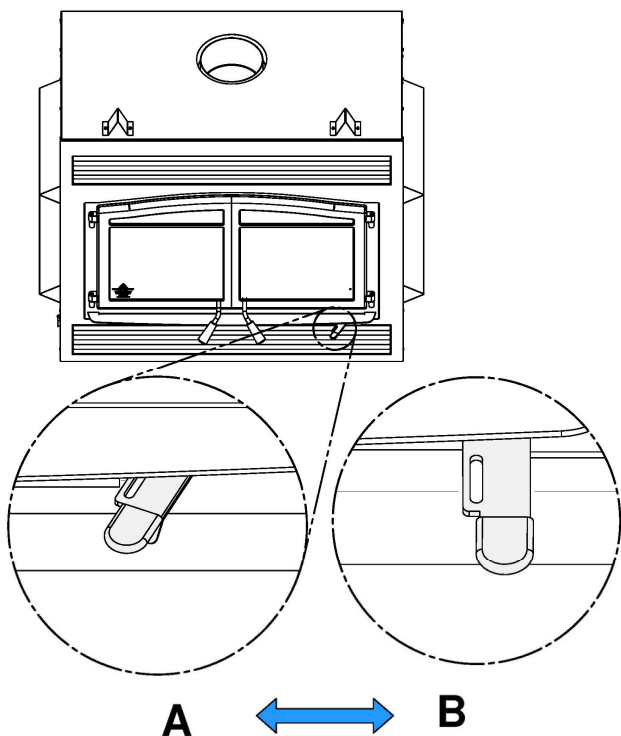
The maximum combustion rate setting is usually for cold startups and when maximum heat is desired (**Position A**). At the maximum combustion rate setting, the air control system is not operating.

NOTE

THE AIR CONTROL SYSTEM IS ACTIVATED ONLY WHEN THE AIR INTAKE IS COMPLETELY CLOSED (POSITION B) AND WHEN THE FIREPLACE IS HOT ENOUGH.

When you close the air intake, you gradually reduce the combustion. Visually you will be able to notice a considerable reduction of combustion. Under these conditions, you will be at the medium combustion rate. Using the secondary air intake lever, you can adjust your combustion system to eventually reach the minimum combustion rate.

If the flames diminish to the point of disappearing when you reduce the air supply, your wood can be too humid. If you have seasoned wood and use the air intake control properly, the flames should decrease, but remain strong and stable, even when operating at low combustion rate.



Position A: In this position, air supply is fully open. You should be using this position for:

- Cold start;
- Maximum burn rate;

Position B: Air control intake is closed. The air control system is activated.

Position B1: Low combustion rate.

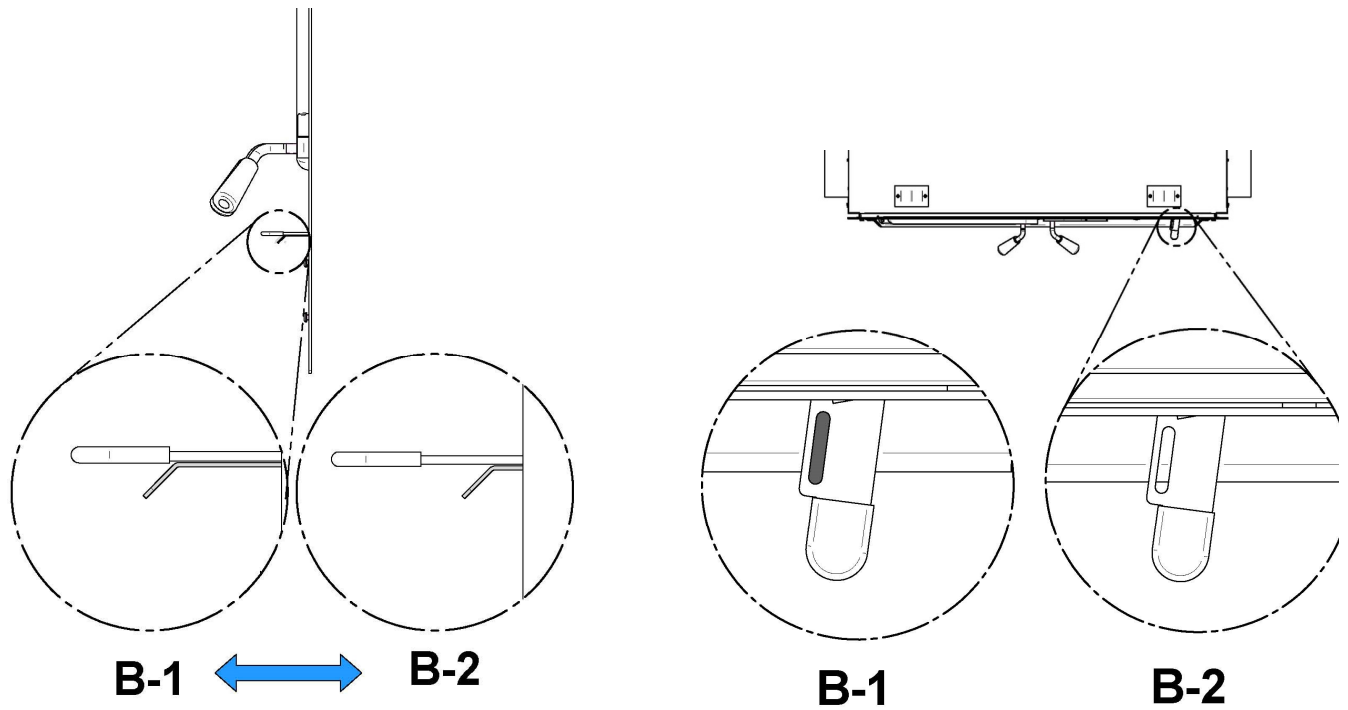
Position B2 : Medium combustion rate

Example of operating sequence :

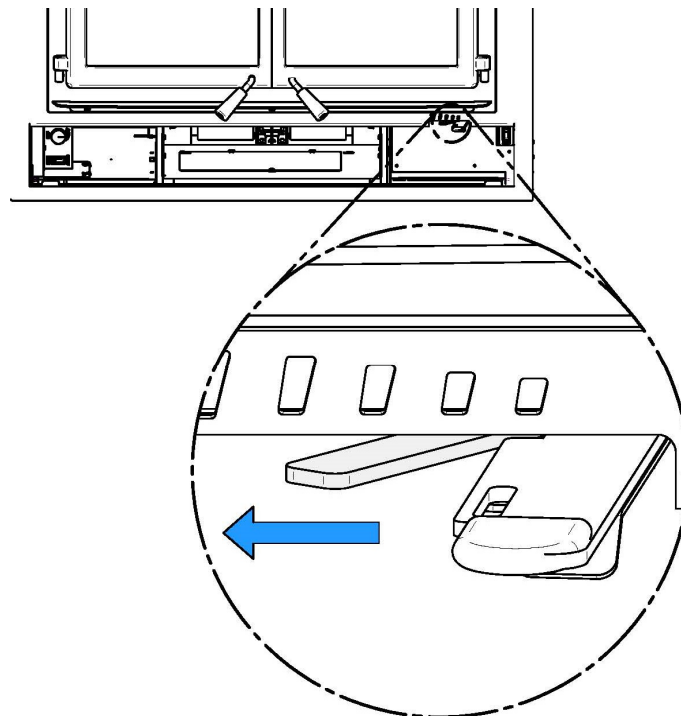
A : Cold start or Maximum burn rate.

B : Mid-High until the factory setting temperature is reached.

B-2 or B-1 : Mid-Low or Low once the factory setting is reached.

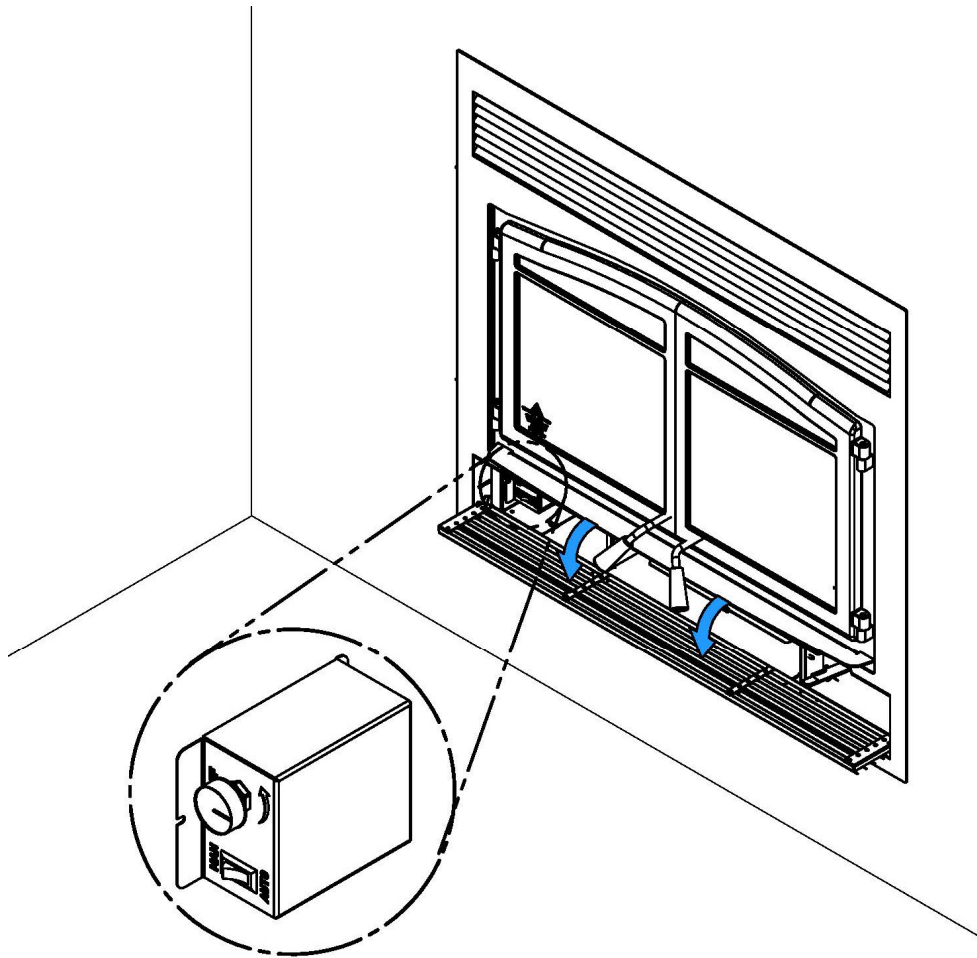


In the B position, it is also possible to close the air supply manually if a power failure occurs by pushing the small lever to the left.



4.3.6 Using the Blower

Monaco XL fireplace is equipped with a blower and a control box, accessible by pulling down the lower louvre of the faceplate.



The blower can be operated in automatic or manual mode. To select the mode, simply press the right button and choose the desired mode. "AUTO" for the automatic mode and "MAN" for the manual mode.

Automatic mode: Press the right button and select "AUTO" mode. Select the operating speed of the blower with the left knob. The blower will start automatically when the fireplace is warm enough and will shut off automatically when the fireplace is cooled.

Manual mode: Press the right button and select "MAN" mode. Select the operating speed of the blower with the left knob. The blower will turn on immediately. The blower must be stopped manually, either with the left knob or by changing the mode with the right button.

OFF: To turn off the blower completely, turn the left knob counterclockwise, until it clicks.

Turn off the blower before opening the doors. Smoke could be drawn out of the fireplace instead of up the chimney, cinders and ashes could be drawn into the room.

4.3.7 Building Different Fires for Different Needs

Using the air control is not the only way to match the fireplace's heat output to the heat demand. Your house will need far less heat in October than in January to be kept at a comfortable temperature. If you fill the firebox full in fall weather, you will either overheat the space or turn the fireplace down so much that the fire will be smoky and inefficient. Here are some suggestions for building fires to match different heat demand.

4.3.7.1 Small Fires to Take the Chill Off the House

To build a small fire that will produce a low heat output, use small pieces of firewood and load them crisscross in the firebox. The pieces should be only 3" to 4" diameter. After raking the coals, you can lay two pieces parallel to each other corner to corner in the firebox and lay two more across them in the other direction. Open the air control fully and only reduce the air after the wood is fully flaming. This kind of fire is good for mild weather when you are around to tend the fireplace and should provide enough heat for four hours or more. Small fires like this are a good time to use softer wood species so there will be less chance of overheating the house.

4.3.7.2 Long Lasting Low Output Fires

Sometimes you will want to build a fire to last up to eight hours, but don't need intense heat. In this case use soft wood species and place the logs compactly in the firebox so the pieces are packed tightly together. You will need to fire the load hot for long enough to fully char the log surfaces before you can turn the air down. Make sure the fire is flaming brightly before leaving the fire to burn.

4.3.7.3 High Output Fires for Cold Weather

When the heat demand is high during cold weather, you'll need a fire that burns steadily and brightly. This is the time to use larger pieces of hardwood fuel if you have it. Put the biggest pieces at the back of the firebox and place the rest of the pieces compactly. A densely built fire like this will produce the longest burn your fireplace is capable of.

You will need to be cautious when building fires like this because if the air is turned down too much, the fire could smoulder. Make sure the wood is flaming brightly before leaving the fire to burn.

4.3.7.4 Maximum Burn Cycle Times

The burn cycle time is the period between loading wood on a coal bed and the consumption of that wood back to a coal bed of the same size. The flaming phase of the fire lasts for roughly the first half of the burn cycle and the second half is the coal bed phase during which there is little or no flame. The length of burn you can expect from your fireplace, including both the flaming and coal bed phases, will be affected by a number of things, such as:

- Firebox size,
- The amount of wood loaded,
- The species of wood you burn,
- The wood moisture content
- The size of the space to be heated,
- The climate zone you live in, and
- The time of year.

The table below provides a very general indication of the maximum burn cycle times you are likely to experience, based on firebox volume.

FIREBOX VOLUME	MAXIMUM BURN TIME
<1.5 cubic feet	3 to 5 hours
1.5 c.f. to 2.0 c.f.	5 to 6 hours
2.0 c.f. to 2.5 c.f.	6 to 8 hours
2.5 c.f. to 3.0 c.f.	8 to 9 hours
>3.0 c.f.	9 to 10 hours

Long burn times are not necessarily an indication of efficient fireplace operation. When you are home during the day and able to tend the fire, it is preferable to build a smaller fire that might provide three or four hours of heating than to fully load the firebox for a much longer burn. Shorter burn cycles make it easier to match the heat output of the fireplace to the heat demand of the space.

4.3.7.5 How to place the logs

In fireboxes that are roughly square, wood can be loaded so that looking through the glass door you see the ends of the logs (north-south) or the sides of the logs (east-west). This fireplace is designed to burn efficiently in the **north-south** orientation.

East-west loads that are built compactly break down slowly when heated, but the amount of wood you can load is limited because if you put in too many pieces, one may fall against the glass. East-west loads are excellent for long, low output fires for relatively mild weather.

North-south loads break down more quickly, but much more wood can be loaded at a time. This makes north-south loading good for high output, long lasting fires for cold weather.

5 MAINTAINING YOUR WOOD HEATING SYSTEM

5.1 Fireplace Maintenance

Your new fireplace will give many years of reliable service if you use and maintain it correctly. Some of the internal components of the firebox, such as refractory slabs, baffles and air tubes, will wear over time under intense heat. You should always replace defective parts with original parts (see **Appendix 9: Exploded Diagram and Parts List**).

Firing each load hot to begin a cycle as described above will not cause premature deterioration of the fireplace. However, letting the fireplace run with the air control fully open for the entire burn cycles can cause damage over time. The hotter you run the fireplace throughout burn cycles, the more quickly its components will deteriorate. For that reason, **never leave the fireplace unattended while a new load is being fired hot.**

5.1.1 Plated Finish Maintenance

If your appliance has a plated finish, use a metal polish and a soft cloth to clean it. Do not use abrasives such as steel wool, steel pads or an abrasive cleaner for they may scratch the finish.

5.1.2 Glass Door Cleaning

Under normal conditions, your door glass should stay relatively clear. If your firewood is dry enough and you follow the operating instructions in this manual, a whitish, dusty deposit will form on the inside of the glass after a week or so of use. This is normal and can be easily removed when the fireplace is cool by wiping with a damp cloth or paper towel and then drying. **Never try to clean the glass when the fireplace is hot.**

In spring and fall when the fireplace is run at lower temperatures, you may see some light brown stains forming, especially at the lower corners of the glass. This indicates that the fire has been smoky and some of the smoke has condensed on the glass. When the weather is mild, you may find that letting the fire go out is better than trying to maintain a continuous fire. Use the technique described above for building a fire to take the chill off the house.

If you do get brown stains on the glass, you can remove them with special cleaners for wood heater glass doors. **Do not use abrasives to clean your fireplace's door glass.**

The deposits that form on the glass are the best indication of the quality of your fuel and how well you are doing in operating the fireplace. Your goal should be clear glass with no brown stains. If you continue to see brown stains on the glass, something about your fuel and operating procedure needs to be changed. Stains on the glass indicate incomplete combustion of the wood, which also means more smoke emissions and faster formation of creosote in the chimney.

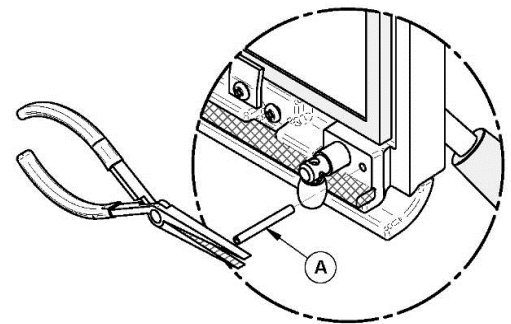
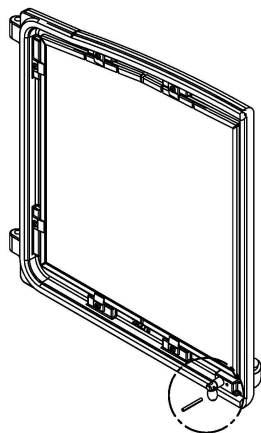
If you see brown streaks coming from the edge of the glass, it is time to replace the gasket around the glass. Visit your fireplace retailer to get self-adhesive glass gasket and follow the instructions below for installation.

Do not abuse the glass door by striking or slamming shut. Do not use the fireplace if the glass is broken.

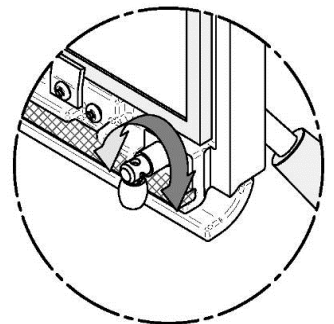
5.1.3 Door Adjustment

In order for your fireplace to burn at its best efficiency, the door must provide a perfect seal with the firebox. Therefore, the gasket should be inspected periodically to check for a good seal. The gasket seal may be improved with a simple latch mechanism adjustment. To adjust:

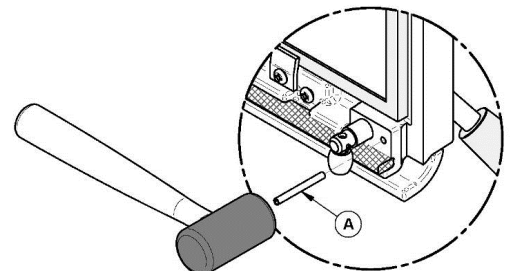
1. Remove the split pin by pulling and turning it using pliers.



2. Turn the handle counter clockwise one turn to increase pressure. To reduce the pressure, when installing a new gasket for example, turn clockwise.

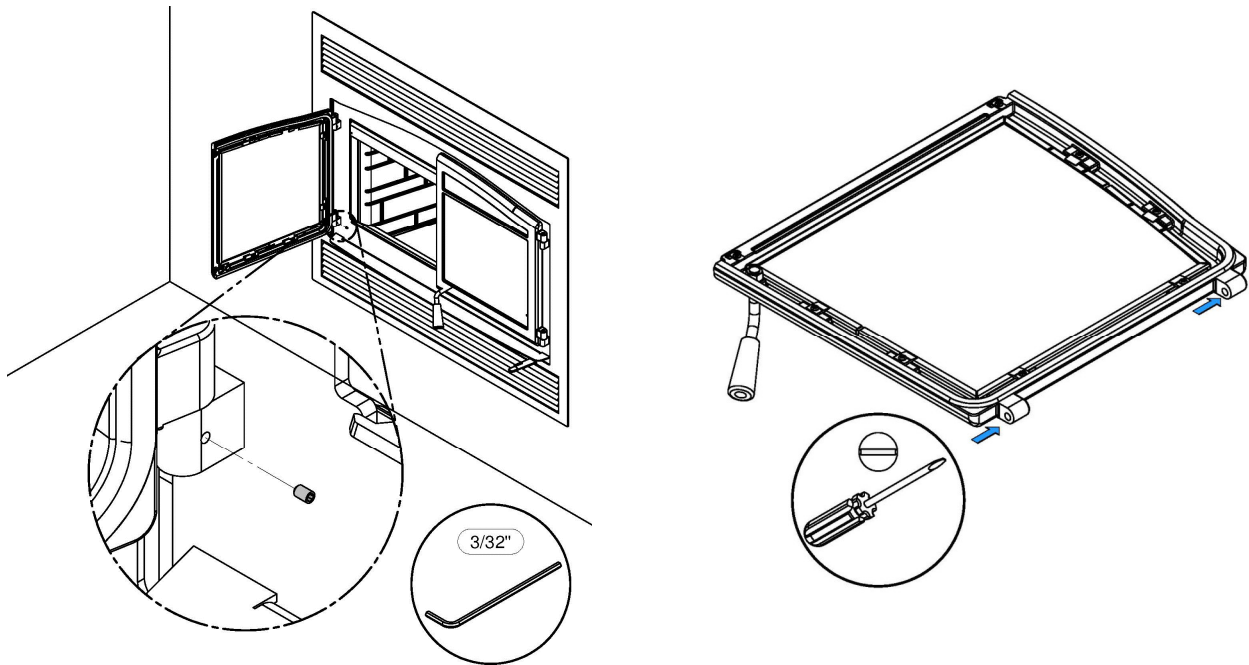


3. Reinstall the split pin with a small hammer.



5.1.4 Door Alignment

To align, open the fireplace's door and loosen the pressure screws located on the lower and upper hinges of the door using a 3/32" Allen key to free the adjustable hinge rods.



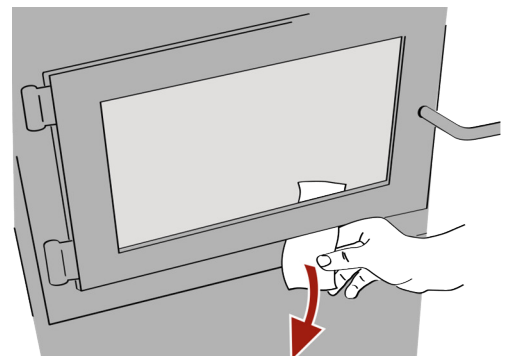
Using a flat screwdriver, turn the adjustable hinge rods in the direction shown to adjust the doors. Tighten all door hinge pressure screws when they are at the desired positions.

	DOORS POSITION WITH MORE SPACE		DOORS POSITION WITH LESS SPACE		DOORS TILT UP		DOORS TILT DOWN	
	LEFT	RIGHT	LEFT	RIGHT	LEFT	RIGHT	LEFT	RIGHT
TOP PINTLES								
BOTTOM PINTLES								

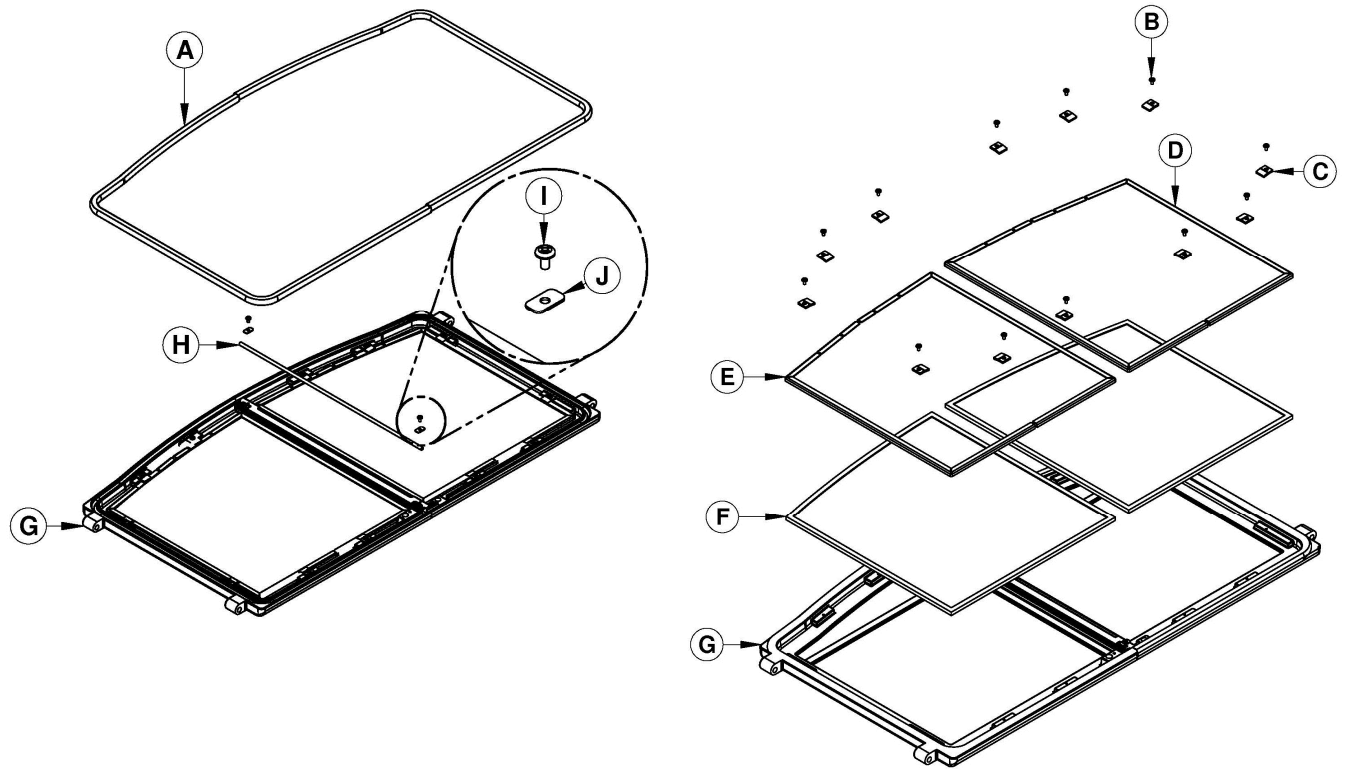
5.1.5 Replacing the Door Gaskets

It is important to maintain the gaskets in good condition. After a year or more of use, the door gaskets will compress and become hard, which may allow air to leak past it. You can test the condition of the door gaskets by closing and latching the doors on a strip of paper. Test all around the door. If the paper slips out easily anywhere, it is time to replace the gasket.

Use the correct replacement gasket: **(A)** for the doors and **(H)** for the doors junction. Both can be purchased from your retailer. The diameter and density of the gasket is important to getting a good seal.



Place the door face-down on something soft like a cushion of rags or piece of carpet. Remove the old gaskets **(A)** from the door by pulling and prying it out with an old screw driver. To remove the centre gasket **(H)**, remove the two retainers **(J)** by removing the 2 screws **(I)** that holds it in place. Then use the screwdriver to scrape the old gasket adhesive from the door. Now run a 1/4" (6 mm) bead of high temperature silicone in the door gasket groove. Starting from the middle of the hinge side, press the gasket into the groove. Do not stretch the gasket as you place it. Leave the gasket about 1/2" long when you cut it and press the end into the groove. Tuck any loose fibres under the gasket and into the silicone. Close the door and do not use the fireplace for 24 hours.



Location	Length	Dimensions
Door frame	60 " (152 cm)	Round 5/8" (1,59 cm)
Left door	20" (51 cm)	Round 1/4" (0,64 cm)

5.1.6 Replacing the Door Glass

The glass used in the MONACO XL is 4 mm thick of dimension 17,563" x 15,763" (44,6 cm x 39,5 cm) and tested to reach temperatures up to 1400° F. If the glass breaks, it must be replaced with one having the same specification. Contact your FLAMES dealer to obtain a genuine replacement part (see "replacement parts", in appendix to get the proper part number).

WARNING

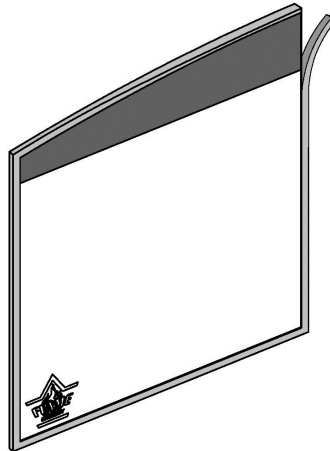
- **TEMPERED GLASS OR ORDINARY GLASS WILL NOT WITHSTAND THE HIGH TEMPERATURES OF MONACO XL.**
- **DO NOT ABUSE THE GLASS DOOR BY SLAMMING IT AGAINST THE FIREPLACE.**
- **DO NOT OPERATE THE FIREPLACE WITH A CRACKED OR BROKEN GLASS.**

In order to replace the glass, use the following procedure;

- 1- Remove the 12 glass retainers **(C)** held in place by 12 screws **(B)**.
- 2- Remove the glass frames **(E)**.
- 3- Remove the glass **(F)** and/or debris from the frame. Handle the glass with care to avoid injury.
- 4- Install the new window into the frame **(E)** and fasten it in place with the glass retainers **(C)** and the screws **(B)** removed earlier.

5.1.6.1 Replacing the door glass gasket

The gasket must be centred on the edge of the glass. To do this easily, peel back a section of the paper covering the adhesive and place the gasket on a table with the adhesive side up. Stick the end of the gasket to the middle of one edge, then press the edge of the glass down onto the gasket, taking care that it is perfectly centred on the gasket. Peel off more of the backing and rotate the glass and press the next section onto the gasket. Do not stretch the gasket as you place it. Continue until you get to the start and trim the gasket to length. Now pinch the gasket to the glass in a U shape, all around the glass. Reinstall the glass, being careful to centre the glass carefully in the door. Do not over-tighten the screws. Note that the two main causes of broken door glass are uneven placement in the door and over-tightening of retaining screws.



Location	Length	Dimension
Around glass	66" (168 cm)	"U" shaped

Do not abuse the glass door by striking or slamming shut. Do not use the fireplace if the glass is broken. To change the glass, perform the operation described above.

5.1.7 Cleaning and Painting the Fireplace

Do not attempt to clean or paint the fireplace when the unit is hot. Painted surfaces can be wiped down with a damp cloth. Plated surfaces may be scratched by abrasive cleaners. To maintain the finish at its original brilliance, use only a damp soft cloth to clean plated surfaces.

If the paint becomes scratched or damaged, you can give your wood fireplace a brand new look by repainting it with heat-resistant paint. Before painting, roughen the surface with fine sand paper, wipe it down to remove dust, and apply two thin coats of paint. For best results, use the same paint that was originally used on the fireplace, which is available in spray cans. See your dealer for details.

5.2 Chimney and Chimney Liner Maintenance

5.2.1 Why Chimney Cleaning is Necessary

Wood smoke can condense inside the chimney liner and chimney, forming a combustible deposit called creosote. If creosote is allowed to build up in the venting system, it can ignite when a hot fire is burned in the fireplace and a very hot fire can progress to the top of the chimney. Severe chimney fires can damage even the best chimneys. Smouldering, smoky fires can quickly cause a thick layer of creosote to form. When you avoid smouldering so the exhaust from the chimney is mostly clear, creosote builds up more slowly. Your new fireplace has the right characteristics to help you to burn clean fires with little or no smoke, resulting in less creosote in the chimney.

5.2.2 How Often Should You Clean the Chimney?

It is not possible to predict how much or how quickly creosote will form in your chimney. It is important, therefore, to check the build-up in your chimney monthly when getting used to the new fireplace until you determine the rate of creosote formation. Even if creosote forms slowly in your system, the chimney should be cleaned and inspected at least once each year. Do not allow more than 1/8" (3 mm) creosote buildup in the chimney.

It is recommended to clean thoroughly the chimney system at the end of every heating season. During summer, the air is damper and with minimal air circulation within the stove or furnace, it can mix with creosote and/or soot deposits in the chimney system to form an acid that could accelerate the corrosion process and induce premature decay of the steel. Corrosion damages are not covered under warranty. Have your chimney system cleaned by a professional chimney sweep. Use a plastic or steel brush.

Contact your local municipal or provincial fire authority for information on how to handle a chimney fire. Have a clearly understood plan to handle a chimney fire.

5.2.3 Cleaning the Chimney

Chimney cleaning can be a difficult and dangerous job. If you don't have experience cleaning chimneys, you might want to hire a professional chimney sweep to clean and inspect the system for the first time. After having seen the cleaning process, you can decide if it is a job you would like to take on.

The most common equipment used are fibreglass rods with threaded fittings and stiff plastic brushes. The brush is forced up and down inside the chimney flue to scrub off the creosote.

The chimney should be checked regularly for creosote build-up. Inspection and cleaning of the chimney can be facilitated by removing the baffle.



NOTE

- **DO NOT EXPECT CHEMICAL CLEANERS TO KEEP YOUR CHIMNEY CLEAN.**
- **THE RAIN CAP CAN BE REMOVED FOR INSPECTION AND/OR CLEANING OF THE CHIMNEY.**

The chimney should be swept following these steps:

1. Remove the baffle and air tubes. (See section xx)
2. Remove the rain cap.
3. Sweep the chimney.
4. Clean the inside of the firebox.
5. Reinstall the baffle, the air tubes and the rain cap.

CAUTION

OPERATION OF YOUR MONACO XL WITHOUT THE BAFFLE MAY CAUSE UNSAFE AND HAZARDOUS TEMPERATURE CONDITIONS AND WILL VOID THE WARRANTY.

5.2.4 Chimney Fire

Regular chimney maintenance and inspection can prevent chimney fires. If you have a chimney fire, follow these steps:

1. Close the fireplace door and the air intake controls;
2. Alert your family of the possible danger;
3. If you require assistance, alert your fire department;
4. If possible, use a dry chemical fire extinguisher, baking soda or sand to control the fire. Do not use water as it may cause a dangerous steam explosion;
5. Check outside to ensure that sparks and hot embers coming out of the chimney are not igniting the roof;
6. Do not use the fireplace again until your chimney and fireplace have been inspected by a qualified chimney sweep or a Fire Department Inspector.

PART B – INSTALLATION

Install the fireplace only as described in these instructions and using only components from the chimney manufacturers listed in table 3.

Parts Required

- MONACO XL Fireplace
- Steel faceplate
- Classic moulded refractory brick panels
- Insulated chimney made by the manufacturers listed in table 3, with the corresponding specifications :
 - Chimney lengths
 - Elbows (where necessary)
 - Associated components as per these installation instructions.

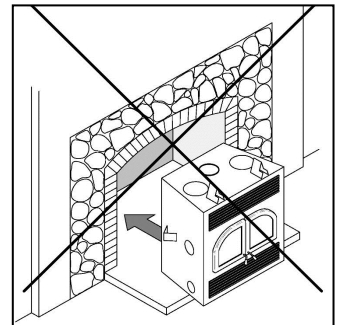
Additional Equipment (optional)

- Forced air distribution kit
- Insulated flex pipe for forced air distribution kit
- Warm air circulation grille - modern style

6 SAFETY INFORMATION

6.1 Summary of Installation Cautions and Warnings

- **THE INFORMATION GIVEN ON THE CERTIFICATION LABEL AFFIXED TO THE APPLIANCE ALWAYS OVERRIDES THE INFORMATION PUBLISHED, IN ANY OTHER MEDIA (OWNER'S MANUAL, CATALOGUES, FLYERS, MAGAZINES AND/OR WEB SITES).**
- **MIXING OF APPLIANCE COMPONENTS FROM DIFFERENT SOURCES OR MODIFYING COMPONENTS MAY RESULT IN HAZARDOUS CONDITIONS.**
- **ANY MODIFICATION OF THE APPLIANCE THAT HAS NOT BEEN APPROVED IN WRITING BY THE TESTING AUTHORITY VIOLATES CSA B365 (CANADA), AND ANSI NFPA 211 (USA).**
- **IF REQUIRED, A SUPPLY OF COMBUSTION AIR SHALL BE PROVIDED TO THE ROOM.**
- **DO NOT CONNECT TO OR USE IN CONJUNCTION WITH ANY AIR DISTRIBUTION DUCTWORK.**
- **DO NOT CONNECT THIS UNIT TO A CHIMNEY FLUE SERVING ANOTHER APPLIANCE.**
- **THIS FIREPLACE HAS NOT BEEN TESTED TO BE INSTALLED IN A MOBILE HOME.**
- **THIS FIREPLACE HAS NOT BEEN TESTED TO BE INSTALLED INSIDE A MASONRY CHIMNEY.**



6.2 Regulations Covering Fireplace Installation

When installed and operated as described in these instructions, the wood fireplace is suitable for use in residential installations.

In Canada, the CSA B365 Installation Code for Solid Fuel Burning Appliances and Equipment and the CSA C22.1 Canadian National Electrical Code are to be followed in the absence of local code requirements. In the USA, the ANSI NFPA 211 Standard for Chimneys, Fireplaces, Vents and Solid Fuel-Burning Appliances and the ANSI NFPA 70 National Electrical Code are to be followed in the absence of local code requirements.

NOTE

THE FIREPLACE IS NOT APPROVED FOR USE WITH A SO-CALLED "POSITIVE FLUE CONNECTION" TO THE CLAY TILE OF A MASONRY CHIMNEY.

6.3 Fireplace Installation

6.3.1 Transportation Packaging

To facilitate transportation of the MONACO XL fireplace before installation, we have designed a transportation packaging that allows reducing the weight. The fireplace refractory panels are in a box you can carry separately. We suggest you install the refractory panels after the setting up of the fireplace. To install the refractory panels, see **APPENDIX 5 - Refractory Slab R**.

6.3.2 Locating the MONACO XL

The best location to install your fireplace is determined by considering the location of windows, doors, and the traffic flow in the room where the fireplace is located, allowing space in front of the unit for the heart extension and the mantel, and taking into consideration the location of the hot air ducts (optional), outside air kit and chimney. If possible, choose a location where the vent will not interfere with any truss, roof beams, wall studs, water pipes or electrical wiring. It may be easier to relocate the fireplace than to rework the building structure. Also choose a location that allows installing the least amount of offsets in the chimney.

Usually, no additional floor support is needed for the fireplace. The adequacy of the floor can be checked by first estimating the weight of the fireplace system. Weights are given in the section 2.2 - General Features. Then, measure the area occupied by the fireplace. Note the floor construction and consult your local building code to determine if additional support is needed.

WARNING

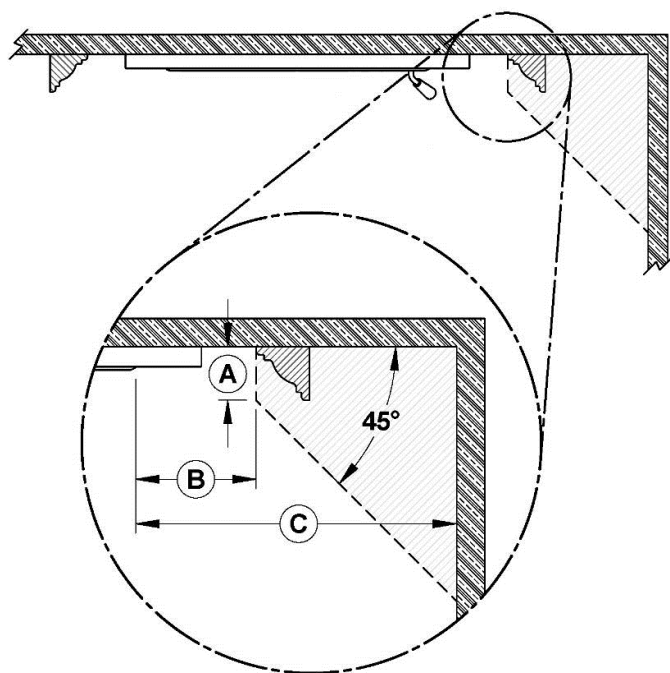
THE FIREPLACE MUST BE INSTALLED ON A LEVEL AND STRAIGHT (NOT UNEVEN) SURFACE.

6.3.3 Clearances to combustible materials

The clearances shown in this section have been determined by test according to procedures set out in safety standards ULC-S610 (Canada) and UL 127 (U.S.A.). When the fireplace is installed so that its surfaces are at or beyond the minimum clearances specified, combustible surfaces will not overheat under normal and even abnormal operating conditions.

WARNING

NO PART OF THE FIREPLACE MAY BE LOCATED CLOSER TO COMBUSTIBLE THAN THE MINIMUM CLEARANCE FIGURES GIVEN.



	CLEARANCES*
A	6" (152 mm) max
B	8" (203 mm) min
C	24" (610 mm) min

*Measurements are from the door opening.

Wall in front of the fireplace: 48"

Fireplace enclosure:

Back : 0"

Sides : 0"

Floor (under the fireplace): 0"

Chimney: 2" (50 mm)

6.3.4 Hearth extension construction options

The MONACO XL may be installed directly on the floor or on a raised combustible or non combustible base. Installation can be done using one of the following options:

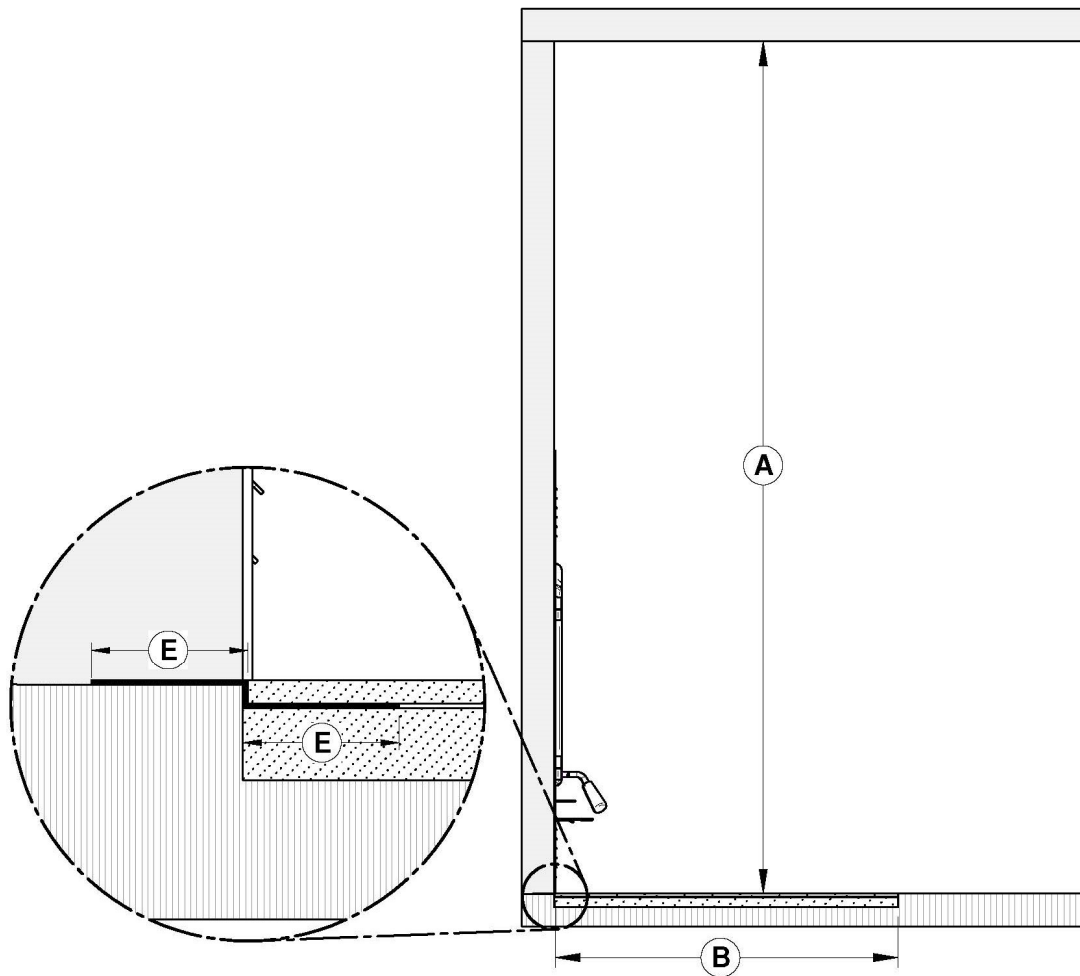
Option	Installation type	R factor required	Non combustible floor protection length
#1	Directly on the floor	Yes (2.00)	32" (813 mm)
#2	Installation raised less than 8" from floor	Yes (2.00)	32" (813 mm)
#3	Installation on a more than 8" raised base	Yes (2.00)	16" (406 mm)
#4	Installation raised between 8" and 12" from floor	Yes (1.00)	20" (508 mm)
#5	Installation raised more than 12" from floor	No	16" (406 mm)

6.3.4.1 Option #1 - Installation directly on the floor

- A 2.00 R value for the hearth extension is required. The non-combustible hearth extension floor area must extend at least 32" (813 mm) **(B)** in front of the hearth.
- The joint between the hearth extension and the fireplace **(E)**, for the entire width of the floor protection, must be protected by a one piece bent and continuous piece of sheet metal (not included).
- An 84" clearance between the fireplace base and the ceiling **(A)** must be respected.

NOTE

The floor under the fireplace should match or exceed the height of the floor protection.

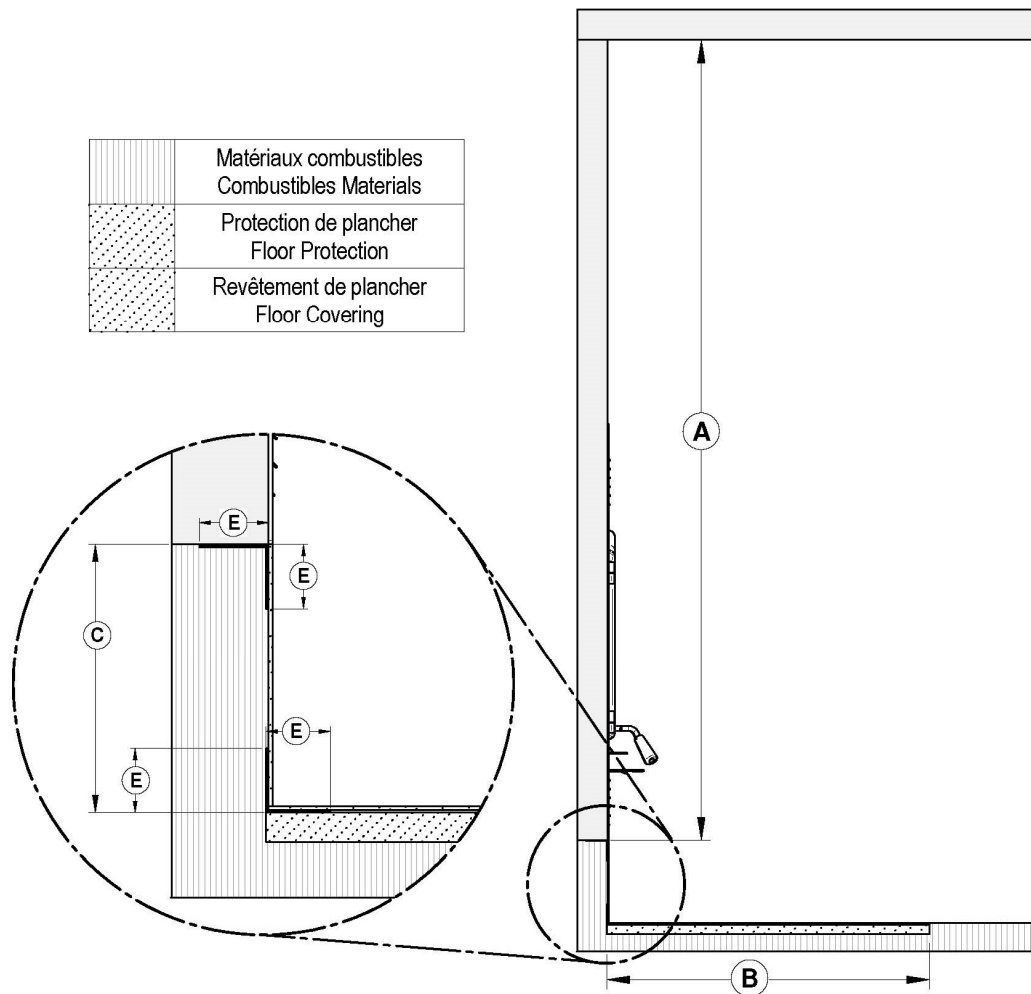


	MINIMUM MEASUREMENTS
A	84" (2134 mm)
B	32" (813 mm)
E	2" (51 mm)

	Matériaux combustibles Combustibles Materials
	Protection de plancher Floor Protection
	Revêtement de plancher Floor Covering

6.3.4.2 Option #2 - Installation raised less than 8 "from floor

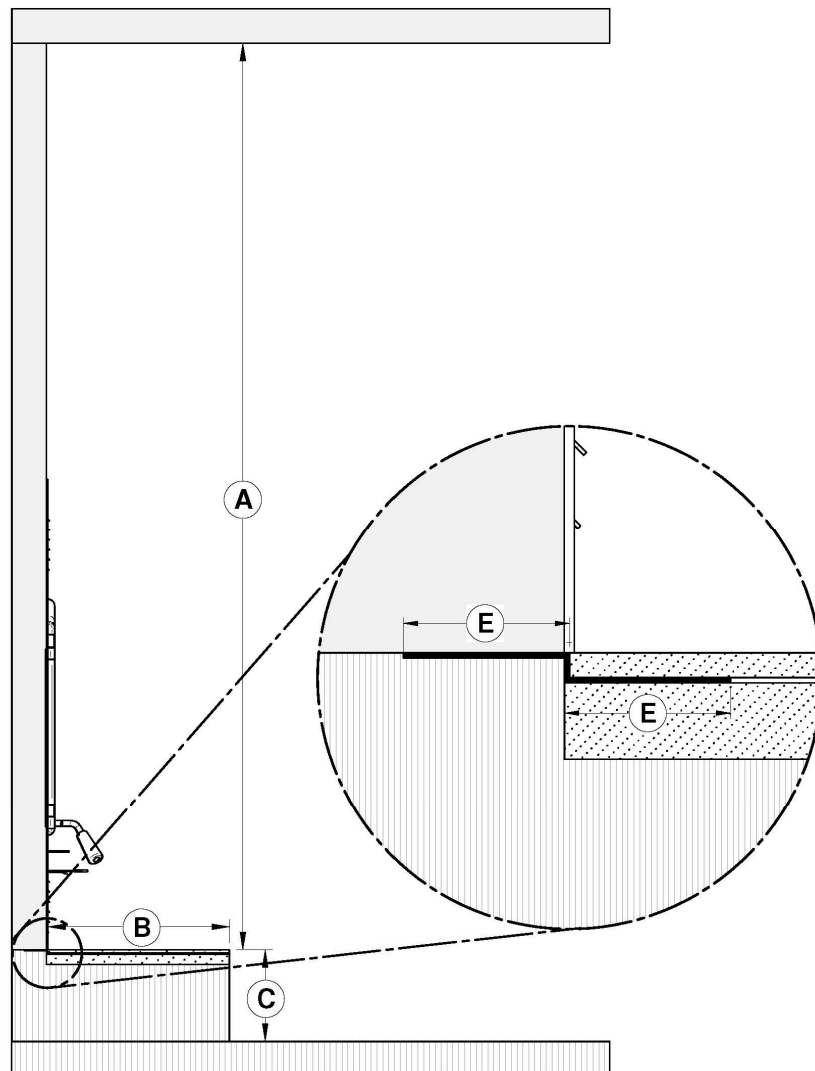
- A 2.00 R value for the hearth extension is required. The non-combustible hearth extension floor area must extend at least 32" (813 mm) **(B)** in front of the hearth.
- The upper and lower angle, for the full width of the floor protection, must be protected 2" horizontally and 2" vertically **(E)** by bent and continuous piece of sheet metal (not included). Apart from these two corners, the sheet metal does not have to cover the rest of the wall between the base of the fireplace and the floor.
- An 84" clearance between the fireplace base and the ceiling **(A)** must be respected.



	MINIMUM MEASUREMENTS
A	84" (2134 mm)
B	32" (813 mm)
C	Less than 8" (203 mm)
E	2" (51 mm)

6.3.4.3 Option #3 - Installation on a more than 8" raised base

- When installed on a more than 8" (203 mm) raised base **(C)**, A 2.00 R value for the hearth extension is required. The non-combustible hearth extension floor area must extend at least 16" (406 mm) **(B)** in front of the hearth.
- The joint between the hearth extension and the fireplace **(E)**, for the entire width of the floor protection, must be protected by a bent and continuous piece of sheet metal (not included).
- An 84" clearance between the fireplace base and the ceiling **(A)** must be respected.

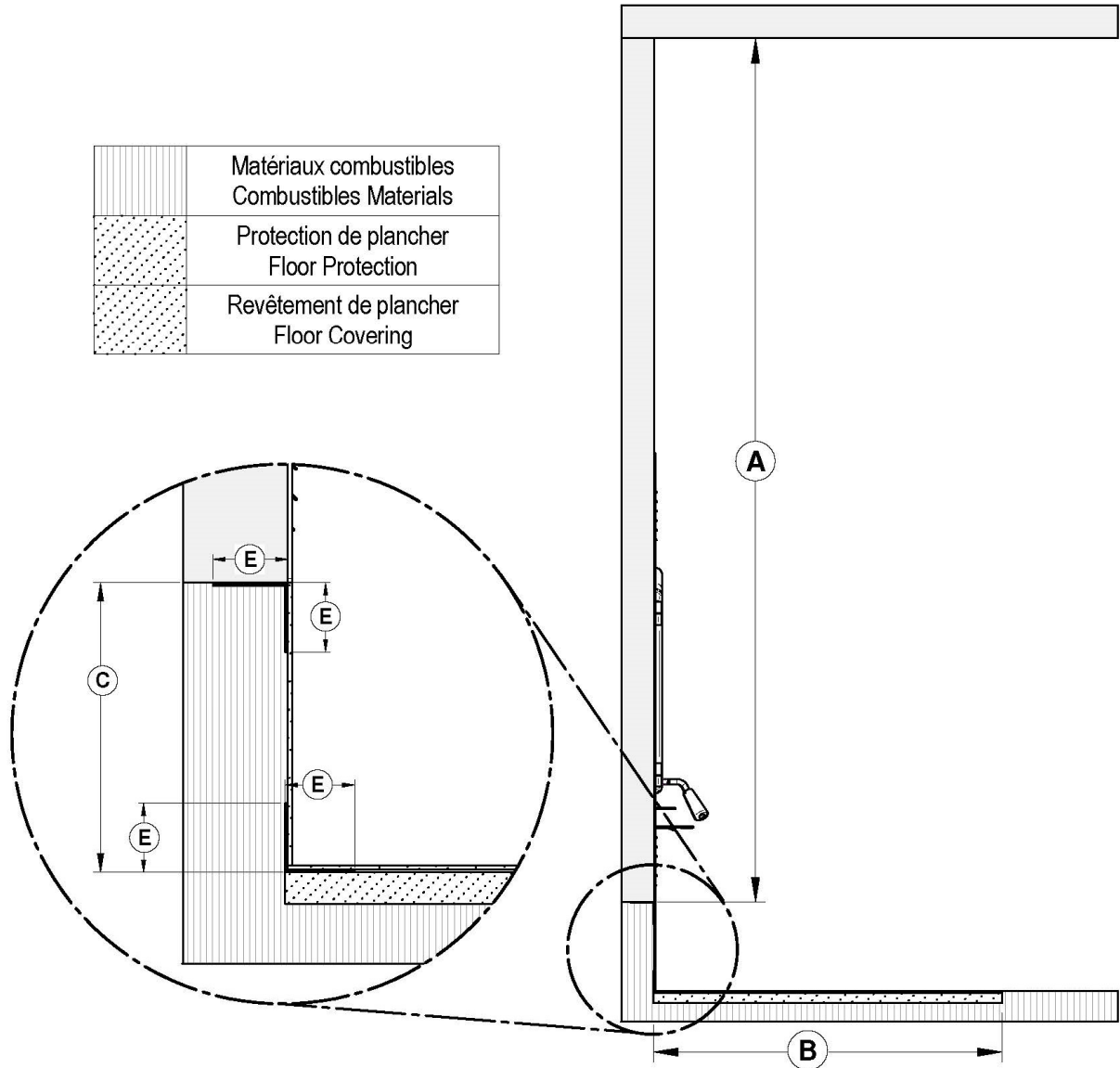


	MINIMUM MEASUREMENTS
A	84" (2134 mm)
B	16" (406 mm)
C	More than 8" (203 mm)
E	2" (51 mm)

	Matériaux combustibles Combustibles Materials
	Protection de plancher Floor Protection
	Revêtement de plancher Floor Covering

6.3.4.4 Option #4 - Installation raised between 8" and 12" from floor

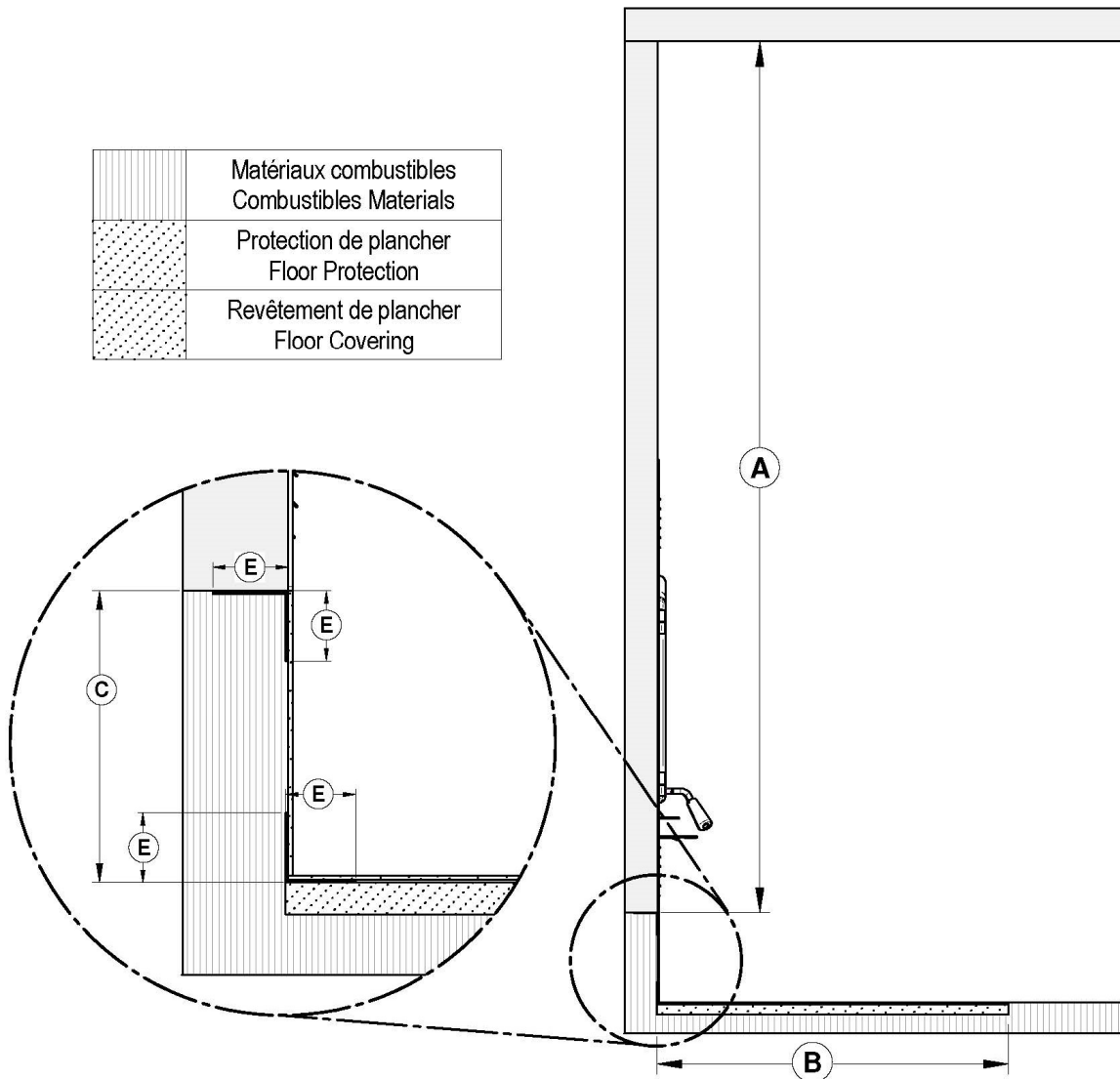
- A 1.00 R value for the hearth extension is required. The non-combustible hearth extension floor area must extend at least 20" (508 mm) **(B)** in front of the hearth.
- The upper and lower angle, for the full width of the floor protection, must be protected 2" horizontally and 2" vertically **(E)** by bent and continuous piece of sheet metal (not included). Apart from these two corners, the sheet metal does not have to cover the rest of the wall between the base of the fireplace and the floor.
- An 84" clearance between the fireplace base and the ceiling **(A)** must be respected.



	MINIMUM MEASUREMENTS
A	84" (2134 mm)
B	20" (508 mm)
C	Between 8" and 12"
E	2" (51 mm)

6.3.4.5 Option #5 - Installation raised more than 12" from floor

- No R value for the hearth extension is required. The non-combustible hearth extension floor area must extend at least 16" (406 mm) **(B)** in front of the hearth.
- The upper and lower angle, for the full width of the floor protection, must be protected 2" horizontally and 2" vertically **(E)** by bent and continuous piece of sheet metal (not included). Apart from these two corners, the sheet metal does not have to cover the rest of the wall between the base of the fireplace and the floor.
- An 84" clearance between the fireplace base and the ceiling **(A)** must be respected.



	MINIMUM MEASUREMENTS
A	84" (2134 mm)
B	16" (406 mm)
C	12" and more
E	2" (51 mm)

6.3.4.6 R Calculations

The use of an R value is convenient when more than one material is going to be used in the hearth extension to cover the combustible surface. This is because R values are additive, whereas K values are not. To find the corresponding R factor to use for some selected materials, please see **Table 1: Thermal Characteristics of Common Floor Protection Materials** table.

There are two ways to calculate the R factor of the floor protection. First, by adding the R-values of the proposed materials or if some K and thickness values are given, by converting them to R values.

To calculate the R factor for a composite floor protection made of a combination of alternative materials, simply add the R-values of those materials. If the result is equal to or larger than the required R value, the combination is acceptable. For R-values of some selected materials, see **Table 1: Thermal Characteristics of Common Floor Protection Materials**.

Example: If the required floor protection R is equal or higher than 1.00. Proposed materials: four inches of bricks and one inch of Durock® board:

Four inches of bricks ($R = 4 \times 0.2 = 0.8$) + 1 inch of Durock® ($R = 1 \times 0.52 = 0.52$). $0.8 + 0.52 = 1.32$.

This R value is larger than the required 1.00 and is therefore **acceptable**.

In the case of a known K and thickness of alternative materials to be used in combination, convert all K values to R by dividing the thickness of each material by its K value. Add R values of your proposed materials as shown in the previous example.

In the previous example: Four inches of brick ($K = 4/5 = 0.8$) + 1 inch of Durock® ($R = 1 / 1.92 = 0.52$). $0.8 + 0.52 = 1.32$.

Table 1: Thermal Characteristics of Common Floor Protection Materials*

MATERIAL	CONDUCTIVITY (k) PER INCH	RESISTANCE (R) PER INCH THICKNESS
Micore® 160	0.39	2.54
Micore® 300	0.49	2.06
Durock®	1.92	0.52
Hardibacker®	1.95	0.51
Hardibacker® 500	2.3	0.44
Wonderboard®	3.23	0.31
Cement mortar	5.00	0.2
Common brick	5.00	0.2
Face brick	9.00	0.11
Marble	14.3 – 20.00	0.07 – 0.05
Ceramic tile	12.5	0.008
Concrete	1.050	0.950
Mineral wool insulation	0.320	3.120
Limestone	6.5	0.153
Ceramic board (Fibremax)	0.450	2.2
Horizontal still air** (1/8")	0.135	0,920**

* Information as reported by manufacturers and other resources.

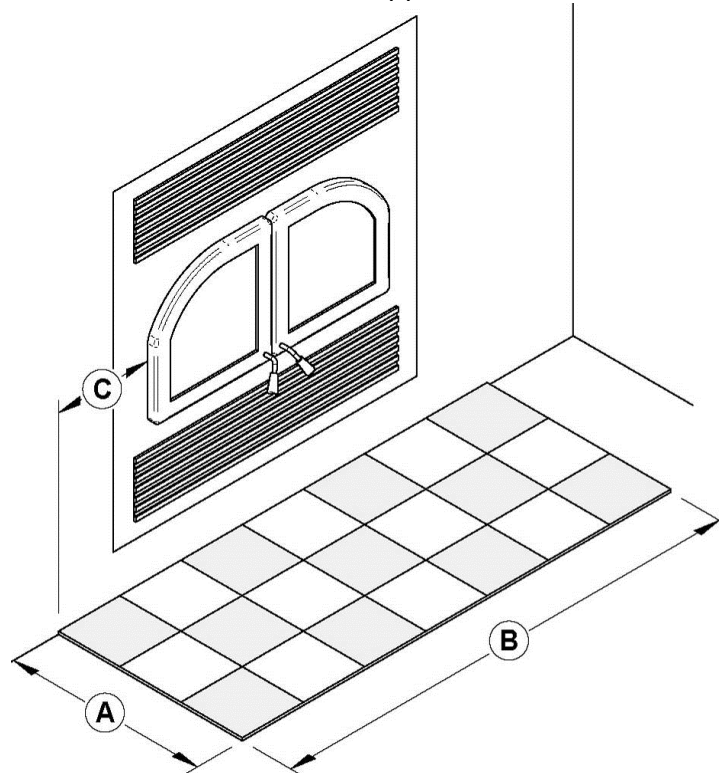
** For a 1/8" thickness. You cannot «stack» horizontal still air to accumulate R-values; you must separate each layer of horizontal still air with another non-combustible material.

6.3.5 Minimum Heart Extension Requirements

Option	Installation type	R factor required	A	B	C
#1	Directly on the floor	Yes (2.00)	32"	49"	8"
#2	Installation raised less than 8" from floor	Yes (2.00)	32"	49"	8"
#3	Installation on a more than 8" raised base	Yes (2.00)	16"	49"	8"
#4	Installation raised between 8" and 12" from floor	Yes (1.00)	20"	49"	8"
#5	Installation raised 12" or more from floor	No	16"	49"	8"

For whether installation, the hearth extension floor area must extend at least 8" (203 mm) on each side of the door opening **(C)**. The joint between the hearth extension and the fireplace hearth needs to be made of a piece sheet metal (not included).

The floor protection must be a continuous (grouted joints) non combustible material such as ceramic tiles*, cement board, brick, millboard or equivalent, or any other approved or listed material suited for floor protection. Note that any type of tile will require a continuous non combustible sheet beneath to prevent the possibility of embers falling through to the combustible floor if cracks or separation should occur in the finished surface. Check local codes for approved alternatives.



CAUTION

DO NOT LEAVE CARPET UNDER THE FLOOR PROTECTION IN FRONT OF THE FIREPLACE.

6.3.6 Framing construction

6.3.6.1 Framing

The construction of the framing, facing, and mantel must be in accordance with the standards and the following illustrations:

Frame the sides and back of the fireplace using 2" × 3" (5 cm x 8 cm) or heavier lumber. However, the front studs as well as headers on top of the fireplace must be of a depth no more than the depth of the top standoffs.

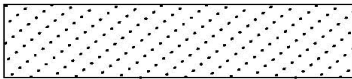
Frame the fireplace with vertical studs at the sides of the fireplace running from floor to ceiling. Position the studs back from the front edge of the fireplace, a space the thickness of the facing material so that the facing can be installed flush with the fireplace facing. Frame headers between the vertical studs only as follows:

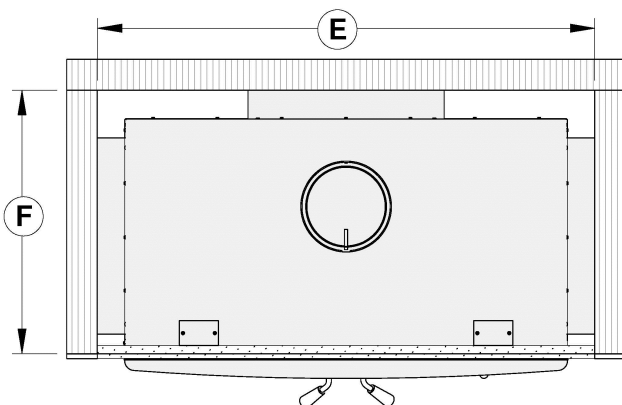
- Place the front facing headers in 2" × 3" or of a depth no more than the depth of the top standoffs. Do not put wood or any material within the area above the fireplace.
- Place headers only as required to support the facing and mantel.

WARNING

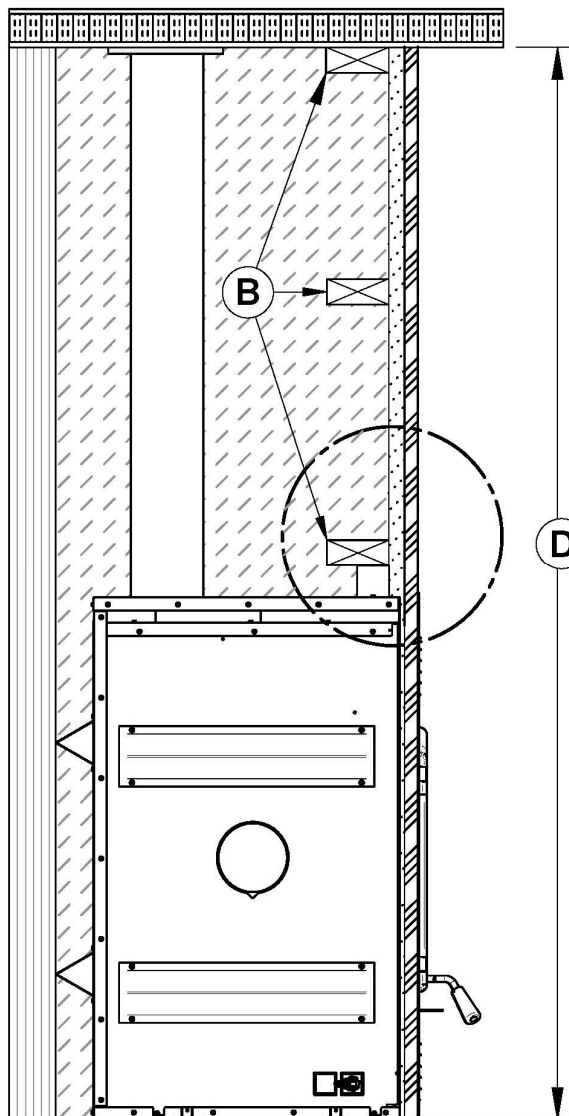
- **DO NOT PACK REQUIRED AIR SPACES WITH INSULATION OR OTHER MATERIAL.**
- **THE FIREPLACE MUST NOT BE IN CONTACT WITH ANY INSULATION OR LOOSE FILLING MATERIAL. COVER INSULATION WITH DRYWALL PANELS AROUND THE FIREPLACE.**
- **COMBUSTIBLE FRAMING MATERIAL CANNOT BE USED IN THE SPACE DIRECTLY ABOVE THE FIREPLACE. THIS AREA MUST REMAIN EMPTY FOR A HEIGHT OF 84" (2.13 M) MEASURED FROM THE BASE OF THE FIREPLACE.**

LEGEND

	Combustible material allowed in this area
	Non-combustible material only in this area

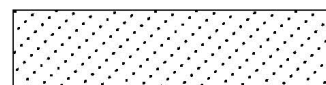


MEASUREMENTS	
E	50 3/4" (128,8 cm)
F	26 7/8" (68,3 cm)



B	NON COMBUSTIBLE FRAMING (STEEL STUD)
----------	---

	CLEARANCE
D	84" (2.13m)

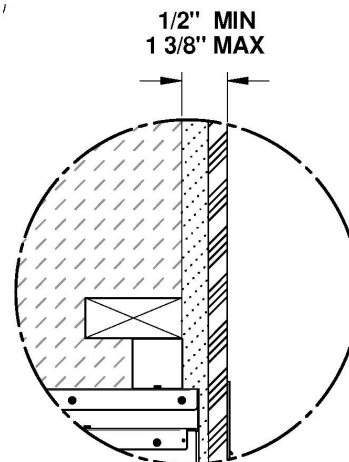
	This section must remain empty
	Non combustible material such as cement board
	Finishing material

Refer to the building code or the local code for regulations concerning the need to install finishing material inside the chase around the fireplace.

NOTE

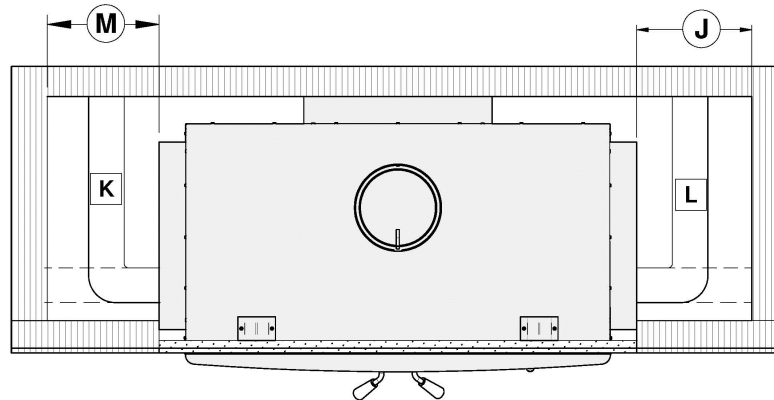
THIS FIREPLACE IS BUILT IN ORDER TO MAINTAIN A 1/2" GAP MINIMUM BETWEEN THE FIREPLACE AND THE FACEPLATE.

IT IS RECOMMENDED TO HAVE THE NON COMBUSTIBLE MATERIAL FLUSH WITH THE FIREPLACE.



6.3.6.2 Framing when installing a fresh air intake kit or a forced air kit

- See **APPENDIX 2 - Forced Air Distribution Kit** for more details on installing the forced air kit **(K)**.
- See **Appendix 4: Installing the Fresh Air Intake Kit** for installation instructions of a fresh air intake kit **(L)**.



Refer to the building code or the local code for regulations concerning the need to install finishing material inside the chase around the fireplace.

CAUTION

FLEXIBLE PIPE IN THE FRAMING ENCLOSURE MUST NOT BE WITHIN STANDOFFS.

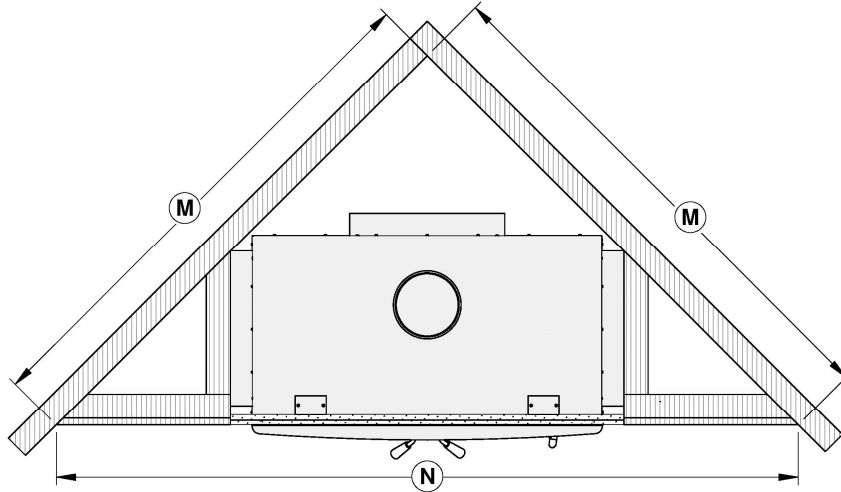
	MINIMUM MEASUREMENTS FOR FRESH AIR INTAKE (J)*	MINIMUM MEASUREMENTS FOR FORCED AIR KIT (M)*
J	12" (305 mm)	
M		18" (457 mm)

* The fresh air intake kit may be installed on the right side and at the bottom of the fireplace. Forced air distribution kit may be installed on either side of the fireplace.

6.3.6.3 Framing for a corner installation

CAUTION

VALUES (M) AND (N) ARE MINIMUM MEASUREMENTS. THEY MAY NEED TO BE INCREASED TO ALLOW THE INSTALLATION OF A FRESH AIR INTAKE KIT OR FORCED AIR KIT, OR DEPENDING ON THE FINISH MATERIAL USED.



	MEASUREMENTS
M	67 5/8" (1718 mm)
N	95 11/16" (2430 mm)

Refer to the building code or the local code for regulations concerning the need to install finishing material inside the chase around the fireplace.

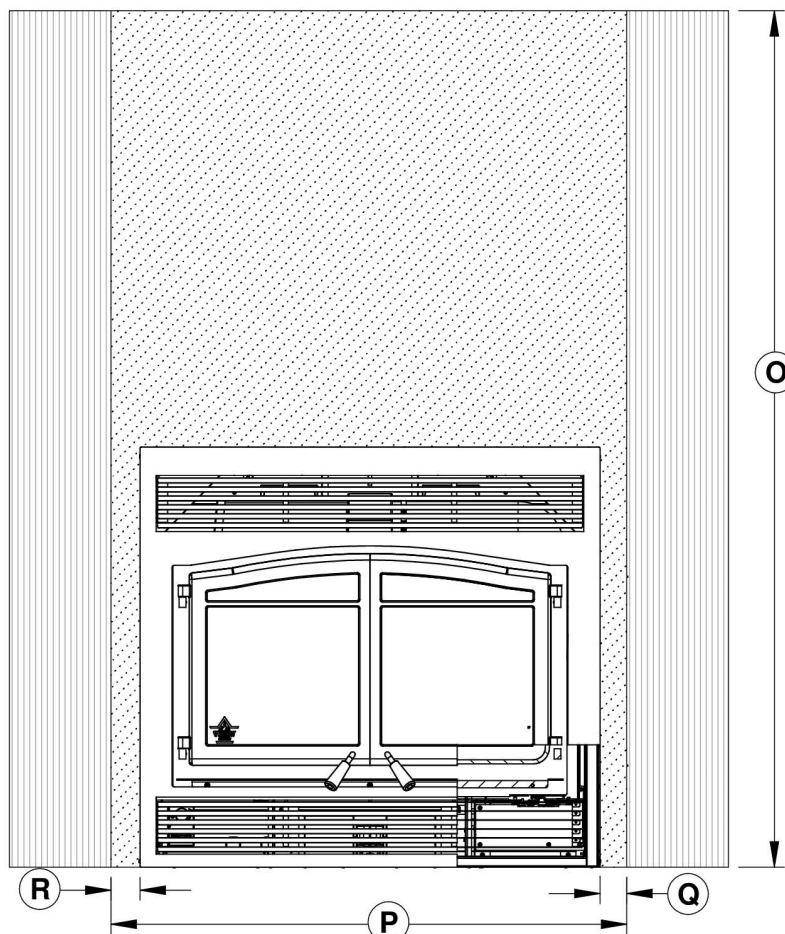
6.3.7 Facing

Materials directly in the front of the fireplace must be non-combustible and have the minimum dimensions shown on the following figure.

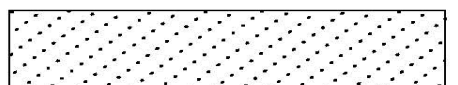
Non-combustible materials such as brick, stone or ceramic tile may project in front of and onto the fireplace decorative frame.

CAUTION

MATERIALS MUST BE INSTALLED SO THAT THE FACEPLATE MAY BE REMOVED AFTER THE INSTALLATION. THE FACEPLATE IS DESIGNED TO OVERLAP THE MATERIAL SURROUNDING THE FIREPLACE. IF THE MATERIAL IS THICKER, USE A FACEPLATE GAUGE FOR POSITIONING AND MAKE SURE THAT THE FACEPLATE CAN BE REMOVED AFTER IT HAS BEEN INSTALLED.



	MEASUREMENTS
O	84" (2134 mm)
P	50 3/4" (1289 mm)
Q	3 1/16" (78 mm)
R	3" (76 mm)

LEGEND	
	Combustible material allowed in this area
	Non-combustible material only in this area

6.3.8 Installation of a non combustible shelf

It is possible to install a shelf but it must be made of non combustible materials. It must be installed at, at least, 52" from the base of the fireplace.

WARNING

THE SHELF WILL BE HOT. DO NOT PUT COMBUSTIBLE MATERIALS ON THE SHELF.

7 THE VENTING SYSTEM

7.1 General

The venting system, acts as the engine that drives your wood heating system. Even the best fireplace will not function safely and efficiently as intended if it is not connected to a suitable chimney.

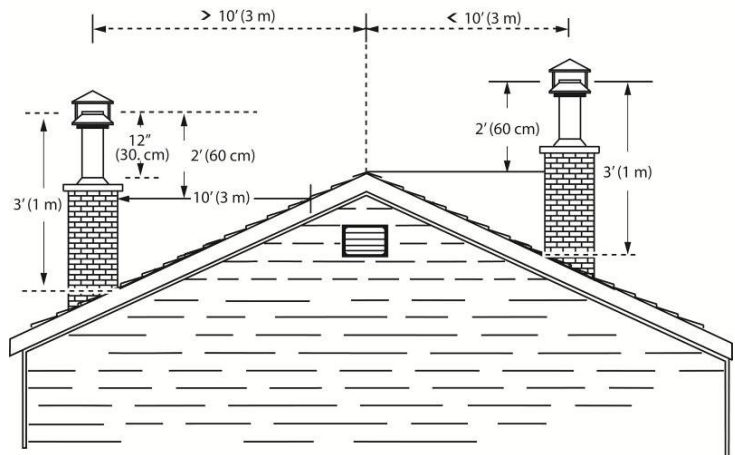
The heat in the flue gases that pass from the fireplace into the chimney is not waste heat. This heat is what the chimney uses to make the draft that draws in combustion air, keeps smoke inside the fireplace and safely vents exhaust outside. You can think of heat in the flue gas as fuel the chimney uses to make draft.

7.2 Suitable Chimneys

Your wood fireplace will provide optimum efficiency and performance when connected to an 8-inch diameter chimney.

7.3 Minimum Chimney Height

The top of the chimney should be tall enough to be above the air turbulence caused when wind blows against the house and its roof. The chimney must extend at least 1 m (3 ft.) above the highest point of contact with the roof, and at least 60 cm (2 ft.) higher than any roof line or obstacle within a horizontal distance of 3 m (10 ft.).



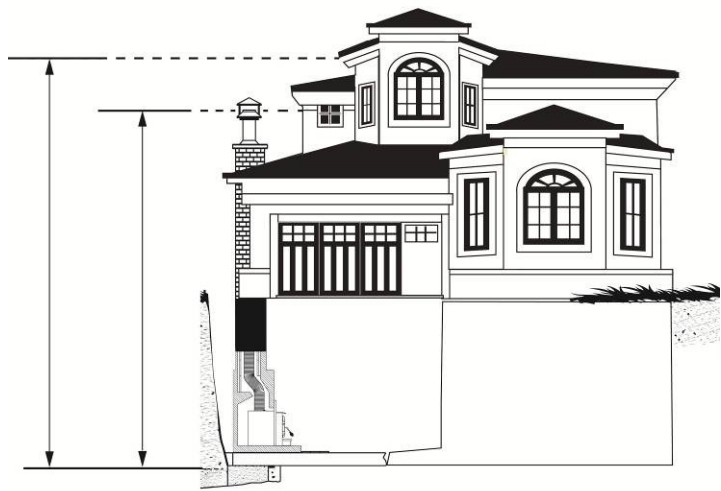
7.4 The Relationship Between the Chimney and the House

Because the venting system is the engine that drives the wood heating system, it must have the right characteristics. The signs of bad system design are cold back drafting when there is no fire in the fireplace, slow kindling of new fires, and smoke roll-out when the door is open for loading.

7.4.1 Why the Chimney Should Penetrate the Highest Heated Space

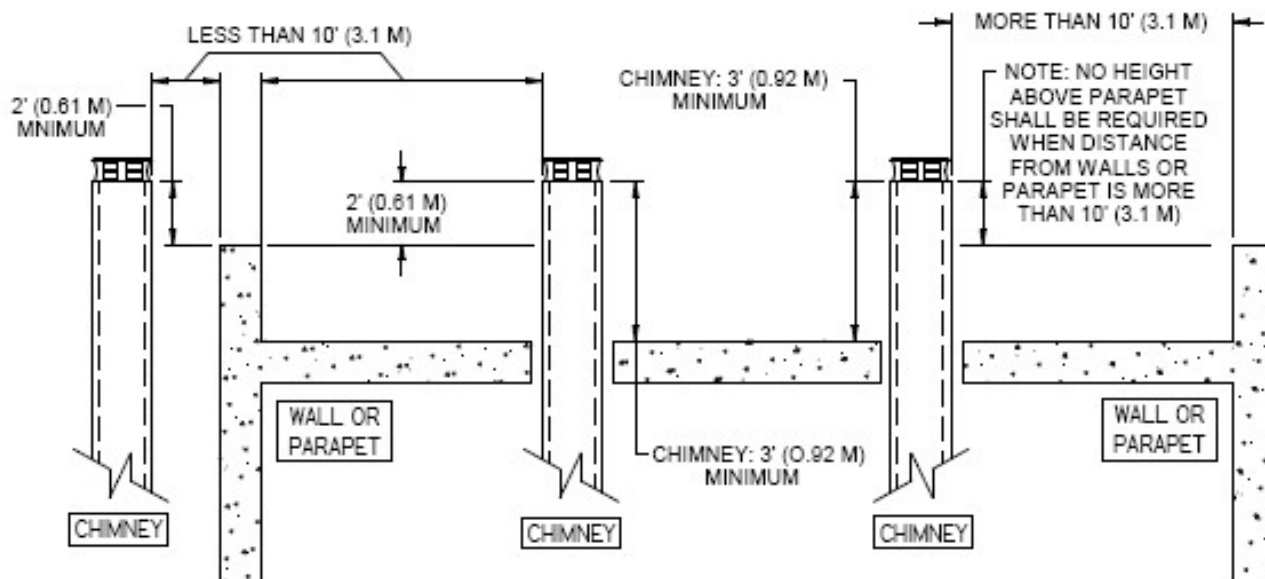
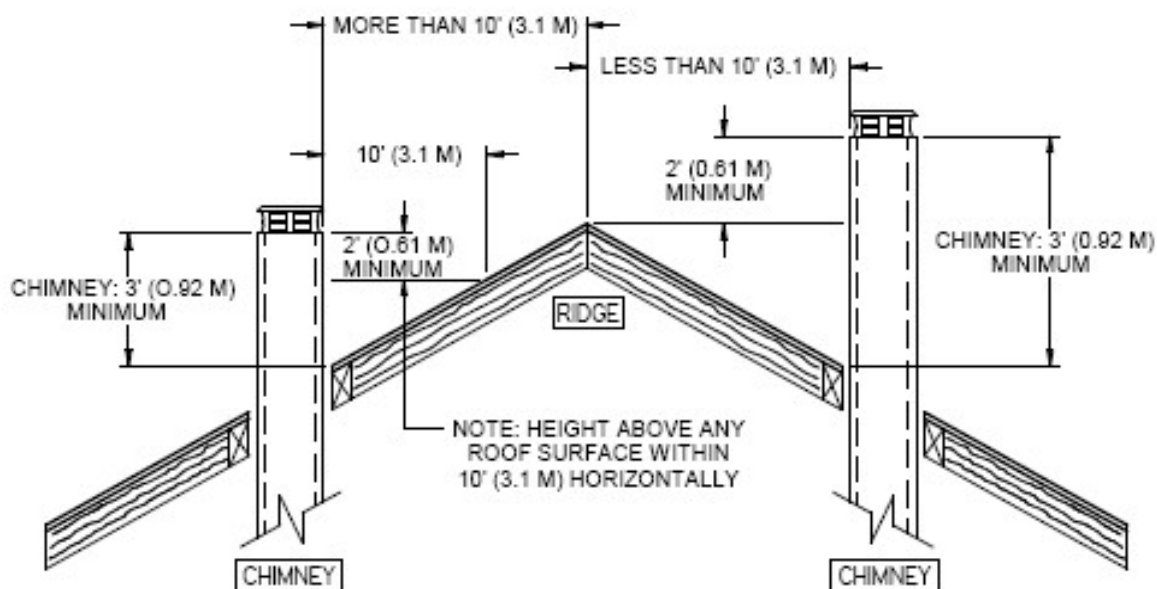
When it is cold outside, the warm air in the house is buoyant so it tends to rise. This tendency of warm air to rise creates a slight pressure difference in the house. Called 'stack effect', it produces a slightly negative pressure low in the house (relative to outside) and a slightly positive pressure zone high in the house. If there is no fire burning in a heater connected to a chimney that is shorter than the warm space inside the house, the slight negative pressure low in the house will compete against the desired upward flow in the chimney.

There are two reasons why the chimney in the house at right will cold backdraft when it is cold outside and there is no fire burning in the fireplace. First, the chimney runs up the outside of the house, so the air in it is colder and denser than the warm air in the house. And second, the chimney is shorter than the heated space of the house, meaning the negative pressure low in the house will pull outside air down the chimney, through the fireplace and into the room. Even the finest fireplace will not work well when connected to this chimney.

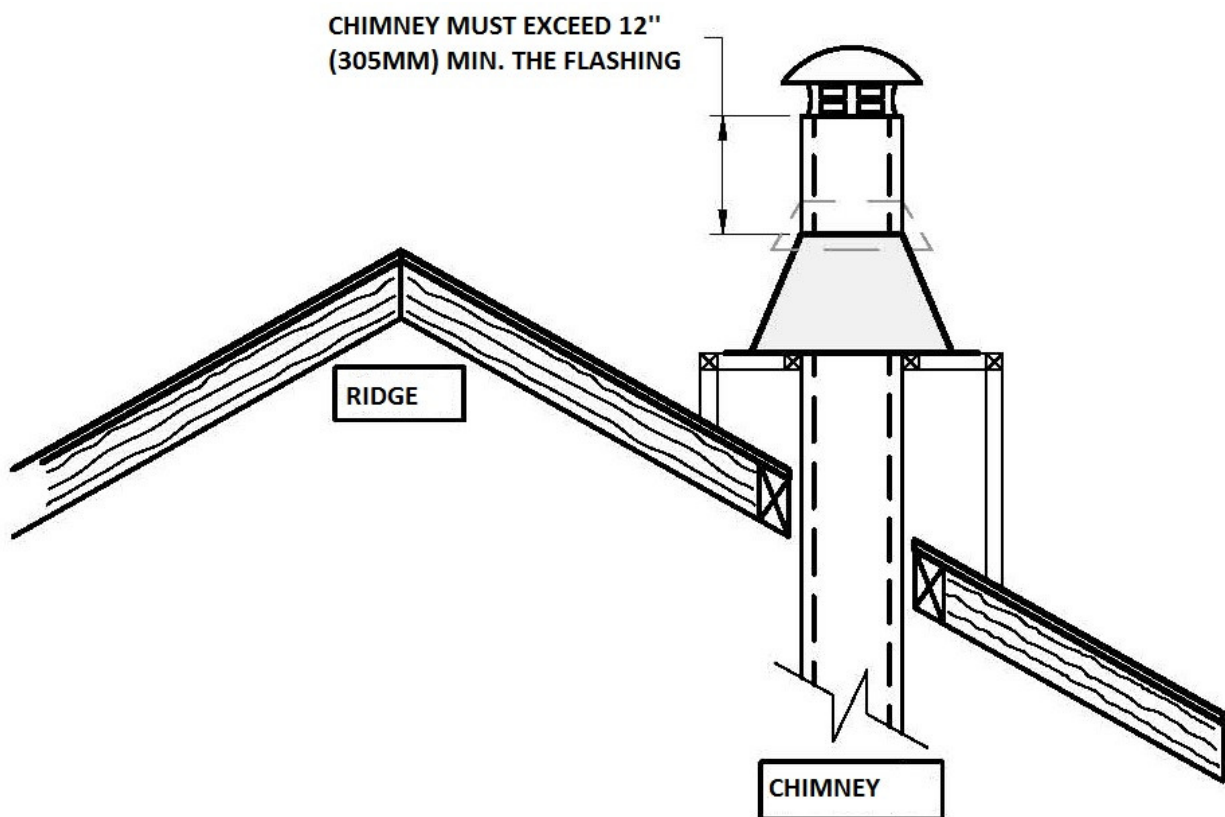
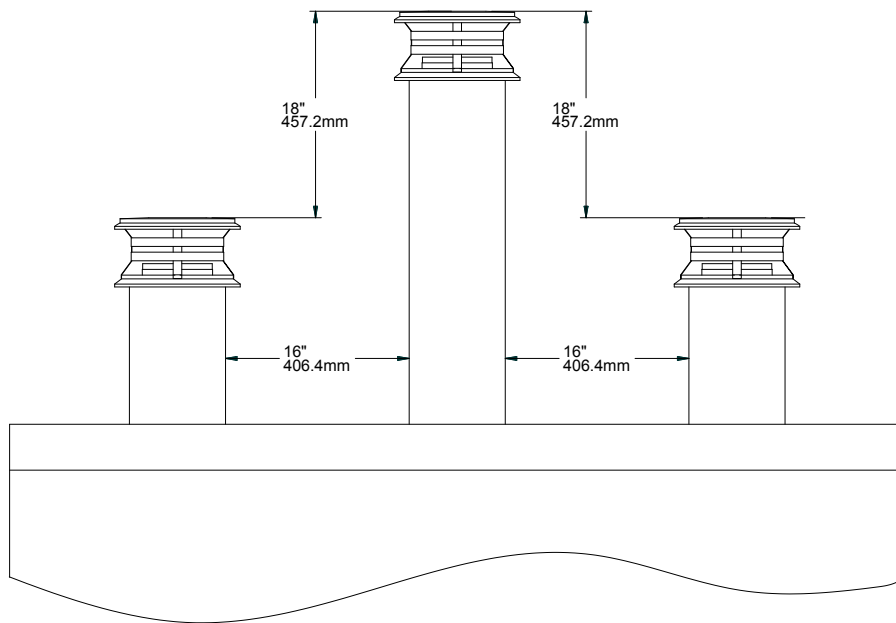


7.5 Chimney Installation Notes

- If possible, install an interior chimney as it will provide better performance. In areas with continuous temperatures below -18°C (0°F), the use of an exterior chimney increases the likelihood of operating problems such as low draft, high rate of creosoting, and poor start-up characteristics. Exterior chimneys are also prone to down-drafting and flow reversal. Installations, which are located on the lower floors in the house, such as in a basement, in combination with outside chimney, are especially prone to flow reversal.
- MONACO XL is listed only with chimney systems described in **Table 3**.
- A chimney venting a fireplace shall not vent any other appliance.
- The minimum chimney system height for a straight installation is 15 ft. (4.6 m).
- All chimney installations must include at least one support. Reducing the amount of chimney weight on the fireplace will help avoid the noise created when the fireplace expands. This can be achieved by having the chimney supported by the supports. The maximum chimney length that should be supported by the fireplace is 9 ft. (2.75 m) for 2" Solid Pack Chimney and 12 ft. (3.7 m) for 1" Solid Pack Chimney.
- The chimney must extend at least 3 ft. (92 cm) above its point of contact with the roof and at least 2 ft. (61 cm) higher than any wall, roof or building within 10 ft. (3.1 m) of it.
- Deviations should be avoided whenever possible, especially the most pronounced. Each deviation adds some restriction to the chimney system and may lead to draft problems.
- If the chimney extends higher than 5 ft. (1.5 m) above its point of contact with the roof, it must be secured using a roof brace.
- A rain cap must be installed on top of the chimney.
- Cut and frame square holes in all floors, ceilings, and roof that the chimney will go through to provide a 2" (50 mm) minimum clearance between the chimney and any combustible materials. Do not fill this 2" space with insulation or any other combustible material.
- Portions of the chimney which may extend through accessible spaces must be enclosed to avoid contact with combustible materials or damage the chimney.



- For installations where more than one chimney is located in the same non-chase or within the same area, we suggest that their terminations be separated by at least 16" (410 mm) horizontally, and 18" (460 mm) vertically. This separation is to prevent smoke migrating from one chimney to another.

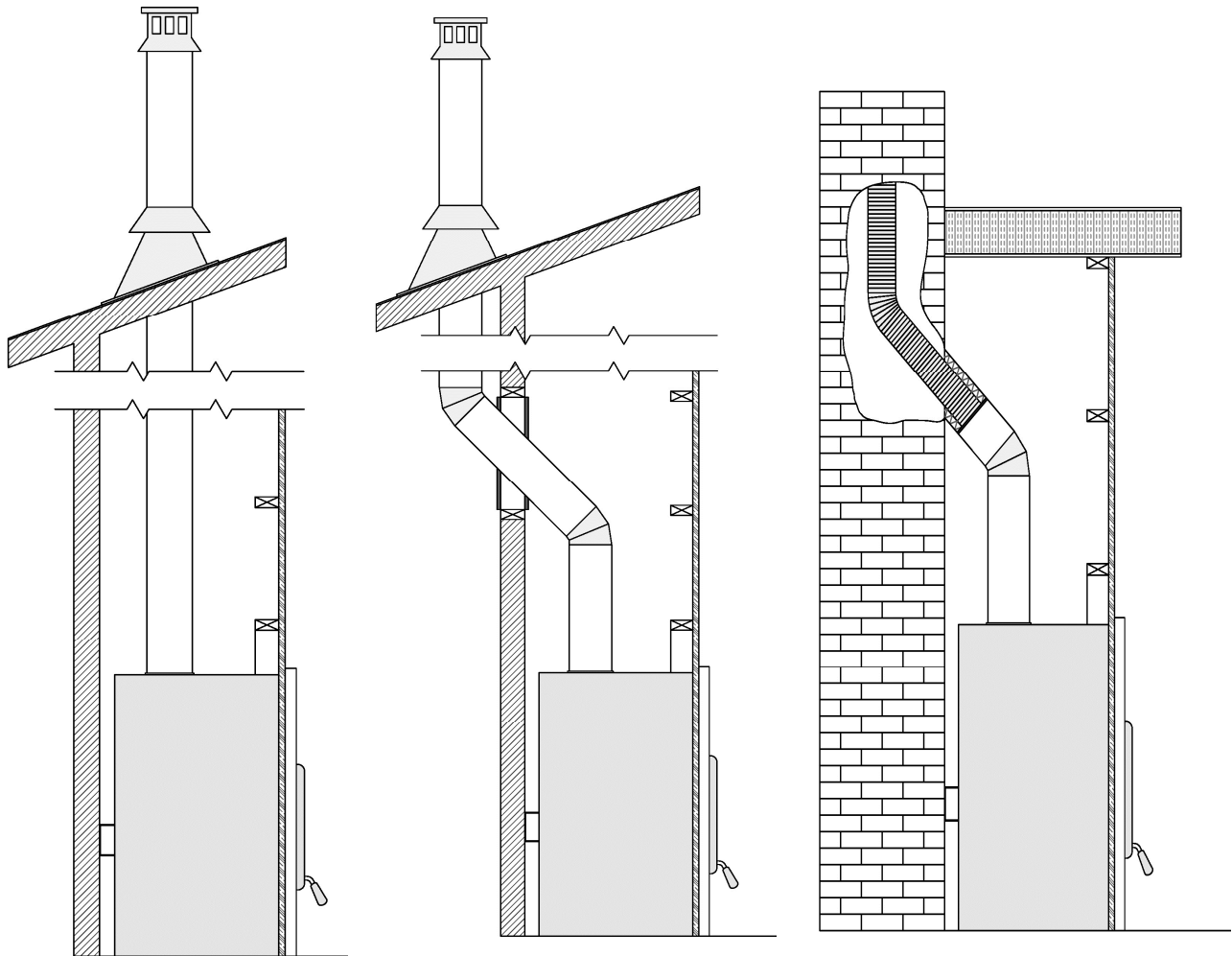


Note: The chimney chase on the roof must be the same size as the flashing.

7.6 Chimney Installation Instructions

Always refer to the chimney manufacturer's Installation manual to ensure a safe installation. Some non-illustrated parts may be required.

7.6.1 Examples of Typical Chimney Installation

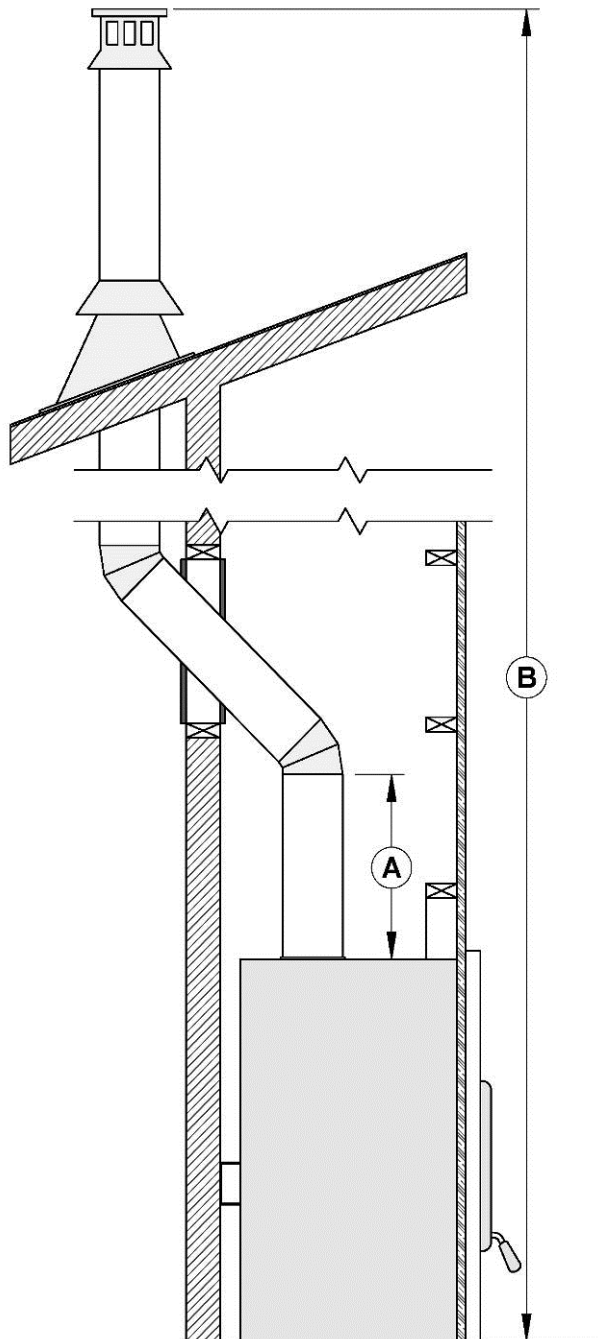


Straight Installation

Exterior offset installation

Connection to a masonry chimney

7.6.2 Exterior Offset Installation



A	To insure a good draft, it is recommended to have a length of 18 inches from the top of the unit to the first offset. However, starting using a 30° or 45° elbow is also approved.
B	Mandatory measure of 15 ft. from the bottom of the fireplace to the top of the outside chimney.

7.6.3 Installation Instructions

WARNING

- THE STRUCTURAL INTEGRITY OF THE FLOOR, WALL, AND CEILING/ROOF MUST BE MAINTAINED.
- THE FLOOR AND WALLS BELOW THE ATTIC MUST BE INSULATED USING THE SAME INSULATION.

1. Cut and frame the holes in the ceiling, floor and roof where the chimney will pass. Use a plumb bob to line up the centre of the holes. Make sure that the size of the floor and ceiling holes are in accordance with the chimney manufacturer's instructions.
2. From below, install a firestop **(B)** in each ceiling/floor separation through which the chimney will pass. At the attic level, install an attic radiation shield from above **(D)**.

3. Follow the chimney's manufacturers' instructions and place the first chimney length on the fireplace. For all chimneys, you must use an anchor plate **(A)** before installing the first chimney length. Continue installing chimney lengths making sure to lock each length in place.

4. Cut and frame square holes in all floors, ceilings, and roof that the chimney will go through **(C)** to provide a 2" (50 mm) minimum clearance between the chimney and any combustible materials. Do not fill this space with insulation or any other combustible material.

5. Every time the chimney passes through a ceiling or a wall, install the appropriate firestop **(B)**. When you reach the desired height, install the roof support (not shown). (Refer to instructions included with the support).

6. Then, put the roof flashing **(E)** in place and seal the joint between the roof and the flashing with roofing pitch. For sloping roofs, place the flashing under the upper shingles and on top of the lower shingles. Nail the flashing to the roof, using roofing nails.

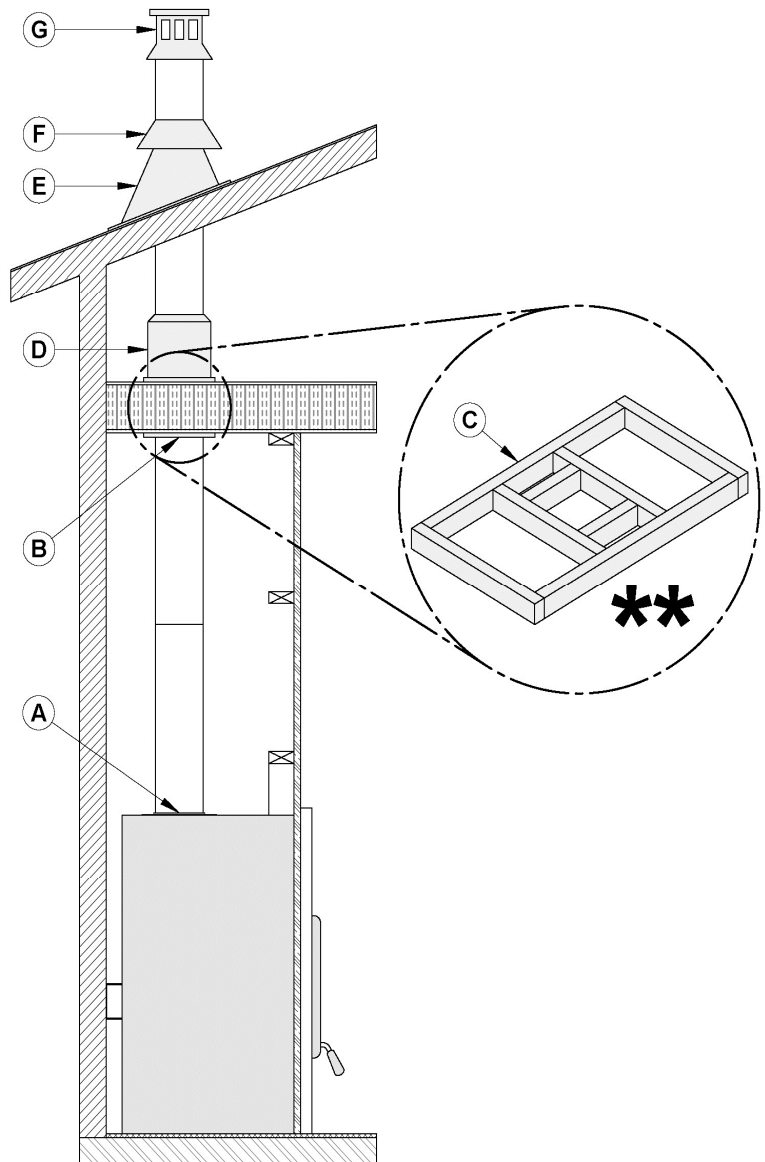


Figure 1 : Installation Instructions

7. Place the storm collar **(F)** over the flashing, and tighten it with the bolt supplied. Finally, seal the joint between the storm collar and the chimney, using silicone caulking.
8. Install the chimney cap **(G)**.
9. When a ventilated roof flashing is installed, precautions are to be taken not to caulk or seal the ventilating openings.

7.6.4 Offset Chimney Installation

TABLE 2 - MINIMUM SYSTEM HEIGHT WHEN USING ELBOWS

Fireplace model	MONACO XL
Chimney model	All models (see TABLE 3)
Vertical installation	15 ft. (4.6 m)
Two (2) elbows	15 ft. (4.6 m)
Four (4) elbows	17 ft. (5.2 m)

After reaching the location requiring the elbow, proceed as follows:

1. To insure a good draft, it is recommended, to have a length of 18 inches (457 mm) from the top of the unit to the first offset. Install the first elbow; turn it in the required direction. Secure it to the chimney according to the chimney manufacturer's instructions. In many cases, it is recommended to secure connections with three (3) ½" (12 mm) metal screws.
2. Install the necessary chimney lengths to achieve the required offset. Lock the chimney lengths together according to the chimney manufacturer's instructions. In many cases, it is recommended to use three (3) ½" (12 mm) metal screws. If the offset length is made of two (2) chimney lengths or more, many chimney manufacturers may require that you use an offset or roof support halfway up the offset. If penetrating a wall, install a wall radiation shield supplied by the chimney manufacturer.
3. Use another elbow to turn the chimney vertically. Secure the elbow.
4. Use a plumb bob to line up the centre of the hole. Cut a hole for the chimney in the ceiling/floor. Frame this hole as described previously.
5. From below, install a firestop supplied by the chimney manufacturer.
6. Support must be used on the first 15' section (4.6 m).
7. Continue with the regular installation.

WARNING

- **IN EVERY CASE, THE CHIMNEY MUST START WITH AN 8" DIAMETER ANCHOR PLATE SECURED TO THE FIREPLACE. (SOLD SEPARATELY).**
- **IF THE MALE NOZZLE (A) OF THE ANCHOR PLATE EXCEEDS 2" (51 MM) IN LENGTH (SEE IMAGE BELOW), IT SHALL BE CUT ABOVE THE LIFTING HOOKS WELDED TO THE INSIDE OF THE FLUE OUTLET SO THAT THE ANCHOR PLATE RESTS PERFECTLY ON TOP OF THE FIREPLACE.**

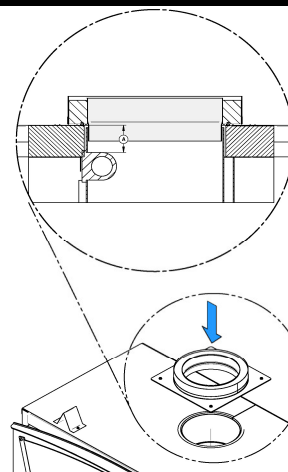


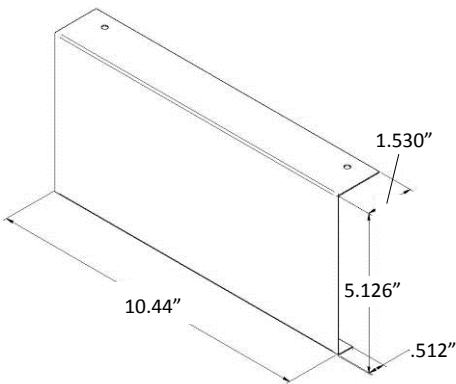
TABLE 3 - LISTED CHIMNEYS FOR YOUR MONACO XL

CHIMNEY MANUFACTURER	BRAND	TYPE	INNER DIAMETER
Olympia Chimney	Ventis	1" Solid Pack	8" (200 mm)
SBI (Venting division)	Nexvent	1" Solid Pack	8" (200 mm)
M&G DuraVent	Dura Tech	1" Solid Pack	8" (200 mm)
M&G DuraVent	Dura Tech Canada DTC	1" Solid Pack	8" (200 mm)
M&G DuraVent	Dura Plus HTC	2" Solid Pack	8" (200 mm)
M&G DuraVent	Dura Plus	AC Triple Wall	8" (200 mm)
Olympia Chimney	Ventis	1" Solid Pack	8" (200 mm)
M&G DuraVent	Dura Tech	1" Solid Pack	8" (200 mm)

TABLE 4 – LIST OF MANDATORY COMPONENTS

CHIMNEY MANUFACTURER	MANDATORY COMPONENTS	TYPE/BRAND
Olympia Chimney SBI Venting Division	- Ventilated roof flashing. - Rafter protector at the roof level if chimney is enclosed at the attic level.	1" Solid Pack
Selkirk	- Ventilated roof flashing. - Must have rafter protectors at the roof level if the chimney is enclosed at the attic level.	CF Sentinel (CF), Super Pro 2100 (ALT), Super Vent 2100 (JM)
Security Chimney	- Rafter protector at the roof level if the chimney is enclosed at the attic level. - Requires insulated attic radiation shield unless chimney is enclosed at the attic level.	2" Solid Pack : S-2100+
M&G DuraVent	- Ventilated roof flashing. - Rafter protector at the roof level if chimney is enclosed at the attic level.	2" Solid Pack : Dura Plus HTC, AC Triple Wall : Dura Plus
American Metal	Chimney cannot be enclosed at the attic level.	AC Triple wall HS, AC Triple wall HSS

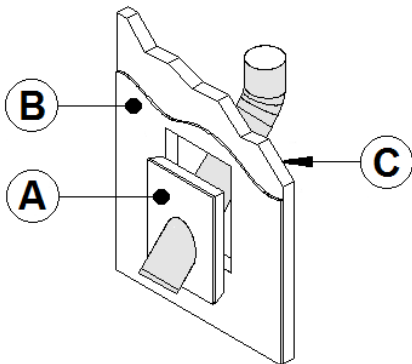
*You can get a kit of four (4) rafter protector (AC03510) from your dealer. Each rafter is made of 22GA galvanized steel (10.44"W x 5.126"H).



7.7 Angled Wall Radiation Shield

When passing through a combustibile wall with the chimney at a 30° or 45° angle (30° or 45° in Canada and 30° only in the USA), an angled firestop or wall radiation shield provided by the chimney manufacturer must be installed. Only one is required. Follow the chimney manufacturer’s installation instructions.

In cold climate locations, it is recommended that you use the insulated wall radiation shield since it will maintain the home’s thermal barrier.



A	INSULATED WALL RADIATION SHIELD
B	GYPROCK
C	INSULATED WALL

7.8 Chimney Support Installation

7.8.1 Universal Roof Support

This support has three possible uses:

1. It must be used on a roof to support the chimney.
2. It may be used on a floor, ceiling or roof above an offset to support the chimney above the offset.
3. It may be used on a floor, ceiling or roof as a supplementary support.

For roof support installations, refer to the instructions provided with the support by the chimney manufacturer. Many manufacturers will provide the maximum height of the chimney that can be supported by the support. Make sure you respect those parameters.

7.8.2 Universal Offset Support

This support is used to support the chimney above an offset. When the chimney offset is used to pass through a wall, this support may be used on the wall to support the chimney. For offset support installation, refer to the instructions provided with the support by the chimney manufacturer. Many manufacturers will provide the maximum height of the chimney that can be supported by the support. Make sure you respect those parameters.

7.9 Installation Instructions for Masonry Application

WARNING

BEFORE STARTING THE INSTALLATION, THE MASONRY CHIMNEY MUST BE INSPECTED BY A CERTIFIED CHIMNEY SWEEP.

The following requirements must be respected:

1. The chimney must be absolutely clear of any soot residue or creosote. Check for cracks, loose or missing bricks that could inhibit correct installation of the liner.
2. The clearance to combustibles must be a minimum of 1" between the outside of the masonry and any wood framing or loose insulation.
3. The chimney must be built in accordance with the current building code.
4. No other appliance can be connected to the same chimney.

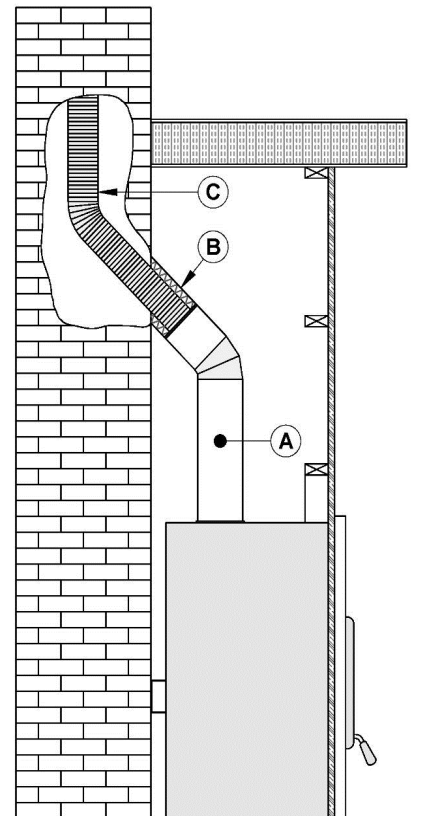
NOTE

- **THE CHIMNEY MUST BE RELINED WITH A STAINLESS STEEL LINER OF THE SAME DIAMETER AS THE OUTLET OF THE FIREPLACE.**
- **FOR CONNECTION AT 30° OR 45° ANGLE (30° OR 45° IN CANADA AND 30° ONLY IN THE USA), A SPECIAL CONNECTOR MUST BE USED TO CONNECT THE LINER TO THE INSULATED CHIMNEY. VERIFY AVAILABILITY AND INSTALLATION INSTRUCTIONS FOR THIS CONNECTOR WITH THE CHIMNEY MANUFACTURER.**

7.9.1 Installation Instructions

1. Position the fireplace in its location. Temporarily install the elbow or chimney section **(A)** on the top of the fireplace and, using a level, mark with an oval the location where the flue liner will enter the masonry chimney.
2. In the middle of the oval, drill a hole in the masonry chimney at 45° or 30°.
3. Increase the size of the hole until a 45° or 30° insulated liner adapter **(B)** can be easily slipped through.
4. Slide the liner **(C)** down from the top of the masonry chimney until you reach the hole level.
5. Slip through the hole a 45° or 30° insulated liner adapter and connect it to the liner.
6. Seal the opening around the liner with high temperature refractory cement.
7. Then, follow the chimney manufacturer's instructions to connect the extended liner section to the special chimney connector.

Note: Make sure the liner exceeds at least 12" (30 cm) the top of the masonry chimney.



7.10 Supply of Combustion Air

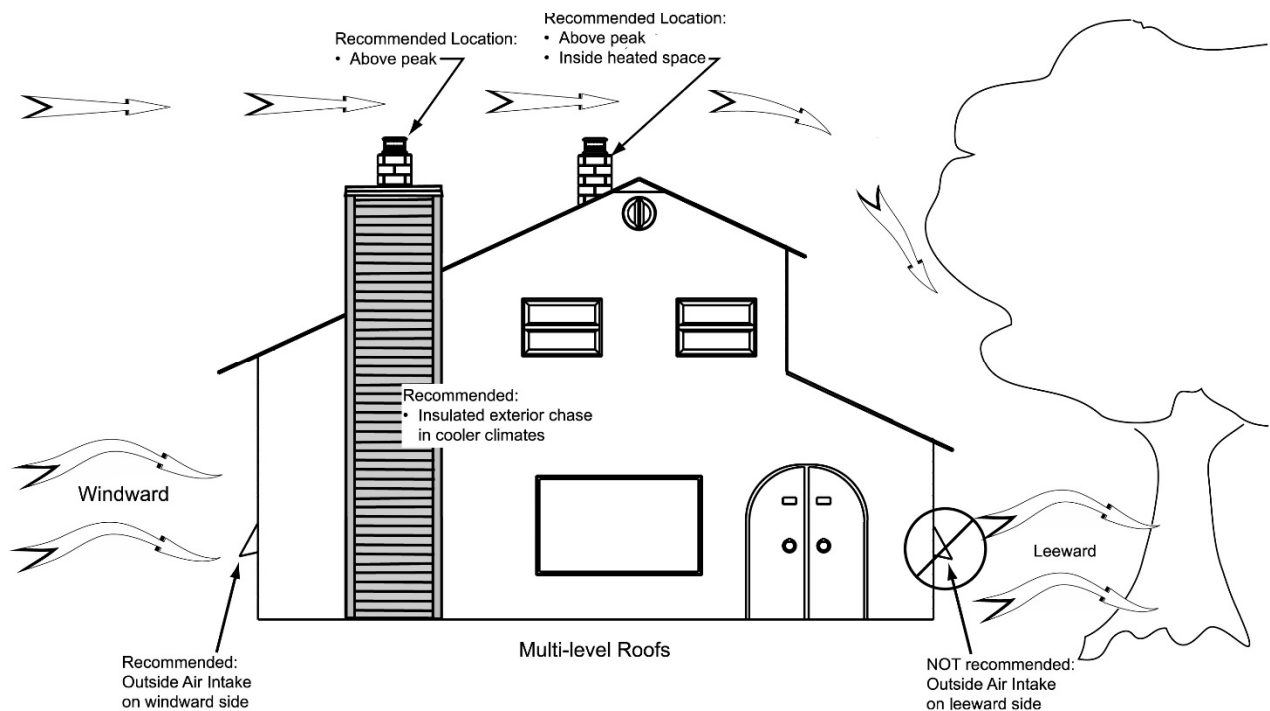
In Canada, wood fireplaces are not required to have a supply of combustion air from outdoors. Some research has shown that these supplies do not give protection against house depressurization and may fail to supply combustion air during windy weather.

NOTE

- IT IS STRONGLY RECOMMENDED TO INSTALL A MECHANICAL DAMPER TO CLOSE THE FRESH AIR INTAKE WHEN THE FIREPLACE IS NOT IN USE.
- IT IS STRONGLY RECOMMENDED TO INSTALL A CARBON MONOXIDE (CO) DETECTOR/ALARM IN THE ROOM WHERE THE FIREPLACE IS INSTALLED. THE CO DETECTOR WILL WARN YOU IF, FOR ANY REASON, THE WOOD FIREPLACE FAILS TO FUNCTION CORRECTLY.

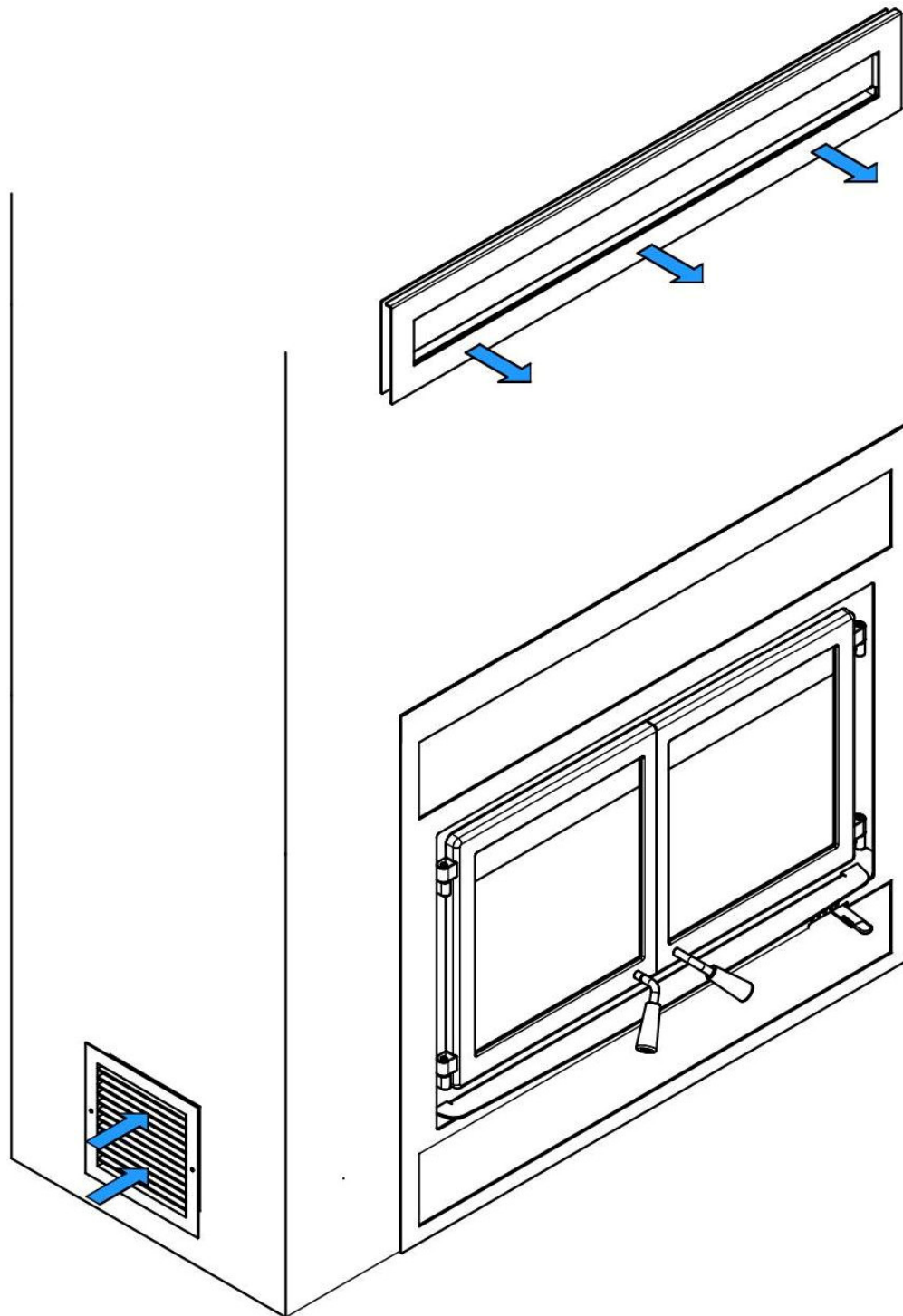
The safest and most reliable supply of combustion air for your wood fireplace is from the room in which it is installed. Room air is already preheated so it will not chill the fire, and its availability is not affected by wind pressures on the house. Almost all new houses have enough natural leakage to provide the amount of air needed by the fireplace. The only case in which the wood fireplace may not have adequate access to combustion air is if the operation of a powerful exhaust device (such as a kitchen range exhaust) causes the pressure in the house to become negative relative to outdoors.

If you do install an air supply through the wall of the house, be aware that its pressure can be affected during windy weather. If you notice changes in wood fireplace performance in windy weather, and in particular if smoke puffs from the fireplace, you should block the outdoor air duct or close the damper in a case where a damper was installed.



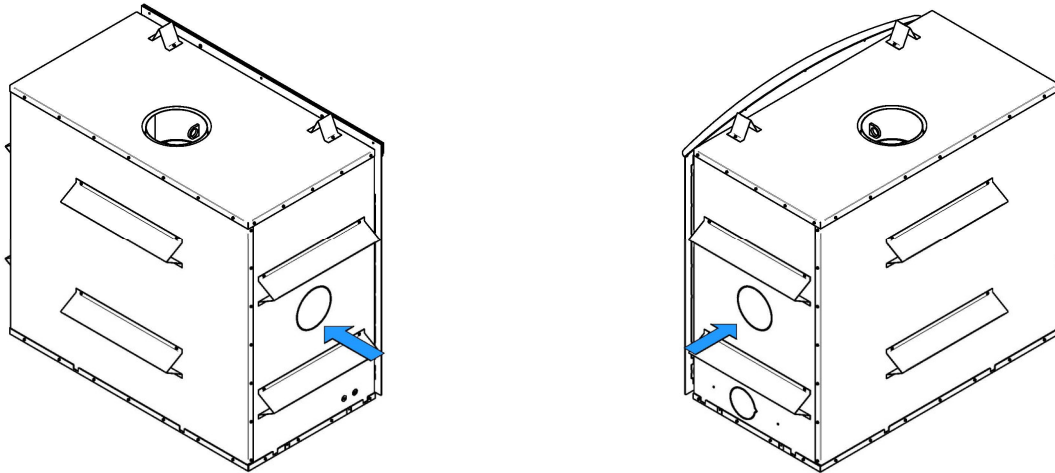
APPENDIX 1 - HOT AIR CIRCULATION GRILLE – MODERN STYLE

It is possible to connect a hot air circulation grille kit in the fireplace facing. This kit allows distributing heat to the room using natural convection. For the complete installation procedure, see the installation manual provided with the kit. You can also download this manual on the website.

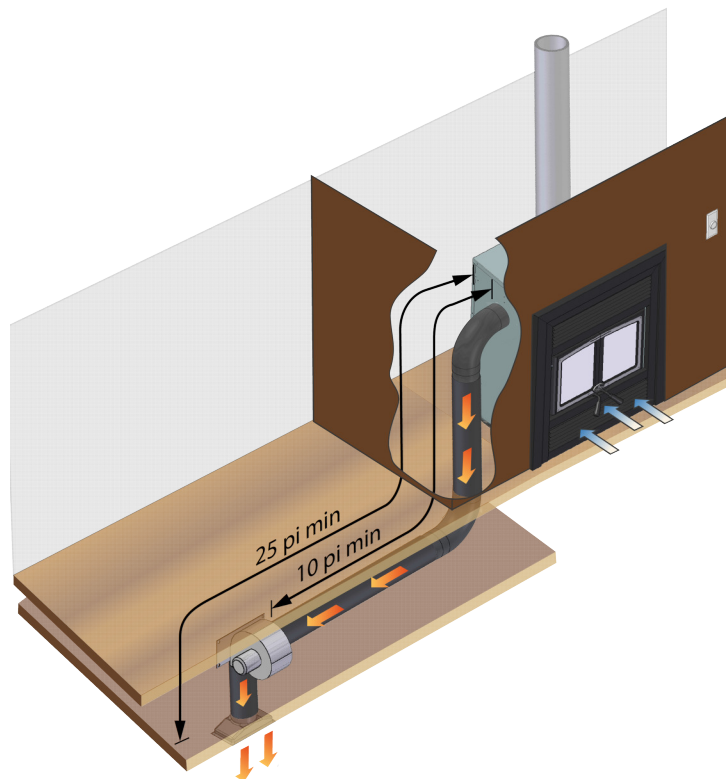


APPENDIX 2 - FORCED AIR DISTRIBUTION KIT

It is possible to connect a forced air distribution kit on either side of the MONACO XL.



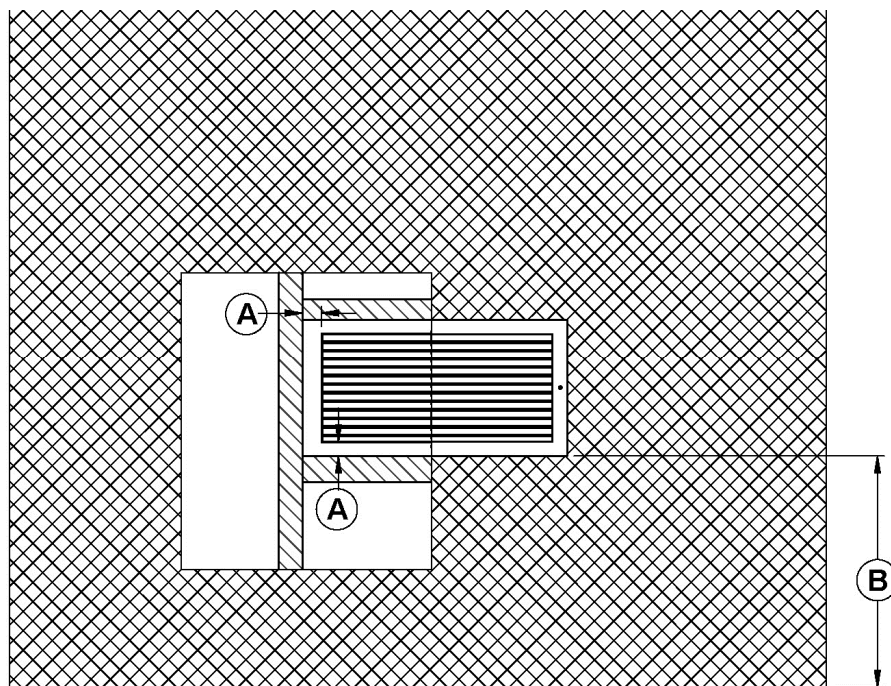
This kit allows distributing heat to another room up to 50 feet (15 m) of the fireplace. The insulated flexible pipe (not included in the kit) must be HVAC type pipe and must comply with ULC S110 and/or UL 181, Class 0 or Class 1 Standards and must withstand temperatures up to 250°F.



*The EPA standard states that it is necessary to perform certification testing with any ventilation that is likely to alter the units' performance. For this reason, SBI has tested the effects of the forced air kit on the emissions of fine particles. Due to the design of our appliance and more specifically to the temperature sensor that is installed to control stops and starts, the forced air kit does not affect the emission results. In fact, this option promotes the recovery of excess heat to later redistribute it to other rooms. During our testing, it was noted that the convection blowers underneath the firebox had more of an effect on the fine particles emission due to the air being directed onto the firebox thus cooling the unit. However, this appliance has already been tested for emission with one or more convection blowers. In conclusion, we have satisfied the environmental requirements efficiently.

WARNING

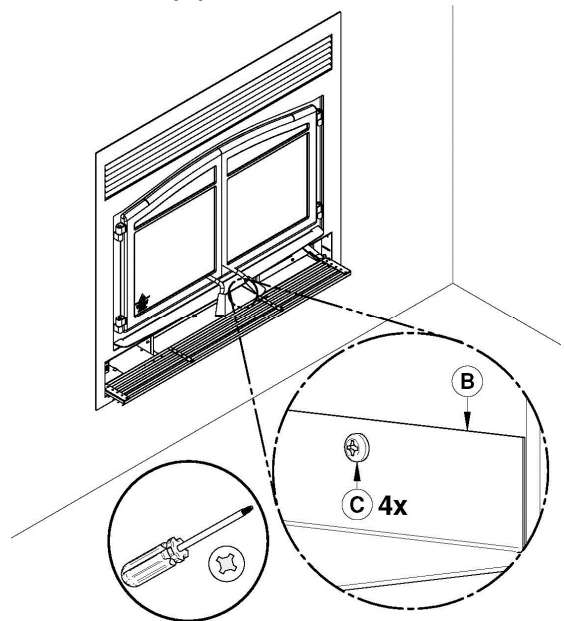
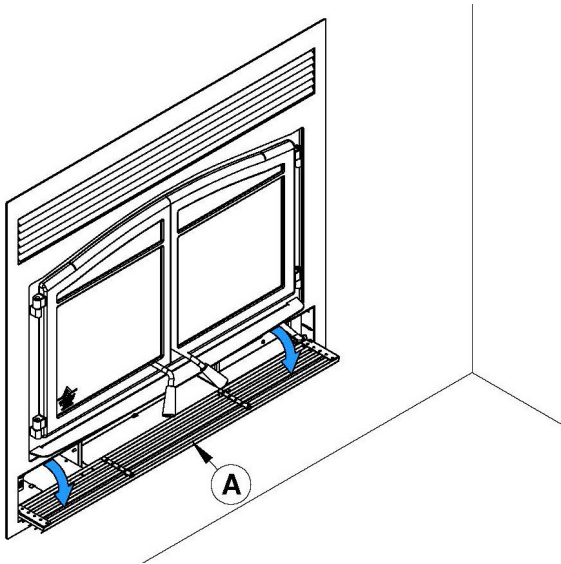
- IN CANADA, THE TERMINATION GRILL MUST BE INSTALLED AT LEAST 59" (150CM) FROM THE FLOOR (B).
- A 1" CLEARANCE TO COMBUSTIBLE MATERIALS (A) MUST BE LEFT AROUND THE TERMINATION GRILL.



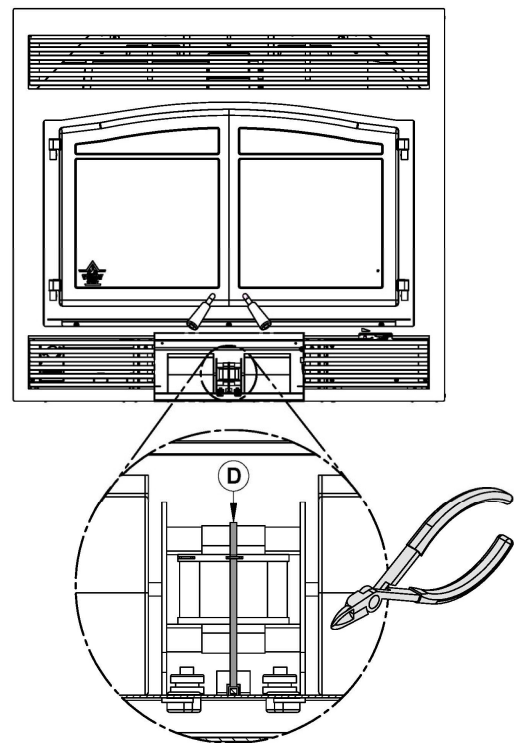
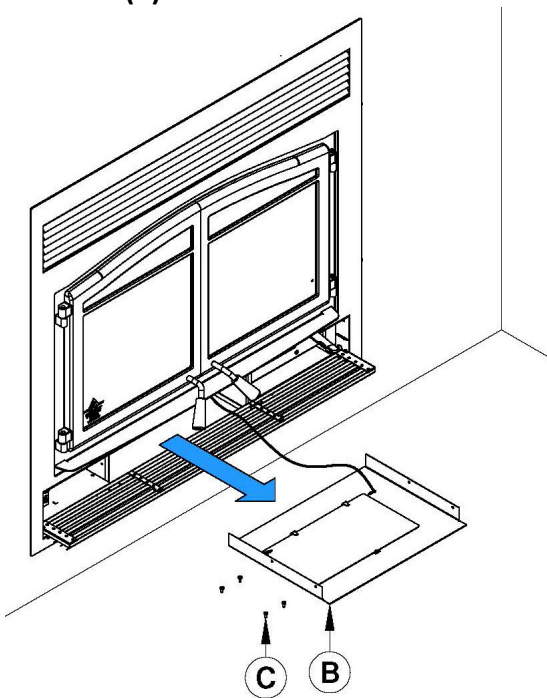
For the complete installation procedure, see the installation manual provided with the kit. You can also download this manual on the web site.

APPENDIX 3 - BLOWER MAINTENANCE OR REPLACEMENT

1. Open the bottom louver (A).
2. With a short square head screwdriver, remove the 4 screws (C) holding in place the heat shield (B).

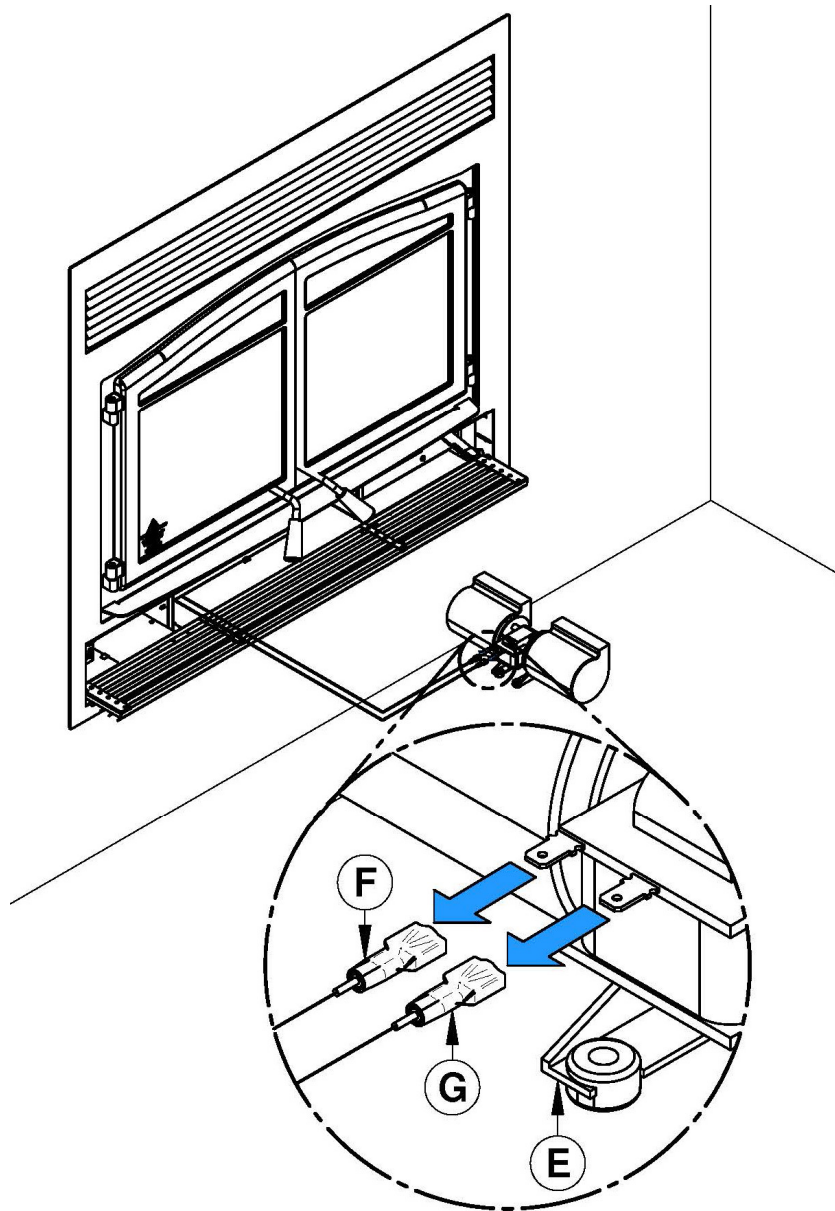


3. Remove and keep the heat shield (B) and the 4 screws (C).
4. Cut the Tie wrap (D).



5. Unplug the blower's electric wires **(F)** and **(G)**.
6. Lift the blower **(E)** located under the firebox towards the back.
7. Turn 90° to pull out.

Repeat the steps in reverse order to reinstall the fan.

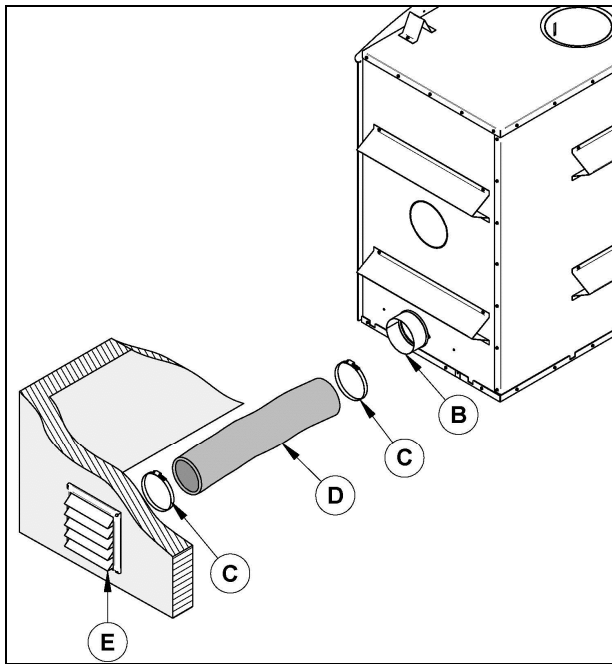


APPENDIX 4 - INSTALLING THE FRESH AIR INTAKE KIT

During the operation, the fireplace requires fresh air for combustion and draws air out of the house. It may starve other fuel burning appliances such as gas or oil furnaces. As well, exhaust fans may compete for air, causing negative pressure in the house, resulting in smoke entering the house from the fireplace. This situation is aggravated in modern airtight houses. To overcome this problem, we strongly recommend that you bring fresh air to the fireplace. **Check with local authorities having jurisdiction in your area, it may be mandatory.**

Fresh air intake kit installation

Follow these instructions to install a fresh air intake kit



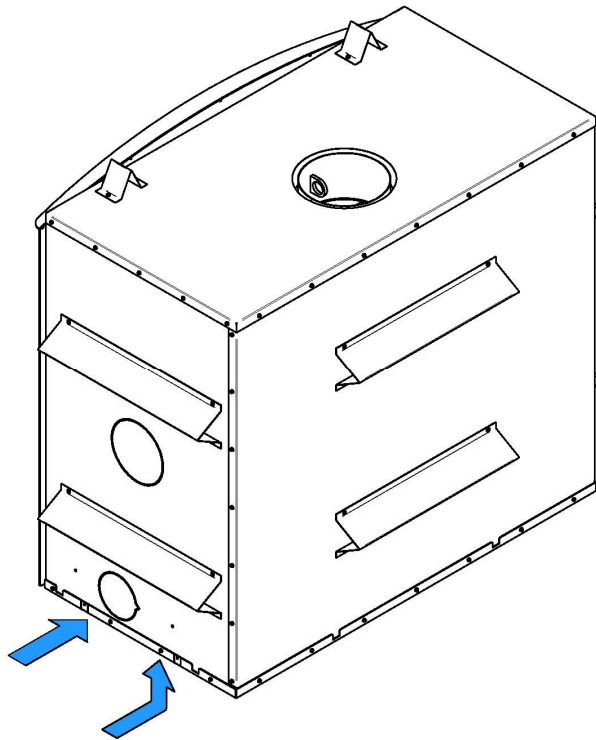
- The insulated flexible pipe length **(D)** should be sufficient and have a configuration to avoid condensation.
- The outside wall termination **(E)** must not be installed :
 - At more than 50% of the total height of the chimney;
 - At more than 10 ft. (3 m) above the base of the fireplace;
 - At more than 3 ft. Below the base of the fireplace.
- The fresh air must come from outside the house. The air intake must not draw air from the attic, from the basement, or from a garage.

- The outside wall termination should be installed where it is not likely to be blocked by snow or exposed to extreme wind and away from automobile exhaust fumes, gas meter and other vents.
- The insulated flexible pipe and the outside wall termination can be installed over or under the floor level.
- The fresh air intake kit included with the fireplace contains the following components:
 - One (1) 5" adaptor;
 - One (1) air inlet block-off plate;
 - Four (4) screws.
- The following components are not included:
 - A 5" insulated flexible pipe **(D)** (This HVAC type pipe must comply to ULC S110 and/or UL 181, Class 0 or Class 1 Standards and must withstand temperatures up to 250 °F.
 - The outside wall termination **(E)**.
 - Adjustable clamps (2X) **(C)**.

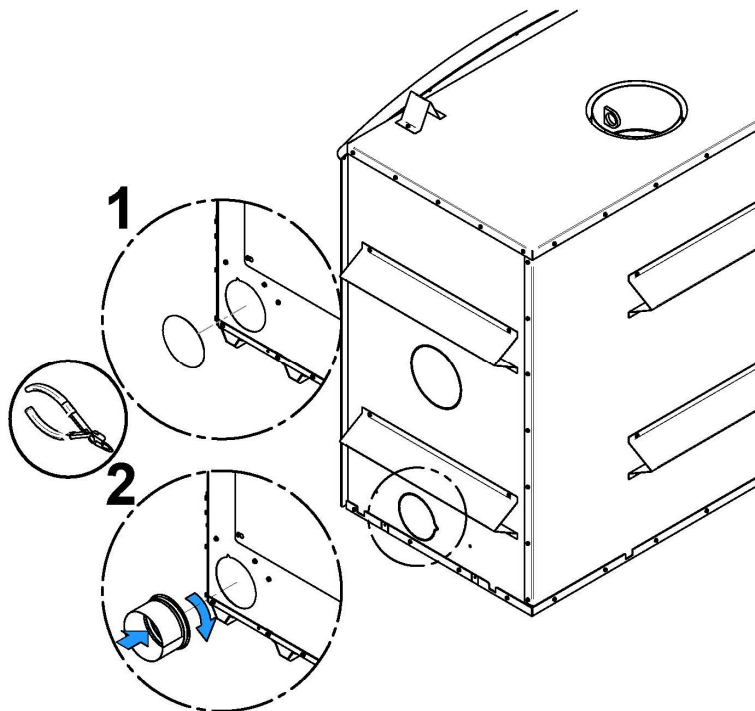
Note: Only remove the knock-out that will be connected to the fresh air inlet.

The fresh air intake kit may be installed on two different places on the fireplace.

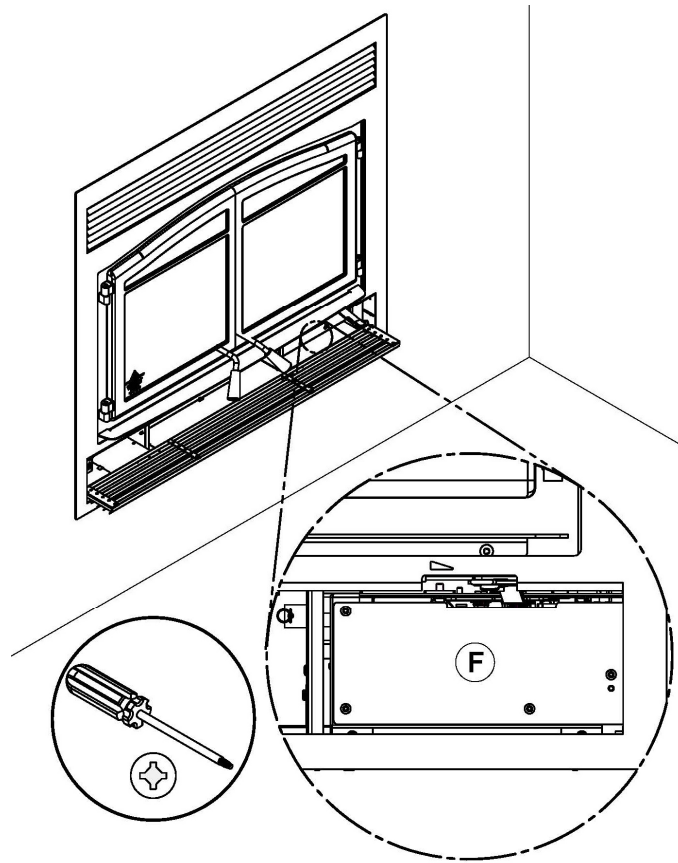
- On the right side of the appliance (most common).
- On the right side under the appliance.



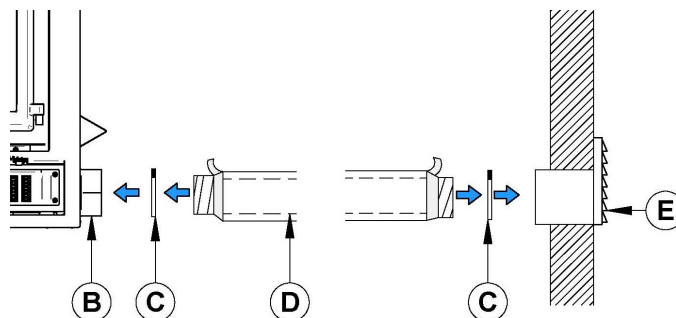
1. Remove the knock out located on the right-hand side of your fireplace.
2. Install the 5" adapter included in your fireplace. Align the notch on the adaptor with the one on the fireplace and turn clockwise.



3. Flip the fireplace lower decorative louver. Install the blocking plate **(F)** included with the fireplace, on the front opening of the air control housing. Using a screwdriver, secure with four screws located in the user's manual.



Then, install the flexible pipe* **(D)** (not supplied) to the fresh air intake adapter **(B)** using one of the adjustable pipe clamps **(C)**. Secure the other end of the pipe to the outside wall termination **(E)** using the second adjustable pipe clamp **(C)**. The outside wall termination **(E)** must be installed outside of the building.

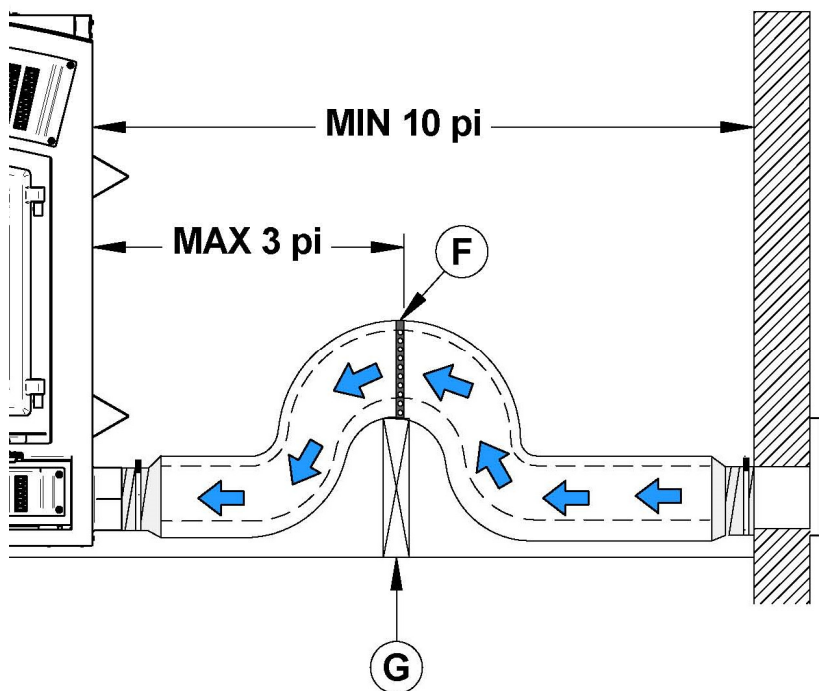


*For a pipe length less than 20 ft use a 5" pipe diameter. For a pipe length of more than 20 ft, or having more than two deviations, use a 6" pipe diameter. The maximum pipe length is 30 ft (9 m).

WARNING

TO AVOID CONDENSATION AND RUST IN YOUR FIREPLACE, IT IS RECOMMENDED TO USE AN INSULATED PIPE LONG ENOUGH (AT LEAST 10 FT) AND CONTAINING A "P-TRAP".

This configuration can be found inside the chase, but must at all times maintain clearances to combustibles. The following figure is shown as an example.



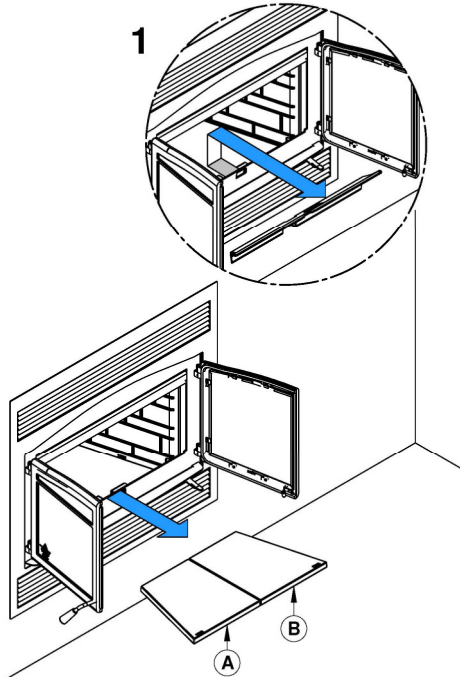
To complete the installation, make a hole of 1/4" to 1/2" (6 mm à 13 mm) bigger than the insulate pipe diameter in the outside wall of the house at the chosen location. From outside, place the outside wall termination in the hole (open side down) and fasten the register to the wall, with screws.

Place the insulated pipe over the wall termination tube and over the fireplace outside air connector. At each end, carefully pull back the insulation and plastic cover, exposing the flexible pipe. Attach the flexible pipe using pipe clamps. For a better seal, you may also use aluminum tape. Wrap the tape around the joint between the flexible pipe and the air inlets. Carefully push the insulation and plastic cover back over the pipe. Fix the plastic in place using aluminum tape.

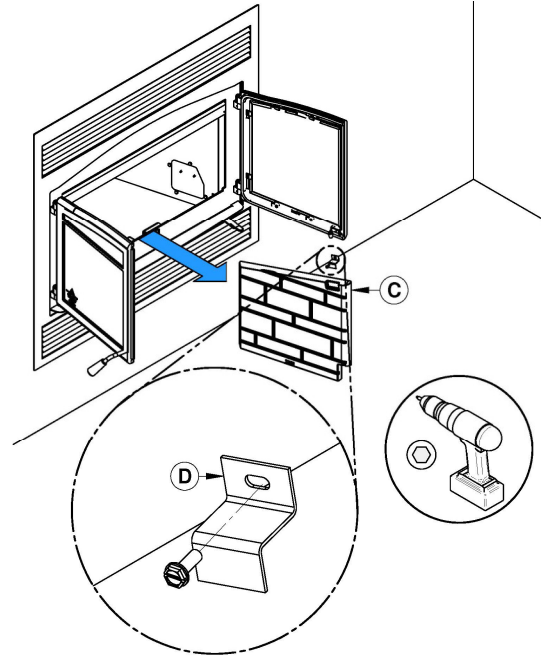
APPENDIX 5 - REFRACTORY SLAB REPLACEMENT

The intense heat of the fire will normally cause hairline cracks in the refractory slabs. These cracks can be minimized by proper curing as described in "First Fires". They will not normally diminish the effectiveness of the refractory slabs. If large cracks develop, then the refractory slabs should be replaced. To replace the refractory slabs, follow these steps:

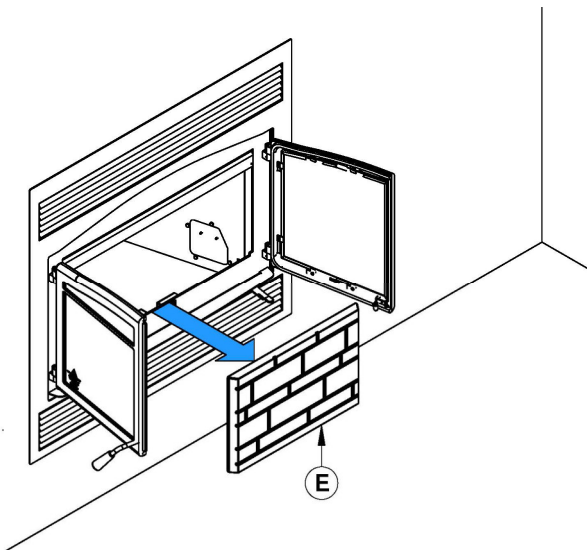
- 1- Remove the inner ash retainer and the floor refractory slabs (**A & B**).



- 2- Using a power screwdriver and hex tip 5/16", remove the slab holders (**D**) and the left and right refractory slabs (**C**).

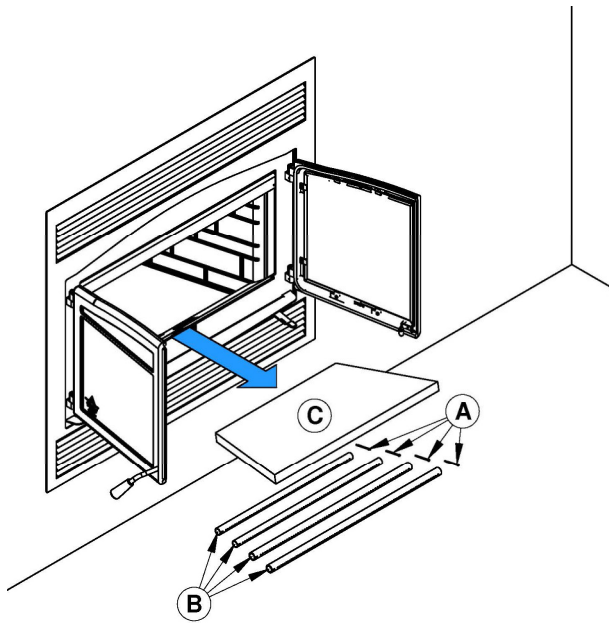


- 3- Remove the rear refractory slab (**E**).



To install new refractory slabs, follow the above steps in reverse.

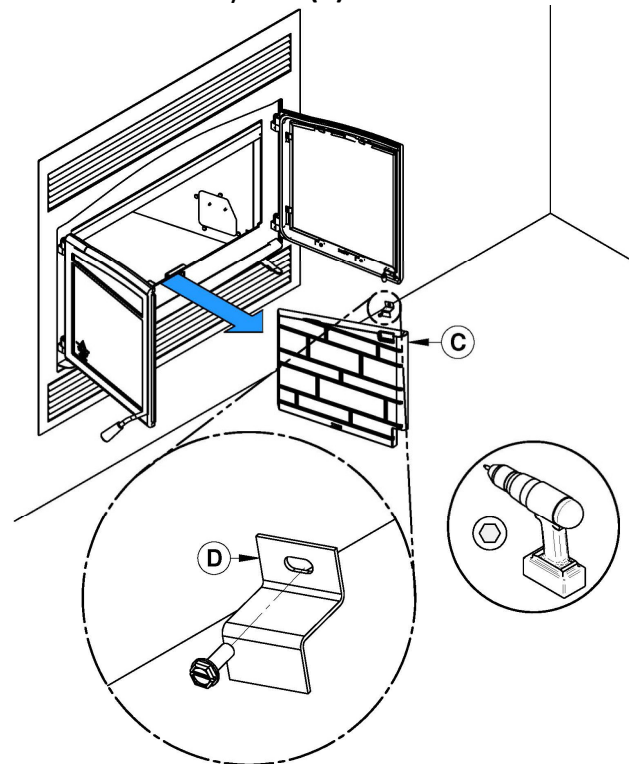
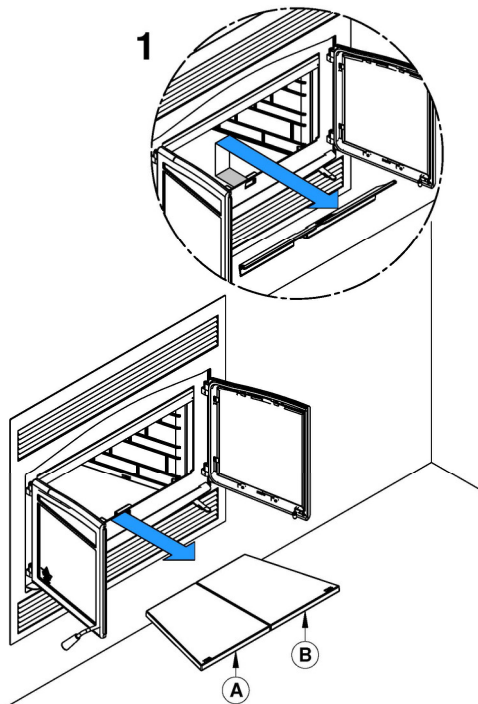
APPENDIX 6 - INSTALLATION OF SECONDARY AIR TUBES AND BAFFLE



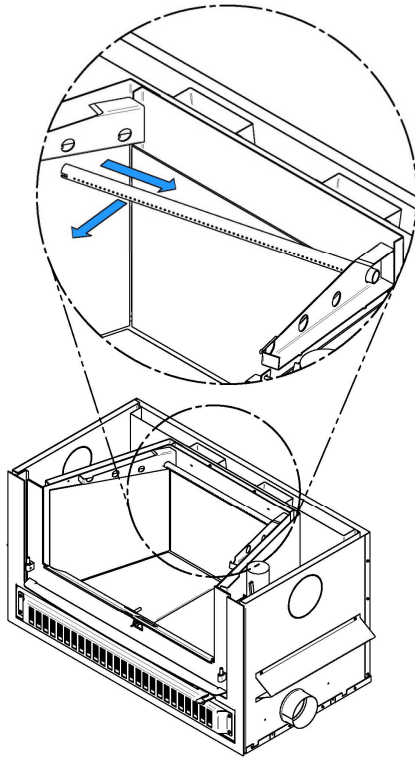
REMOVABLE PARTS	
A	Cotter pins (x4)
B	Air tubes (x4)
C	C-cast baffle (x1)

1. Remove the inner ash retainer and the floor refractory slab (A & B).

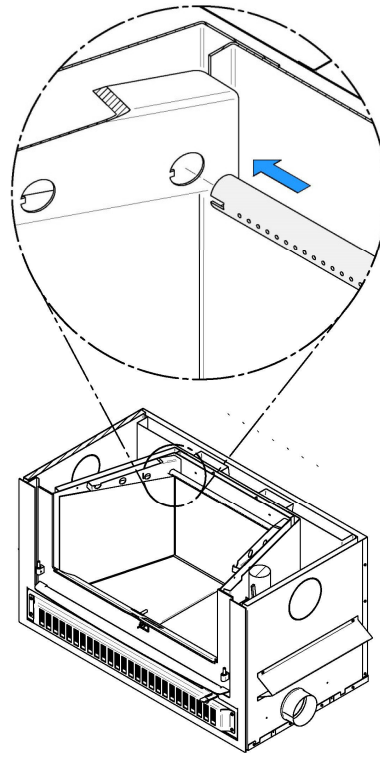
2. Using a power screwdriver and hex tip 5/16", remove the slab holder (D) and the left refractory slab (C).



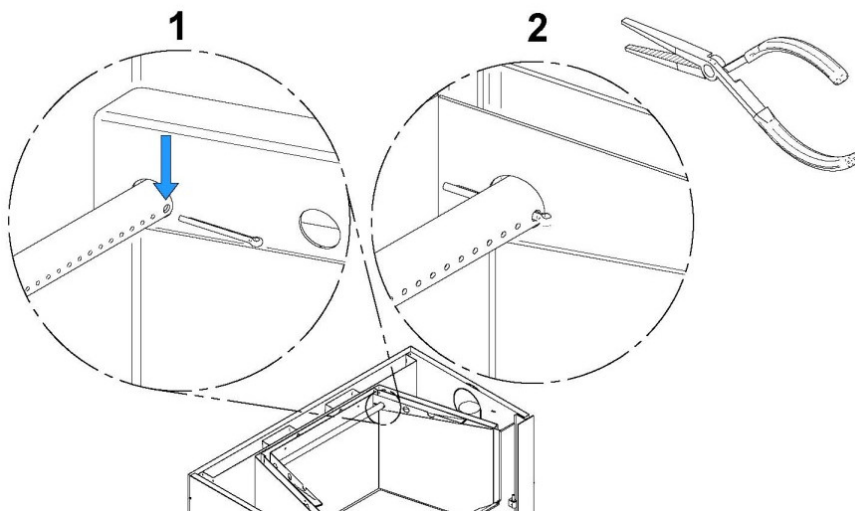
3. Starting with the rear tube, lean and insert the right end of the secondary air tube into the rear right channel hole. Then, lift and push the tube towards the right inside the hole in the right channel.



4. Align the notch in the left end of the tube with the tab of the left air channel hole.



5. Insert a cotter pin in the last hole on the right side of the tube. Then bend the tabs on the pin to keep in place.
6. Repeat **steps 4, 5 and 6** for the two tubes in the back then install the baffle. Then, install the two front tubes.



To remove the tubes use the above steps in reverse order.

Note that secondary air tubes can be replaced without removing the baffle board.

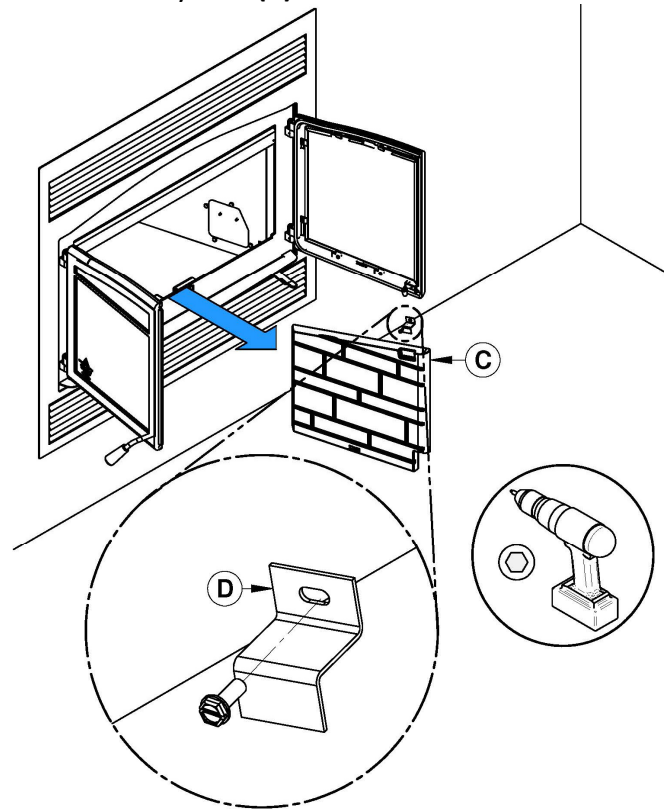
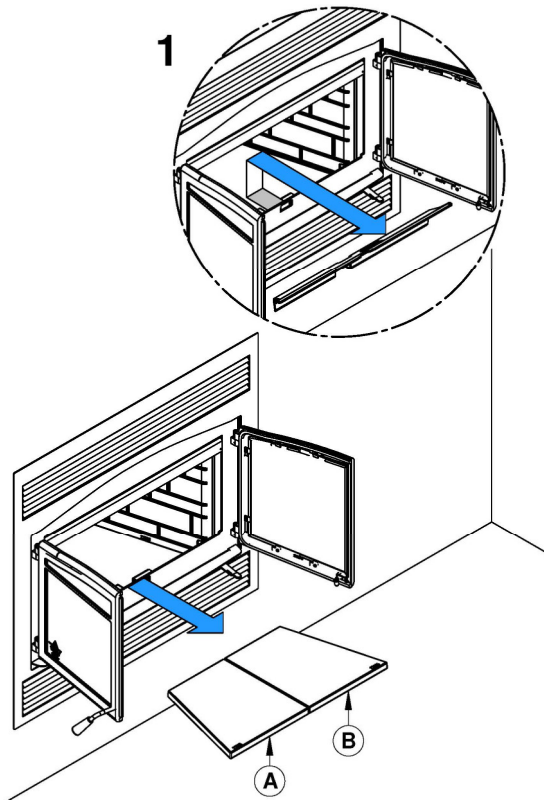
Important Notes:

The air tubes are identified for placement as follows:

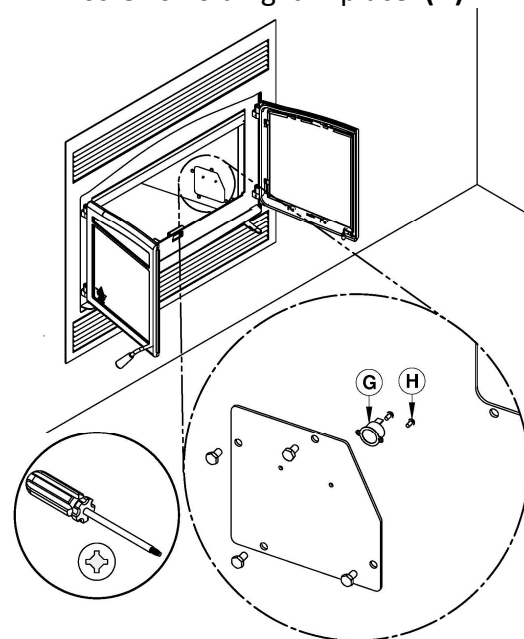
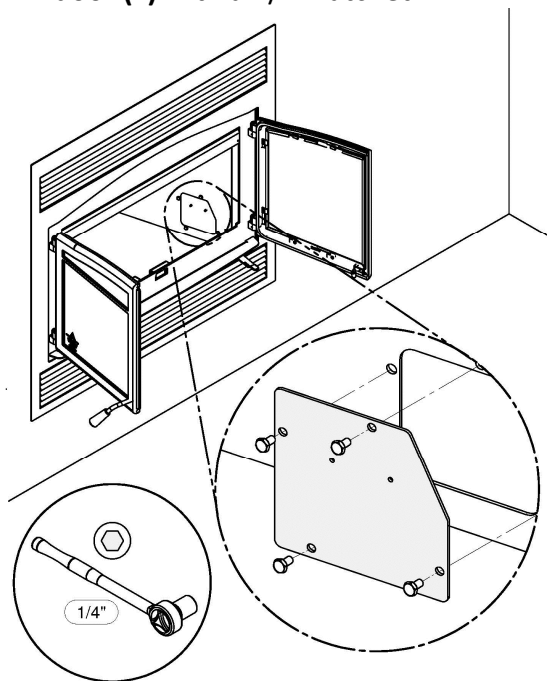
Model	Type of tube
MONACO XL fireplace	Front ► 95 holes of 0.141" Middle front ► 67 holes of 0.125" Middle rear ► 67 holes of 0.109" Rear ► 67 holes of 0.101"

APPENDIX 7 - AIR CONTROL SNAP DISC REPLACEMENT

1. Remove the inner ash retainer and the floor refractory slab (**A & B**).
2. Using a power screwdriver and hex tip 5/16", remove the slab holder (**D**) and the left refractory slab (**C**).

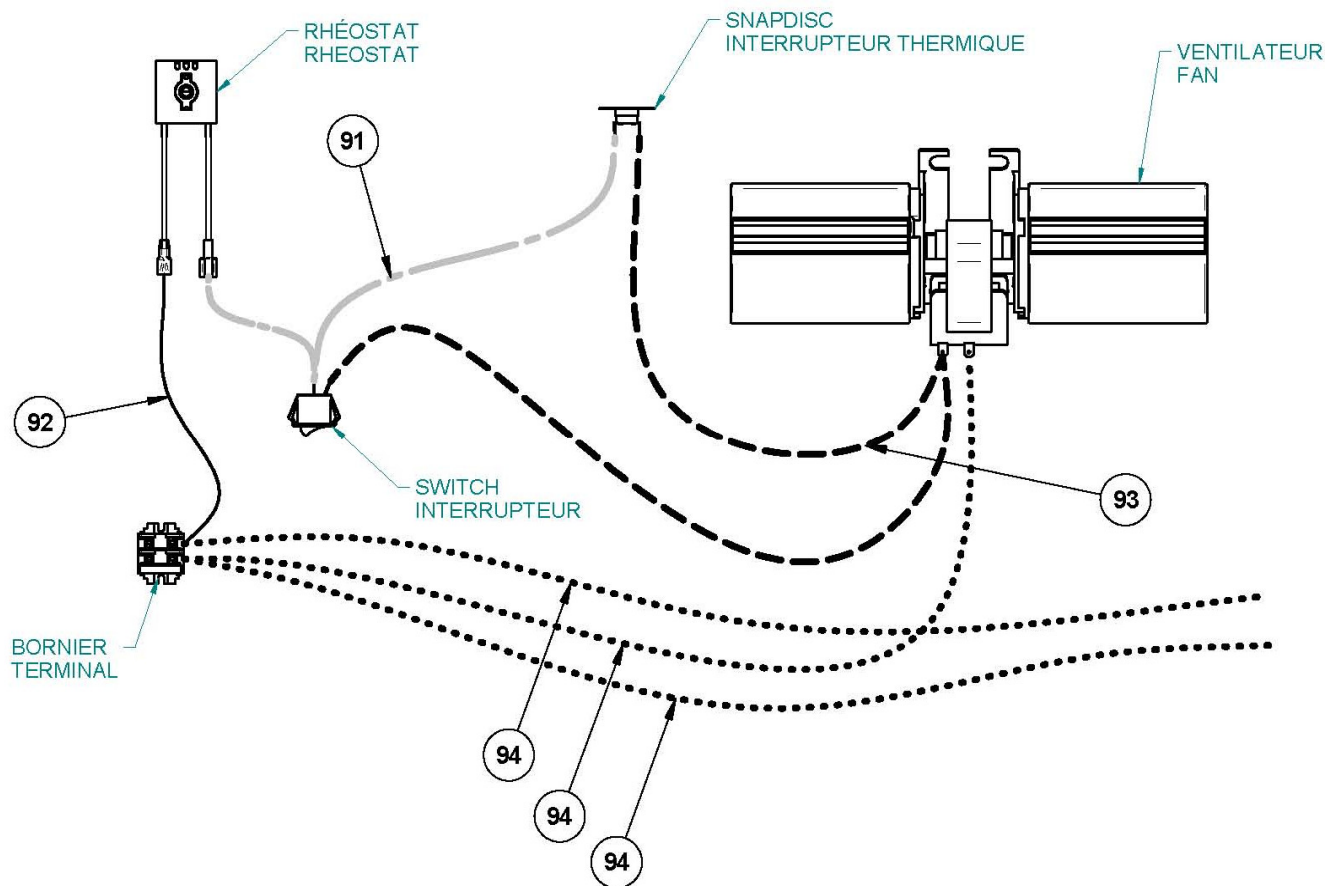


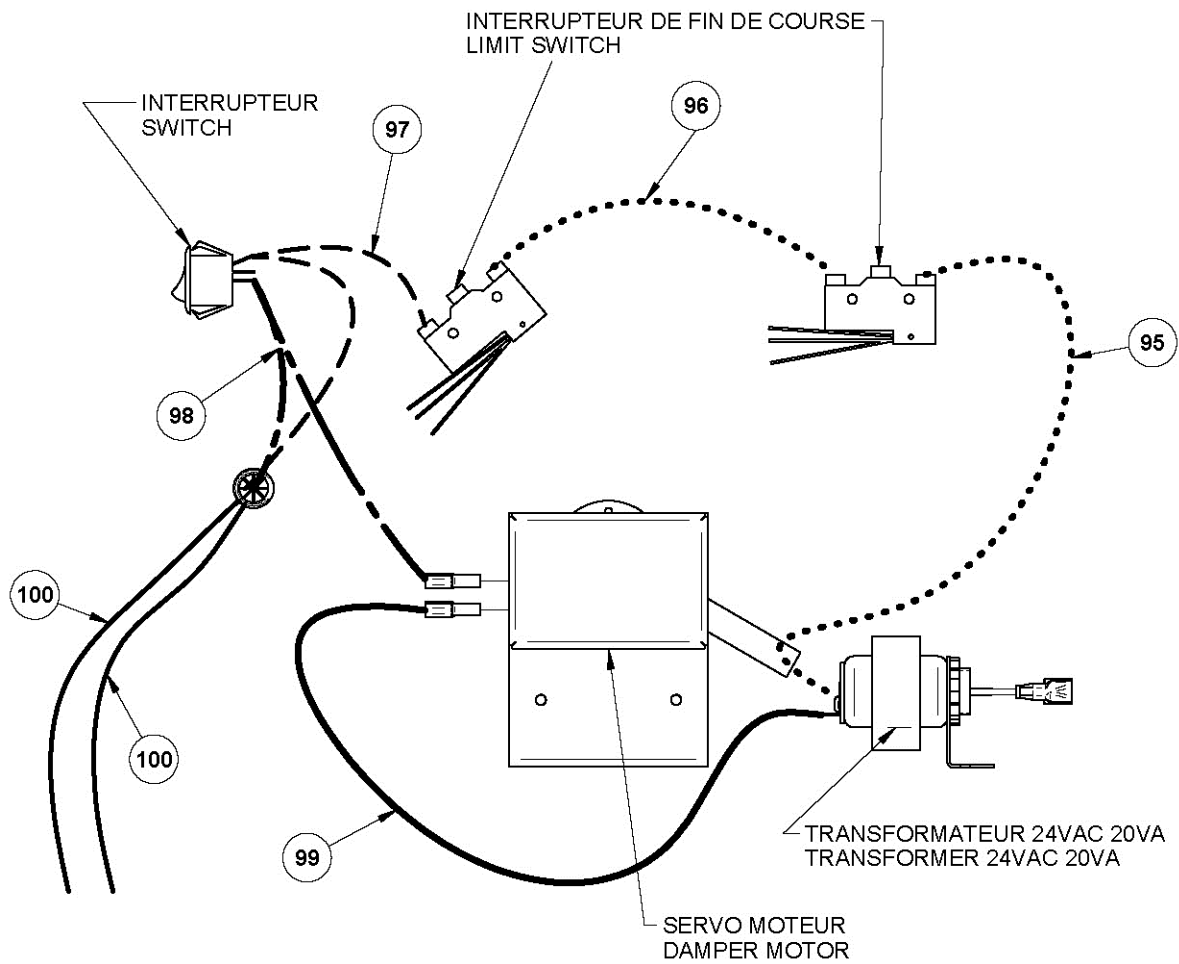
3. Remove the 4 bolts (**E**) holding the access door (**F**) with a 1/4" ratchet.
4. Remove the thermodisc (**G**) by unscrewing the 2 screws holding it in place. (**H**)



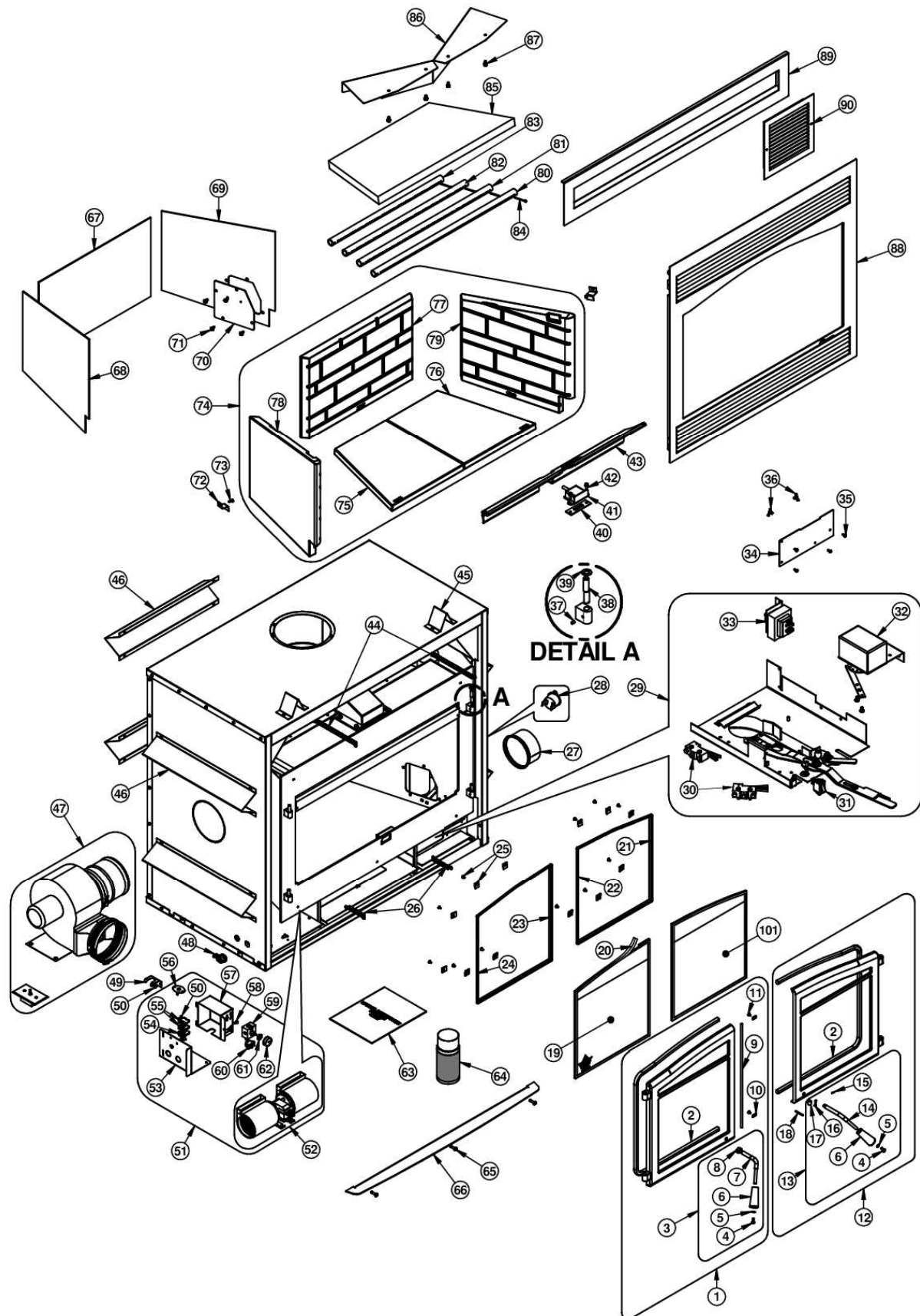
APPENDIX 8 – ELECTRICAL WIRING

Have the wiring installed by a qualified electrician. Connect the wires from the power outlet to the terminal block, making sure that the white wire matches the white wire on the terminal. Connect the black wire with the black wire of the terminal block. The ground (green or skinned wire) must be attached to the fireplace metal frame. See appendix 9 for corresponding part numbers.





APPENDIX 9 – EXPLODED VIEW AND PARTS LIST



IMPORTANT: THIS IS DATED INFORMATION. When requesting service or replacement parts for your stove, please provide the model number and the serial number. We reserve the right to change parts due to technological upgrades or availability. Contact an authorized dealer to obtain any of these parts. Never use substitute materials. Use of non-approved parts can result in poor performance and safety hazards.

#	Item	Description	Qty
1	SE24274	LEFT DOOR ASSEMBLY MONACO XL	1
2	AC06500	SILICONE AND 5/8" X 8' BLACK DOOR GASKET KIT	2
3	SE68960	LEFT HANDLE AND LATCH KIT	1
4	30025	1/4-20 X 1/2" PAN-HEAD QUADREX BLACK SCREW	2
5	30187	STAINLESS WASHER ID 17/64" X OD 1/2"	2
6	30898	ROUND WOODEN BLACK HANDLE DULL BLACK FINISH	2
7	PL68960	LEFT HANDLE DOOR	1
8	30039	NUT 1/2-20	1
9	40030	ROUND 1/4" ROPE WITH ADHESIVE	2
10	PL61410	GASKET RETAINER	2
11	30124	SCREW #8 - 32 X 5/16" TRUSS QUADREX ZINC	2
12	SE24275	RIGHT DOOR ASSEMBLY MONACO XL	1
13	SE68961	RIGHT HANDLE AND LATCH KIT	1
14	PL68961	RIGHT DOOR HANDLE	1
15	30062	SPRING PIN 3/32" X 1/2"	1
16	30043	CLEVIS PIN 3/16" x 7/8"	1
17	8435-08	BLACK OXIDE LATCH MECHANISM BEARING	1
18	30101	SPRING TENSION PIN 5/32" DIA X 1 1/2" L	1
19	23071	MONACO XL LEFT GLASS (4 mm)	1
20	AC06400	3/4" (FLAT) X 6' BLACK SELF-ADHESIVE GLASS GASKET	2
21	PL68992	RIGHT GLASS FRAME, RIGHT GLASS	1
22	PL68995	LEFT GLASS FRAME, RIGHT GLASS	1
23	PL68993	RIGHT GLASS FRAME, LEFT GLASS	1
24	PL68994	LEFT GLASS FRAME, LEFT GLASS	1
25	SE53585	GLASS RETAINER KIT WITH SCREWS (12 PER KIT)	1
26	30472	SPRING 1/2" OUTSIDE DIA. X 3"L	2
27	PL68915	ADAPTER 5"	1
28	44191	THERMODISC 36T12 F275	1
29	SE68877	AIR CONTROL MECHANISM ASSEMBLY	1
30	44190	LIMIT SWITCH	2
31	44091	ROCKER SWITCH 2 POSITION MSR-8	1
32	51000	HONEYWELL 24V DAMPER MOTOR	1
33	60208	TRANSFORMER 120 V/24 V 20 VA	1
34	PL68781	AIR INLET PLATE	1
35	30131	BLACK METAL SCREW #10 X 1/2" TYPE "A" PAN QUADREX	4
36	30485	WING NUT 1/4-20 X 1/2" ZINC PLATTED	2

#	Item	Description	Qty
38	30586	HINGE PIN	2
39	30205	ZINC WASHER ID 13/32" X OD 13/16"	2
40	21490	PILOT INSULATION	1
41	SE68758	PILOT ASSEMBLY	1
42	30094	HEX SCREW WASHER HEAD 1/4-20 X 3/4" F ZINC TYPE	1
43	PL68759	INNER ASH RETAINER	1
44	30767	SPRING 1/2" OUTSIDE DIA. X 8" LONG	2
45	PL60266	LONG TOP STANDOFF	2
46	PL68952	SIDE STANDOFF	6
47	VA4460	FORCED AIR DISTRIBUTION KIT	1
48	60201	CONNECTOR 1 SCREW 3/8" FOR BX WIRE	1
49	PL66523	THERMODISC SUPPORT	1
50	30133	METAL SCREW #8 X 3/8" PAN QUADREX TYPE "A" ZINC	2
51	SE68951	WIRED ELECTRICAL PARTS WITH JUNCTION BOX	1
52	44122	DOUBLE CAGE BLOWER 176 CFM (CLASS H)	1
53	PL68950	JUNCTION BOX COVER	1
54	60204B	TERMINAL BLOCK (END SECTION)	1
55	60204A	TERMINAL 3/8" SECTION	2
56	44046	THERMODISC F110-20F	1
57	PL68951	CONNECTOR BLOCK CASE	1
58	30154	BLACK SCREW #10 X 5/8" ROBERTSON TYPE A	1
59	44080	RHEOSTAT WITH NUT	1
60	44091	ROCKER SWITCH 2 POSITION MSR-8	1
61	44087	RHEOSTAT NUT	1
62	44085	RHEOSTAT KNOB	1
63	SE45856	HE350 OWNER'S MANUAL KIT	1
64	AC05959	METALLIC BLACK STOVE PAINT - 342 g (12oz) AEROSOL	1
65	30506	SCREW PAN TORX TYPE F 1/4-20 X 1" BLACK	3
66	PL68839	DECORATIVE ASH LIP	1
67	21463	REAR COMBUSTION CHAMBER INSULATION	1
68	21464	LEFT COMBUSTION CHAMBER INSULATION	1
69	21465	RIGHT COMBUSTION CHAMBER INSULATION	1
70	PL68873	THERMODISC ACCESS	1
71	30084	NUT 1/4-20 X 1/2" GRADE 5	4
72	PL53145	REFRACTORY RETAINER	2
73	30026	THREAD CUTTING SCREW 10-24 F 5/8" HEX WASHER HEAD	2
74	AC02360	CLASSIC MOULDED REFRACTORY BRICK PANELS	1
75	22025	LEFT FLOOR REFRACTORY	1
76	22026	RIGHT FLOOR REFRACTORY	1
77	22027	REAR REFRACTORY	1

#	Item	Description	Qty
79	22029	RIGHT REFRACTORY	1
80	PL68762	FRONT SECONDARY AIR TUBE	1
81	PL68763	CENTER FRONT SECONDARY AIR TUBE	1
82	PL68764	REAR SECONDARY AIR TUBE	1
83	PL68765	CENTER SECONDARY AIR TUBE	1
84	30068	STAINLESS STEEL COTTER PIN 1/8" X 1 1/2"	4
85	21265	C-CAST BAFFLE 20 3/8" X 27 1/2" X 13 3/4" X 1 1/4"	1
86	PL68850	BAFFLE DEFLECTOR	1
87	30060	THREAD-CUTTING SCREW 1/4-20 X 1/2" F HEX STEEL SLOT WASHER C102 ZINC	4
88	AC03430	FACEPLATE	1
89	AC01378	WARM AIR CIRCULATION GRILLE - MODERN STYLE	1
90	30540	HOT AIR GRAVITY DISTRIBUTION KIT GRILL	1
91	60380	ELECTRIC WIRE DOUBLE BLACK SEW2 200 DEG C 18 AWG 4" ET 35 "	1
92	60381	ELECTRIC WIRE WHITE TEW 105 DEG C 18 AWG 6"	1
93	60379	ELECTRIC WIRE DOUBLE BLACK SEW2 200 DEG C 18 AWG 16" ET 35 "	1
94	60374	ELECTRIC WIRE WHITE SEW2 200 DEG C 18 AWG 46"	3
95	60375	ELECTRIC WIRE WHITE TEW 105 DEG C 18 AWG 12.5"	1
96	60376	ELECTRIC WIRE WHITE TEW 105 DEG C 18 AWG 12.5"	1
97	60377	ELECTRIC WIRE DOUBLE WHITE TEW 105 DEG C 18 AWG 6" ET 6"	1
98	60378	ELECTRIC WIRE DOUBLE BLACK TEW 105 DEG C 18 AWG 6" ET 6"	1
99	60278	ELECTRIC WIRE BLACK TEW 105 DEG C 18 AWG 6"	1
100	60291	ELECTRIC WIRE BLACK SEW2 200 DEG C 18 AWG 12"	2
101	23072	MONACO XL RIGHT GLASS (4 mm)	1

FLAME HEATING LIMITED WARRANTY

The warranty of the manufacturer extends only to the original retail purchaser and is not transferable. This warranty covers brand new products only, which have not been altered, modified nor repaired since shipment from the factory. Proof of purchase (dated bill of sale), model name and serial number must be supplied when making any warranty claim to your FLAME dealer.

This warranty applies to normal residential use only. Damages caused by misuse, abuse, improper installation, lack of maintenance, over firing, negligence or accident during transportation, power failures, downdrafts, venting problems or underestimated heating area are not covered by this warranty. The recommended heated area for a given appliance is defined by the manufacturer as its capacity to maintain a minimum acceptable temperature in the designated area in case of a power failure.

This warranty does not cover any scratch, corrosion, distortion, or discolouration. Any defect or damage caused by the use of unauthorized or other than original parts voids this warranty. An authorized qualified technician must perform the installation in accordance with the instructions supplied with this product and all local and national building codes. Any service calls related to an improper installation is not covered by this warranty.

The manufacturer may require that defective products be returned or that digital pictures be provided to support the claim. Returned products are to be shipped prepaid to the manufacturer for investigation. Transportation fees to ship the product back to the purchaser will be paid by the manufacturer. Repair work covered by the warranty, executed at the purchaser's domicile by an authorized qualified technician requires the prior approval of the manufacturer. All parts and labour costs covered by this warranty are limited according to the table below.

The manufacturer, at its discretion, may decide to repair or replace any part or unit after inspection and investigation of the defect. The manufacturer may, at its discretion, fully discharge all obligations with respect to this warranty by refunding the wholesale price of any warranted but defective parts. The manufacturer shall, in no event, be responsible for any uncommon, indirect, consequential damages of any nature, which are in excess of the original purchase price of the product. A one-time replacement limit applies to all parts benefiting from lifetime coverage. This warranty applies to products purchased after May 1st, 2016.

DESCRIPTION	WARRANTY APPLICATION*	
	PARTS	LABOUR
Combustion chamber (welds only) and cast iron door frame.	Lifetime*	3 years
Surrounds, heat shields, ash drawer, steel legs, pedestal, trims (aluminum extrusions), plating (defective manufacture**), and convector air-mate.	5 years	1 years
Removable stainless steel combustion chamber components, secondary air tubes**, deflectors and supports.	3 years	N/A
Glass retainers, handle assembly, and air control mechanism.	2 years	1 year
Carbon steel combustion chamber components, vermiculite baffle**, and C-Cast baffle**.	2 years	N/A
Standard or optional blower, heat sensors, switches, rheostat, wiring, paint (peeling**), ceramic glass (thermal breakage only**) and other options.	1 year	N/A
Firebricks, ceramic fibre blankets, gaskets and insulation.	N/A	N/A
All parts replaced under the warranty.	90 days	N/A

***Subject to limitations above. **Picture required.**

Labour costs and repair work to the account of the manufacturer are based on a predetermined rate schedule and must not exceed the wholesale price of the replacement part.

Shall your unit or a component be defective, contact immediately your **FLAME** dealer. To accelerate processing of your warranty claim, make sure to have on hand the following information when calling:

- Your name, address and telephone number;
- Bill of sale and dealer's name;
- Installation configuration;
- Serial number and model name as indicated on the nameplate fixed to the back of your unit;
- Nature of the defect and any relevant information.

Before shipping your unit or defective component to our plant, you must obtain an Authorization Number from your FLAME dealer. Any merchandise shipped to our plant without authorization will be refused automatically and returned to the sender.

www.flame-intl.com

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Customer service: 418-908-8002

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